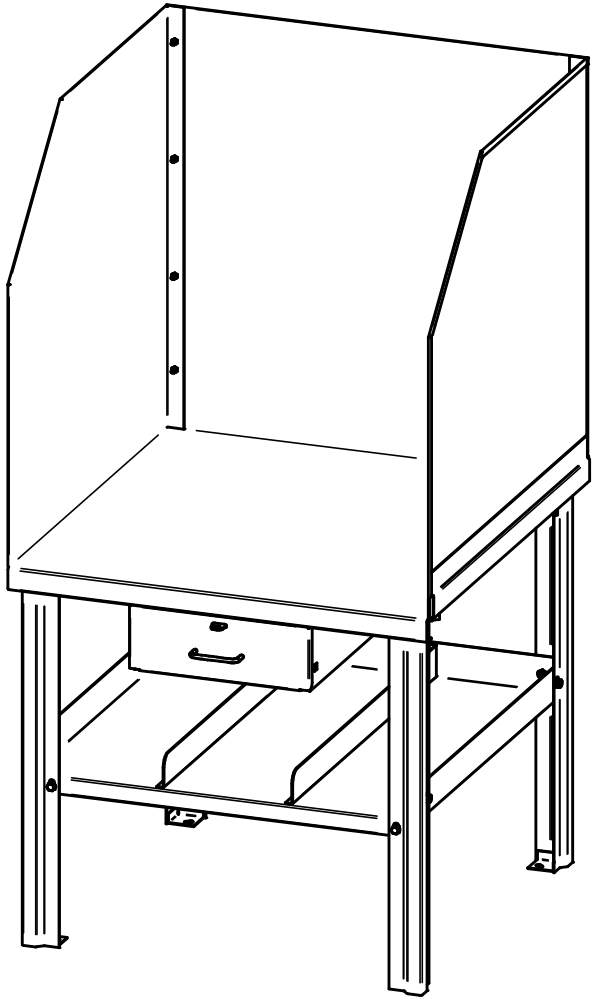
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
		9/24/2020	



AW-3636-S-DR ARC WELDING BENCH WITH SHIELDING AND DRAWER UNIT ASSEMBLY INSTRUCTIONS

NOTES:

PART #			NAME	DATE
FLAT SIZE		DRAWN	R.M.	9/24/2020
MATERIAL		CHECKED	J.M.	
PROJECTION		ENG APPR		
		MGR APPR		

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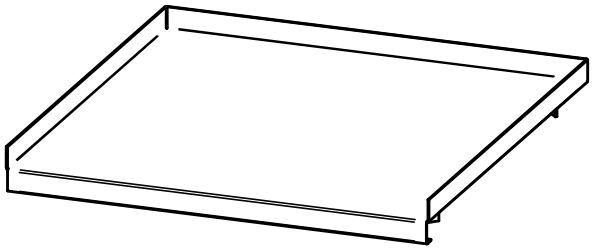
TITLE
AW-3636-S-DR ASSEMBLY INSTRUCTIONS

SIZE	PART NAME	REV
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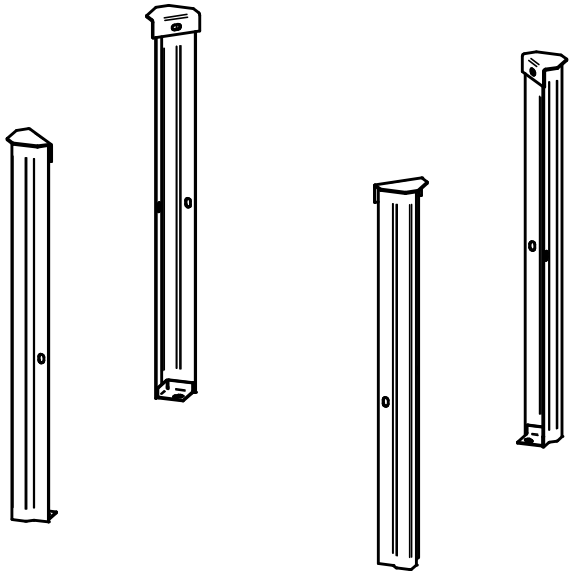
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SCALE: 1:10 | SHEET 1 OF 7

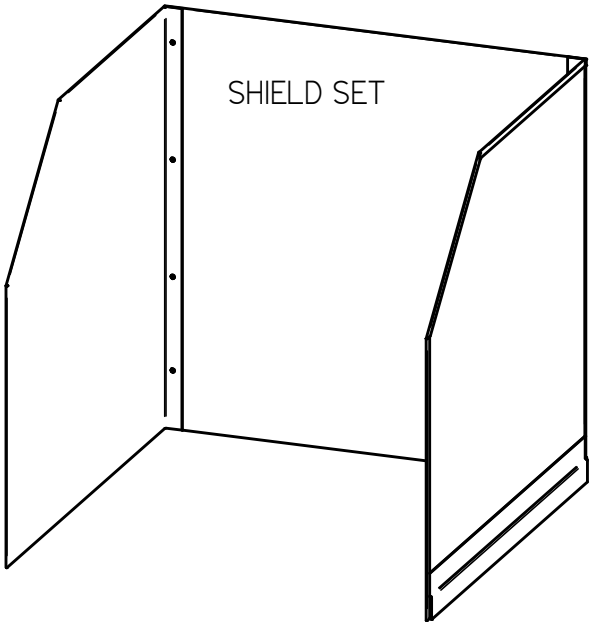
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
		9/24/2020	



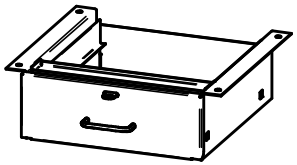
TOP



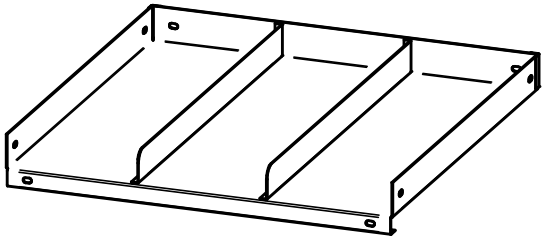
LEGS (X4)



SHIELD SET



DRAWER UNIT



LOWER DIVIDED SHELF

NOTES:

PART #			NAME	DATE
FLAT SIZE		DRAWN	R.M.	9/24/2020
MATERIAL		CHECKED	J.M.	
PROJECTION		ENG APPR		
		MGR APPR		

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TITLE: AW-3636-S-DR ASSEMBLY INSTRUCTIONS

SIZE	PART NAME	REV
B	2	

WEIGHT: 0.000 lbm

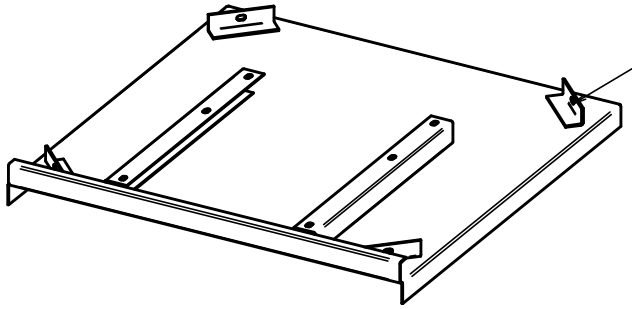
SCALE: 1:10 | SHEET 2 OF 7

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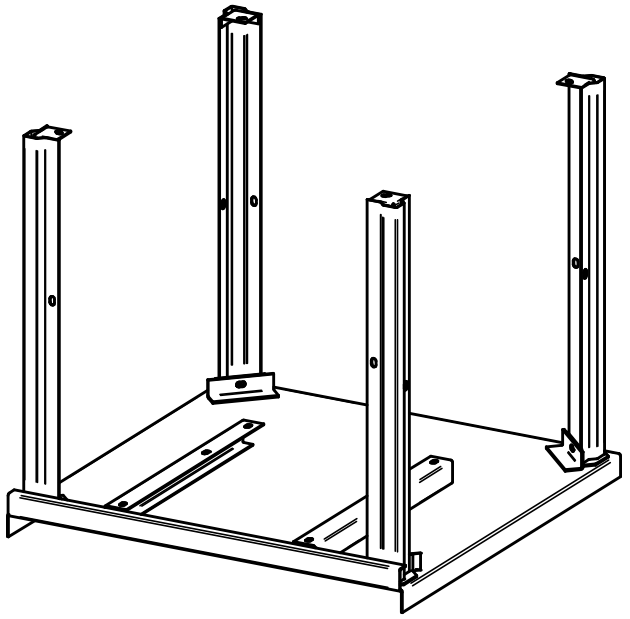
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
		9/24/2020	

- PLACE BENCH TOP DOWN WITH MOUNTING BRACKETS FACING UP



- INSTALL ALL FOUR LEGS USING SUPPLIED HARDWARE (HAND TIGHTEN BOLTS)



NOTES:

PART #			NAME	DATE
FLAT SIZE		DRAWN	R.M.	9/24/2020
MATERIAL		CHECKED	J.M.	
PROJECTION		ENG APPR		
		MGR APPR		

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TITLE: AW-3636-S-DR ASSEMBLY INSTRUCTIONS

SIZE	PART NAME	REV
B	3	

WEIGHT: 0.000 lbm

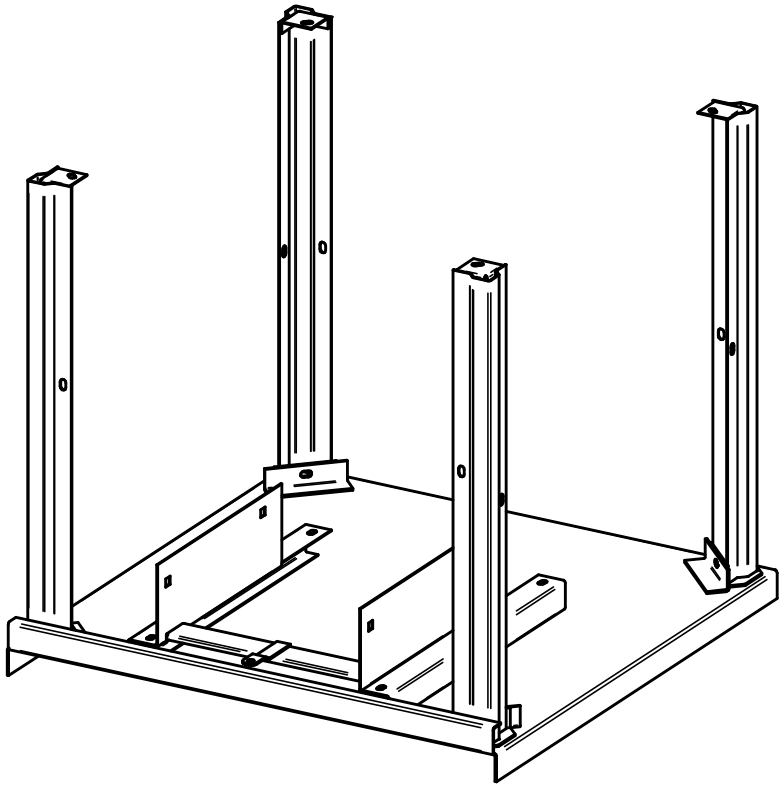
SCALE: 1:10 | SHEET 3 OF 7

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REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
		9/24/2020	

- INSTALL DRAWER UNIT USING SUPPLIED HARDWARE BY PLACING DRAWER HANGER ASSEMBLY TOP DOWN ON MOUNTING BRACKETS AT CENTER OF TOP (FULLY TIGHTEN HARDWARE FOR DRAWER HANGER)



PART #			NAME	DATE
FLAT SIZE		DRAWN	R.M.	9/24/2020
MATERIAL		CHECKED	J.M.	
PROJECTION		ENG APPR		
		MGR APPR		

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TITLE: AW-3636-S-DR ASSEMBLY INSTRUCTIONS

SIZE	PART NAME	REV
B	4	

WEIGHT: 0.000 lbm

SCALE: 1:8 | SHEET 4 OF 7

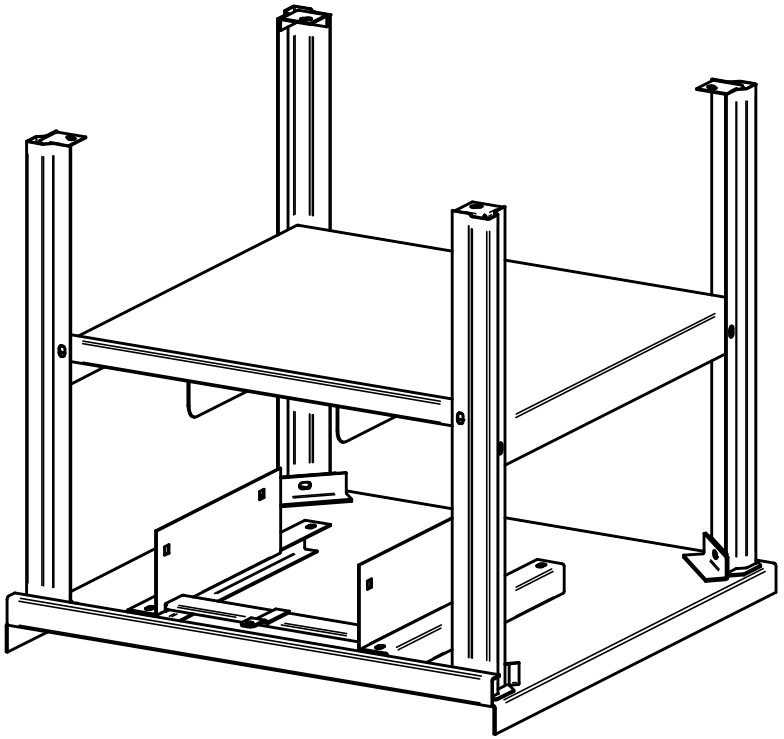
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- INSTALL LOWER DIVIDED SHELF USING SUPPLIED HARDWARE (HAND TIGHTEN BOLTS)

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
		9/24/2020	



PART #		NAME	DATE
FLAT SIZE	DRAWN	R.M.	9/24/2020
MATERIAL	CHECKED	J.M.	
PROJECTION	ENG APPR		
	MGR APPR		

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TITLE: AW-3636-S-DR ASSEMBLY INSTRUCTIONS

SIZE	PART NAME	REV
B	5	

WEIGHT: 0.000 lbm

SCALE: 1:8 | SHEET 5 OF 7

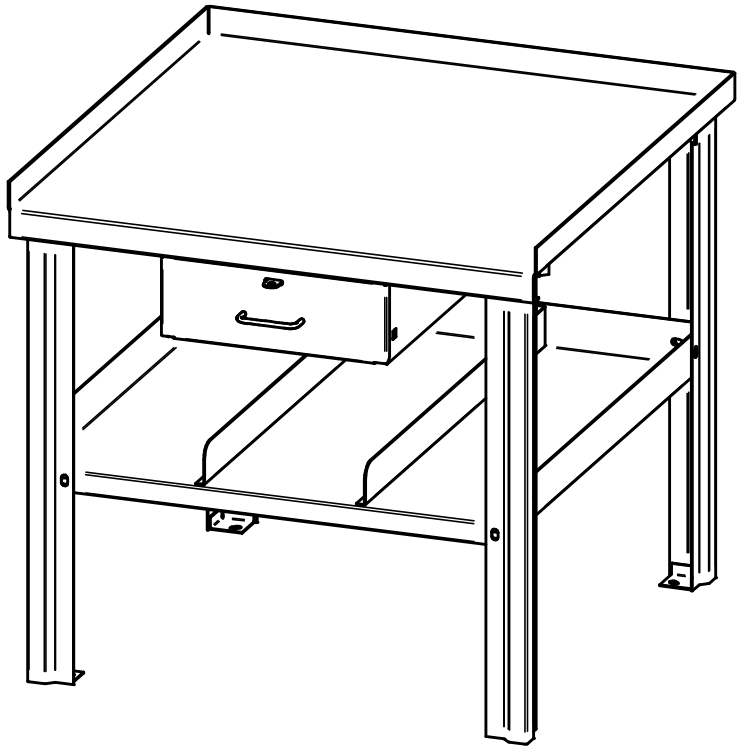
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REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
		9/24/2020	

- FLIP UNIT OVER TO STAND ON LEGS AND TIGHTEN ALL BOLTS
- INSTALL DRAWER USING PROVIDED DRAWER SLIDES (TABS ON SLIDES FIT INTO SQUARE CUTOUTS ON MOUNTED HANGER SIDES)
- MOUNT INNER DRAWER SLIDE "BLADES" TO DRAWER BODY AND SLIDE INTO OUTER "BLADES" PREVIOUSLY MOUNTED TO DRAWER HANGERS



PART #			NAME	DATE
FLAT SIZE		DRAWN	R.M.	9/24/2020
MATERIAL		CHECKED	J.M.	
PROJECTION		ENG APPR		
		MGR APPR		

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TITLE: AW-3636-S-DR ASSEMBLY INSTRUCTIONS

SIZE	PART NAME	REV
B	6	

WEIGHT: 0.000 lbm

SCALE: 1:8 | SHEET 6 OF 7

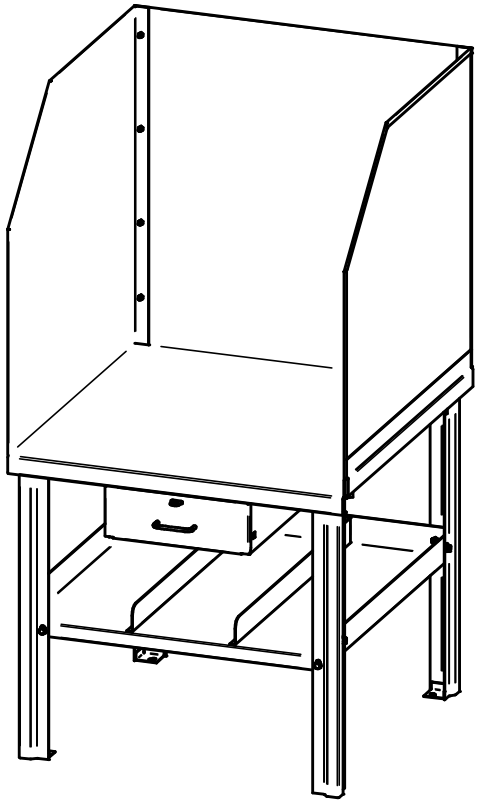
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REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
		9/24/2020	

- INSTALL SHIELD ASSEMBLY BY SLIDING BACK & SIDE SHIELDS OVER LIPS AT TOP OF UNIT (FORMED BRACKET GOES TO OUTSIDE)
- FLANGES ON SIDE SHIELDS SHOULD BE INSIDE BACK SHIELD WITH HOLES ALIGNED FOR HARDWARE



CHECK THAT ALL BOLTS ARE TIGHT
& UNIT IS LEVEL BEFORE USE

NOTES:

PART #			NAME	DATE
FLAT SIZE		DRAWN	R.M.	9/24/2020
MATERIAL		CHECKED	J.M.	
PROJECTION		ENG APPR		
		MGR APPR		

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TITLE
AW-3636-S-DR ASSEMBLY INSTRUCTIONS

SIZE	PART NAME	REV
B	7	

WEIGHT: 0.000 lbm

SCALE: 1:1.25 | SHEET 7 OF 7