

Assembly Instructions

Instrucciones de Ensamblaje

Directives d'assemblage

Customer Service
US: 1-800-645-2986

Servicio de atención al Cliente
US: 1-800-645-2986

Service à la clientèle
Canada: 888-645-2986

MANUAL CARTON STAPLER

MODEL: 244291



MANUAL

WARNING

Before operating this stapler. All operators should read this manual, to understand and follow the safety warnings and instructions. Keep these instructions with the stapler for future reference.

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TOOL SPECIFICATIONS

Model of tool	244291
Dimensions (length x height x width).....	450mm x 270mm x 105mm
Weight (without fasteners)	2.13kg
Staples specification	Crown 34.7mm Length 15mm,18mm
Staples capacity.....	100 pcs

SAFETY INSTRUCTIONS

DANGER

1. Read this manual and understand all safety instructions before operating the tool.

WARNING

2. Never engage in horseplay .
3. At the workplace , always wear the protective equipment such as safety glasses , hearing protection and head protection .
4. Always handle the tool with care .
5. Do not place your hand or any part of your body in the staple clinching area.
6. Never point the tool to anyone.
7. Never push handle unless the tool is in place on carton.

LOADING THE TOOL



Press the stopper (032) then pull out the pusher unit.



Insert 2 sticks of appropriate staples into the slide forward to the front of the magazine unit (030) .

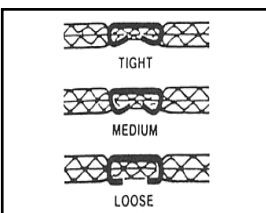


Reassemble the pusher unit (032).

CLINCH ADJUSTMENT



Loosen adjustment nut (003) turn adjustment screw (005) clockwise to loosen clinch . Turn adjustment screw (005) counterclockwise to tighten clinch , after adjusting , tighten adjustment nut (003).



DEPTH ADJUSTMENT



Adjust the screw(010).

OPERATING THE TOOL

WARNING

Protect your eyes and ears . Wear safety glasses with side shields . Wear hearing protection . Employers and users are responsible for ensuring the user or anyone near the tool wear this safety protection .

WARNING

To prevent accidental injuries,never place a hand or any other part of body in the staple clinching area . Never point tool to anyone else . Never engage in horseplay . Always handle the tool with care .

NOTE

Check and replace any damaged or worn components of the tool. The safety warning labels on the tool must also be replaced if they are not legible



Insert staples into your tool following the instructions on loading the tool .



Position on box in line with the desired staple location. There is a small projection on either side of the magazine seat (029) as an aid in locating the position of the staple . Hold the front end of the tool by pressing on the top of the body (002). Press down on the handle (025) all the way until it stops . Release handle (025) and move to the next location .

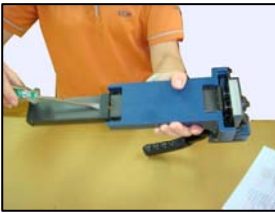


Strongest closure requires end staples close to end of box . Check packing requirements . Check staple clinching in samples of box board being used . Adjustments for depth of penetration & tightness of clinch are full advantage should be taken of them .

CLEARING A JAM FROM THE TOOL



Press the stopper(032).
Then pull out the pusher unit(035).



Take off the magazine unit(030) with flat head screw driver, then clear jam.



Reassemble the magazine unit(030) and the pusher unit(035).

TROUBLE SHOOTING

WARNING

STOP USING THE TOOL IMMEDIATELY IF ANY OF THE FOLLOWING PROBLEMS OCCUR. SERIOUS PERSONAL INJURY COULD OCCUR.

PROBLEM	CAUSE	SOLUTION
Excessive jams:	Staple size is wrong.	Use the proper size staple. .
Uneven clinch	Wrong staple size	Check for proper leg length adjustment & clincher size.
Unclinched staple	Teeth (021,023) loose	Tighten teeth (021,023)
	Teeth (021,023) are broken	Replace teeth (021,023)

TEETH REPLACEMENT



Take off the magazine unit(030) with flat head screw driver.



Loosen screws (501) with 4 mm hexagon wrench key.



Remove the magazine seat(029).



Take off the teeth unit with flat head screw driver.

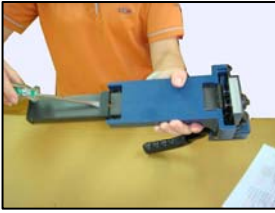


Loosen pivot screw (001) with a flat screw driver.
Remove handle (025) and linkage mechanism.



Remove rod (020) with hammer and 5mm straight rod

DRIVER REPLACEMENT



Take off the magazine unit(030) with flat head screw driver.



Loosen screws (501) with 4 mm hexagon wrench key.



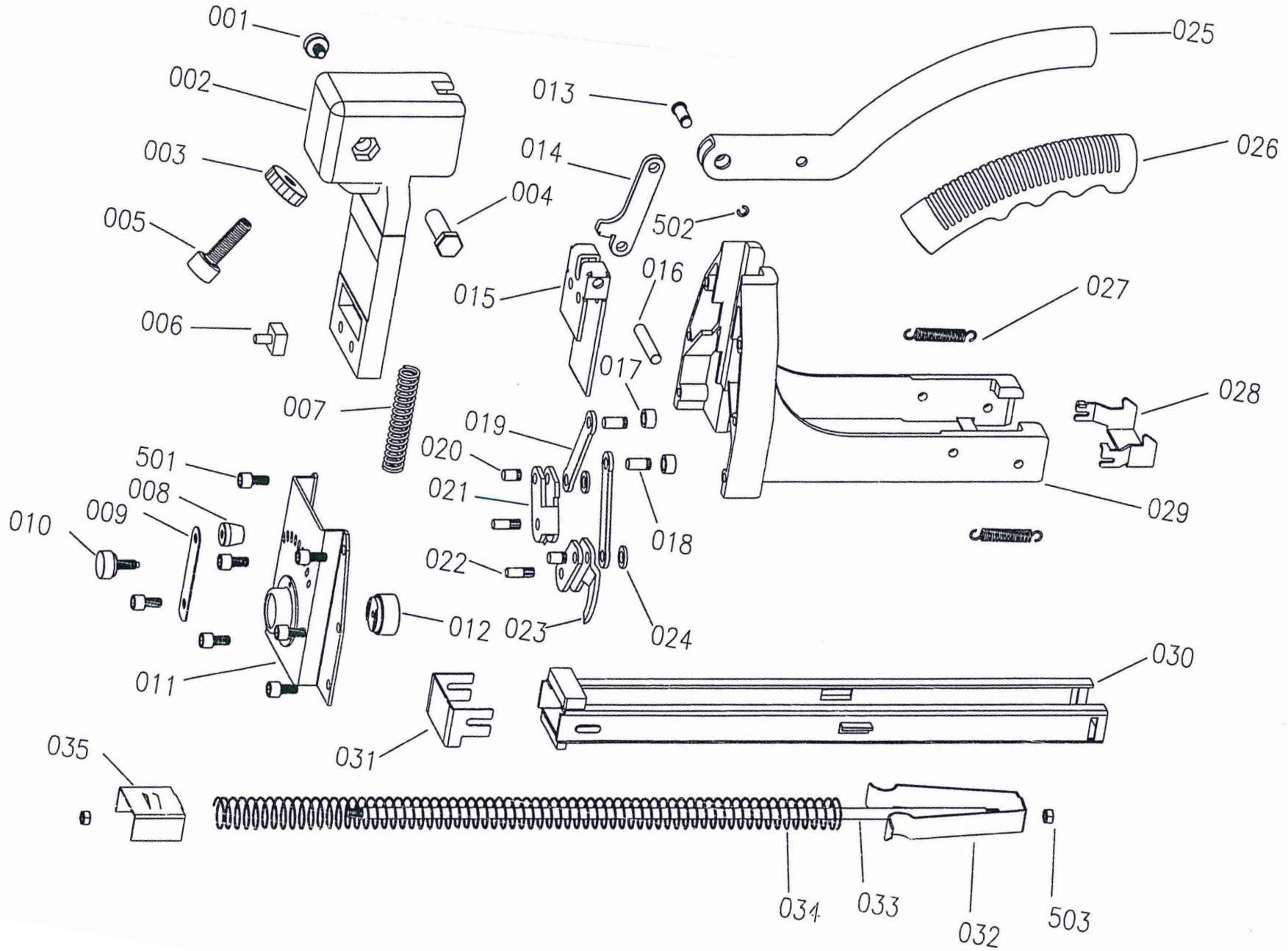
Remove the magazine seat (029).



Loosen pivot screw (001) with a flat screw driver.
Remove handle (025) and linkage mechanism.



Remove rod (018) with hammer and 5mm straight rod



MODEL :

Item	Parts No	Description	Q'ty	Spec.	Item	Parts No	Description	Q'ty	Spec.
001	A00400501	PIVOT SCREW	1		022	A00403701	ROD	2	
002	A00400101	PLOT	1		023	A00500401	RIGHT CLINCHER	1	HB3518
003	A00400801	ADJUSTMENT NUT	1		023	A00403401	RIGHT CLINCHER	1	HB3515
004	A00400401	PIVOT NUT	1		024	A00403101	WASHER	2	
005	A00400701	ADJUSTMENT SCREW	1		025	A00400201	HANDLE	1	
006	A00402501A	BLOCK UNIT	1		026	A00403901	HANDLE GLOVE	1	
007	A00400601	SPRING	1		027	A00404001	SPRING	2	
008	A00402301	NUT	1		028	A00401701	BRACKET	1	
009	A00402101	LINK	1		029	A00400901	MAGAZINE SEAT	1	
010	A00402201	SCREW	1		030	A00500101A	MAGAZINE	1	HB3518
011	A00401901A	FRONT PLATE	1		030	A00401001A	MAGAZINE	1	HB3515
012	A00402001	BLOCK	1		031	A00500601	COVER	1	HB3518
013	A00402701	SHAFT	1		031	A00402601	COVER	1	HB3515
014	A00400301	LINK	1		032	A00401401	STOPPER	1	
015	A00403601	DRIVER	1		033	A00401501	ROD	1	
016	A00402801	ROD	1		034	A00401601	SPRING	1	
017	A00403001	BUSHING	2		035	A00500301	PUSHER	1	HB3518
018	A00403301	ROD	2		035	A00401301	PUSHER	1	HB3515
019	A00402901	LINK	2		501	BAC0605102	HEX.SOC.HD.BLOT	7	M5*0.8-10
020	A00403201	ROD	2		502	BAF10402	E-RING	1	ø4
021	A00500501	LEFT CLINCHER	1	HB3518	503	BAD01051	LOCK NUT	2	M5*0.8
021	A00403501	LEFT CLINCHER	1	HB3515					