

242 DUAL MIG WELDER

CAT# 327	Processes	Input Power	Amperage Range	Wire Diameter Range	Rated Output	Plate Thickness Range	Weight	Dimensions
QUICK SPECS	MIG (GMAW)	230V	240A	Up to .045"	155A@60% Duty Cycle	24 ga. - 3/8"	213 lbs.	38" x 14" x 34"
	Flux Cored (FCAW)							



FEATURES AND BENEFITS:

- Versatility**
 Welds aluminum and steel with the flip of a switch
 Larger cabinet for 4" (1-2 lbs.), 8" (10-11 lbs.), or 12" (25-44 lbs.) spools
 Slope and burn back controls
 Ability to weld spray transfer with .035" wire
- Ease of use**
 Euro connect for faster torch maintenance
 Digital meter providing easy set up
 Dual MIG setup comes with spool gun, additional regulator, and gas hose
- Better wire feeding**
 Upgraded cast aluminum wire drive system
 Dual geared idler and drive roll with better de-spooler
- Improved design**
 2 Euro connectors one dedicated for a spool gun
 Integrated wheels and heavy duty casters
 Fold down door for easy access
 Torch with built in strain relief
- Larger work envelope**
 15' power cord and torch

Includes:

- 15' MIG gun
- 15' Ground clamp
- Gas hose and regulator
- 15' Power cable

Applications:

- Light Industrial
- Manufacturing
- Metal Fabrication
- Maintenance & Repair
- Automotive
- Farm & Ranch
- Schools & Training

Reliable Technology:

- Easy to use
- Digital readout
- Multiple trigger modes
- Optional spool gun ready
- Burn back and slope control

Warranty:

Protected under our industry leading

5/3/1
WARRANTY

FORNEY INDUSTRIES 5/3/1 WARRANTY:

- 5 years: Original main power rectifiers only to include SCRs, diodes and discrete rectifier modules, transformers, stabilizers and reactors.
- 3 years: Drive systems, PC boards, motors, switches and controls.
- 1 year: MIG guns, relays, contractors and regulators, plasma cutting torches, and accessories.



DUTY CYCLE	AMPS
35%	200A
60%	155A
100%	120A

P-10815

INCLUDES:

15' Ground Cable & Clamp
CAT# 85668



15' Premium MIG Gun
CAT# 85507



Regulator
CAT# 85662



Gas Hose
CAT# 85663



USE WITH FORNEY CONSUMABLES:



Contact Tips
CAT# 60174 - .023"
CAT# 60179 - .030"
CAT# 60175 - .035"
CAT# 60168 - .045"



Welding Nozzle
CAT# 85334 (1/2")
CAT# 85335 (5/8")



Diffuser
CAT# 85341



Mild Steel MIG Wire
CAT# 42290 - .023" 2 lb.
CAT# 42291 - .030" 2 lb.
CAT# 42292 - .035" 2 lb.
CAT# 42282 - .045" 33 lb.
CAT# 42285 - .023" 10 lb.
CAT# 42286 - .030" 10 lb.
CAT# 42287 - .035" 10 lb.



Flux Core MIG Wire
CAT# 42300 - .030" 2 lb.
CAT# 42302 - .035" 2 lb.
CAT# 42301 - .030" 10 lb.
CAT# 42303 - .035" 10 lb.

ALSO AVAILABLE:



Anti-Spatter Spray
CAT# 37030

Nozzle Gel
CAT# 37031



20' Spool Gun
CAT# 85651



Welding Carts
Welding Helmets
Welding Gloves
Wire Brushes
MIG Pliers



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METALWORKING ACCESSORIES