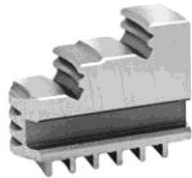


## What You Need to Know About Lathe Chucks

1) Chuck body: Steel or Cast-Iron?

2) Jaws: Solid or Two-Piece?

Solid Jaws



Chuck Shown with Solid Jaws



Two Piece Jaws = Top Jaw + Master Jaw



Chuck Shown with Two-Piece Jaws



3) Plain Back or Direct Mount?

4) Spindle type?

a. A1-x

b. A2-x

c. C1-x (Bayonet)

d. D1-x (Camlock)

e. Threaded (need thread size)

f. Lxx - (Long Taper)

x = 1, 3, 4, 5, 6, 8, 11, 15, 20 or 28

xx = 00, 0, 1, 2 or 3