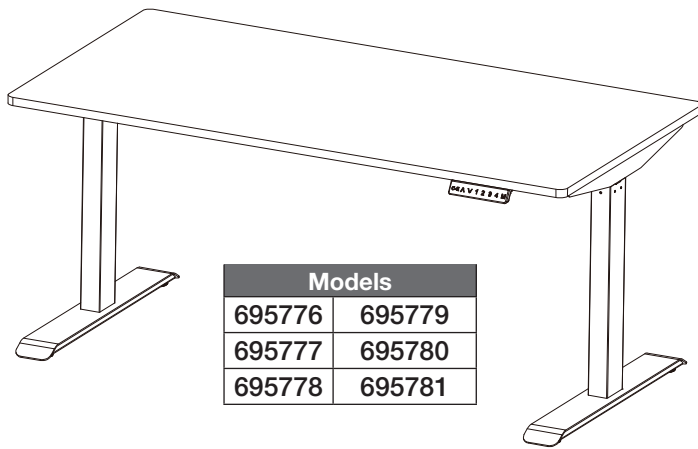


Assembly Instructions	Instrucciones de Ensamblaje	Directives d'assemblage
Customer Service US: 1-800-645-2986	Servicio de atención al Cliente US: 1-800-645-2986	Service à la clientèle Canada: 888-645-2986

Interion Height Adjustable Tables



Models	
695776	695779
695777	695780
695778	695781

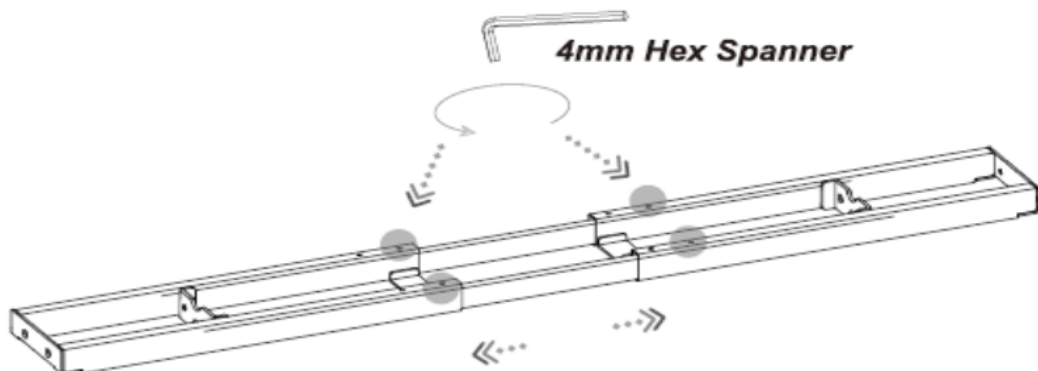
CONTENTS		
Ref.	Qty.	Description
1	2	Lifting Columns
2	2	Foot Base
3	2	Bracket
4	1	Support Beam
5	1	Control Box
6	1	Keypad
H1	8	M6*14 Screw
H2	8	M6*10 Screw (screws are already on beam)
H3	6	ST4.8*25 Screw
H4	12	M6*12 Screw
H5	2	ST3.5*19 Screw
H6	2	ST4.8*19 Screw
H7	6	Rubber Cushion
H8	6	Plastic Pad
H9	1	4mm Hex Key

Safety Information

- Please read this guide before installing or operating the system.
- Do NOT allow children to climb or play around this product.
- Do NOT drag the desk on any surface to avoid lifting or damage.
- This product should be away from water or any corrosive materials.
- If any part is missing or damaged, please contact the seller for assistance.
- The installation procedure must be completed after installing replacement parts.
- All hex-head screws can be manually tightened; Self-tapping screws can only be tightened by a power drill.
- Always check that screws being used to attach components to the work surface are shorter than the thickness of the table.

ASSEMBLY

Step 1

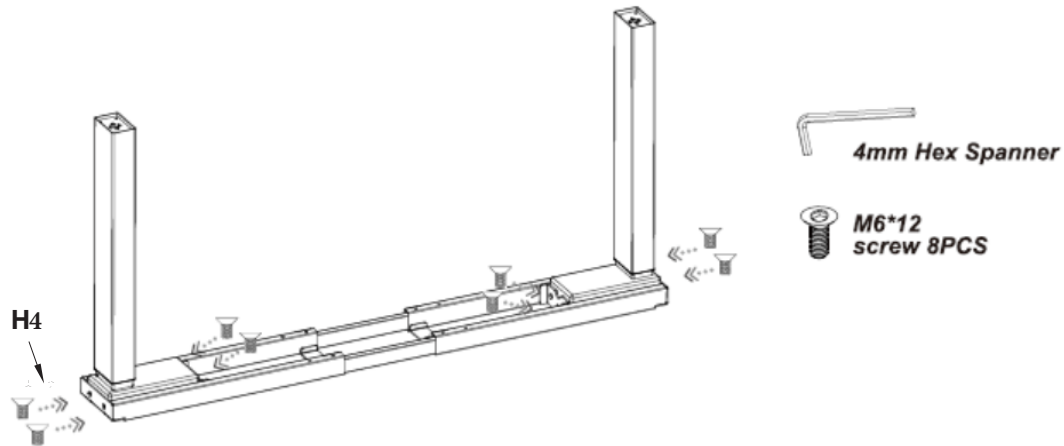


Loosen the 4 screws of the beam with the 4mm hex key. Then extend the beam to the proper position to fit the table top.

Interior Height Adjustable Tables

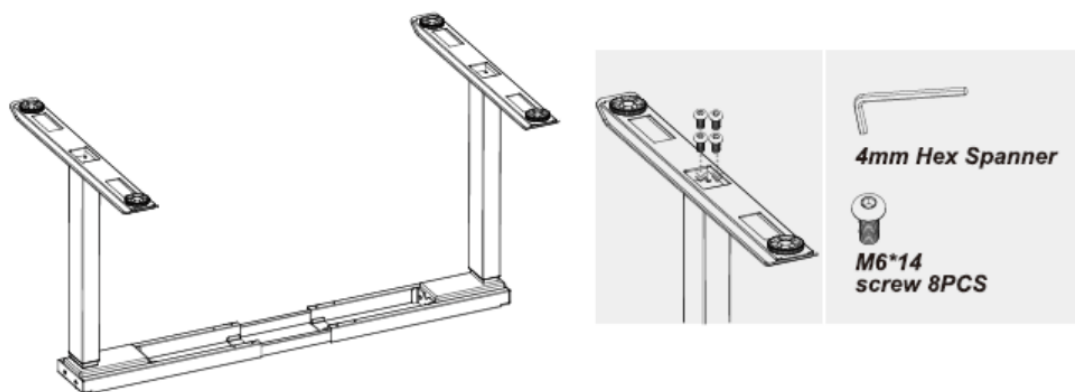
Step 2

Attach the 2 legs to the beam and mount them with 8 x M6*12 screws.



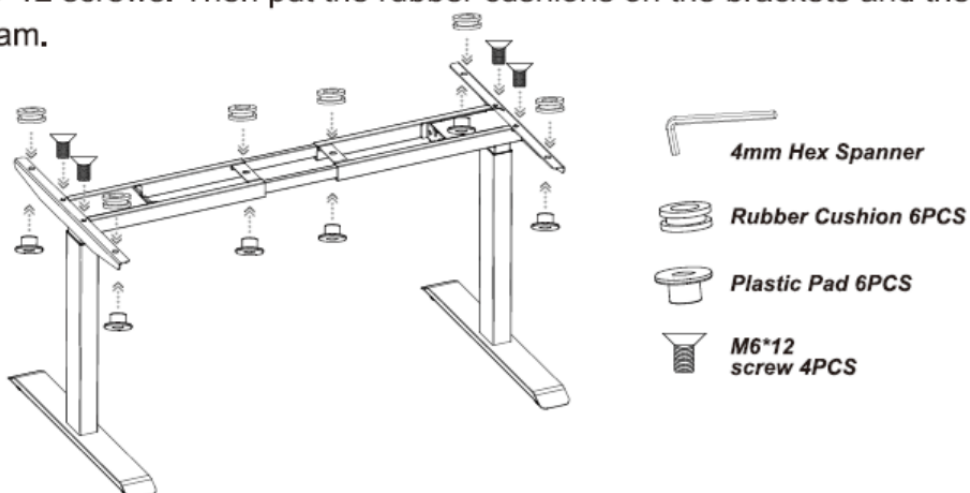
Step 3

Attach the foot to each leg, mount them with 8 x M6*14 screws.



Step 4

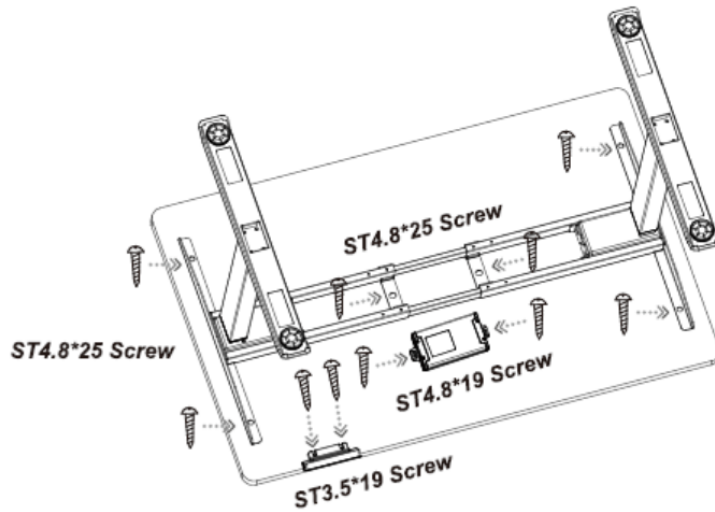
Overturn the frame and attach the 2 brackets to the beam with 4 x M6*12 screws. Then put the rubber cushions on the brackets and the beam.



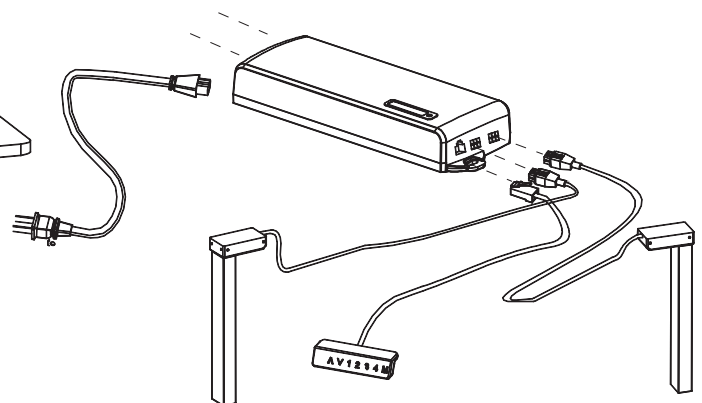
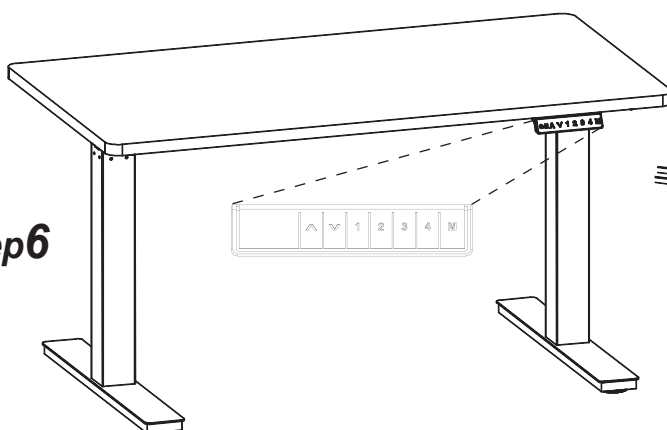
Interior Height Adjustable Tables

Step 5

Fix table top to frames with 6 of ST4.8*25 screws, then fix control box to table top with 2 of ST4.8*19 screws, at last fix handsets to table top with 2 of ST3.5*19 screws.



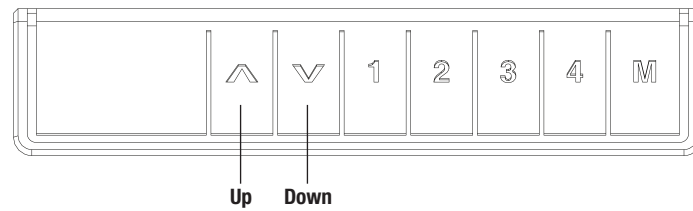
Step 6



Connect the keypad and lifting columns to the control box, then connect the power cord.

Interior Height Adjustable Tables

KEYPAD



1. Normal height adjustment

- Press and hold the “Up” or “Down” button to reach the desired height.

2. Setting the memory function

- When the desk reaches the height that you want to store in memory, press and hold the “M” button until the display flashes. Then press the “1” button. Now the preset position 1 is stored.
- Repeat the above procedure for preset position 2, 3, and 4 if necessary.
- Memory data remains even after power off or system restart.

3. System Reset

If the system doesn’t work normally, please reset the system by doing the following:

- Press and hold on both “Up” and “Down” button until the lifting columns are set at the lowest height.
- You will then hear a beep sound and the reset process is complete. The desk is ready to use.

TROUBLESHOOTING

Problem	Possible Cause	Solution
The table stops during operation and the control unit “beeps” 1 time.	The height alteration of the desk is being overused and is exceeding the standard duty cycle.	Stop using and let sit for 20 minutes.
The table stops during operation and the control unit “beeps” 5 times.	The electric current has exceeded the normal standard.	<ul style="list-style-type: none"> • Make sure the overall weight does not exceed 200-lbs and is evenly distributed. • If it is not a weight issue, cut off the control unit power and press any button on the control panel continuously until there is nothing on the digital display. • Plug the power cord in and retest.
The table stops during operation and the control unit “beeps” 5 times.	The legs are unbalanced.	Balance the legs and restart.
While pressing any button, the table stops moving and springs-back.	The anti-collision function is blocked by an obstacle.	Remove any obstacles intervening with the table’s vertical movement.
Height adjustment is not working and the keypad doesn’t beep when buttons are pressed.	There is an issue with the power.	<ul style="list-style-type: none"> • Make sure the power cord, motor, and control units cables are plugged in properly. • Check and make sure that all cables are in good condition and undamaged. • If issue still exists, unplug the power cord and press any button on control panel continuously until the digital display turns off. Plug the power cord in and retest.
The table wobbles or vibrates after installation.	Table is uneven and/or screws are not fully fastened.	Turn the adjustable foot pads on the underside of the base to balance table. Check and make sure all screws between the beam, feet, and brackets are fastened.

Please contact Global Industrial Customer Service at 1-800-645-2986 with any other questions or concerns.