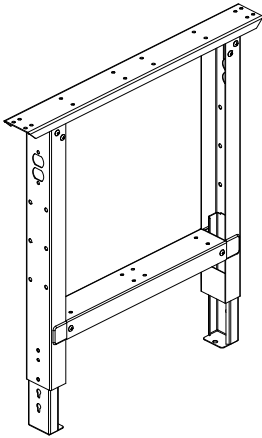


INDUSTRIAL STEEL TOP WORKBENCHES

ADJUSTABLE HEIGHT WORKBENCH LEG

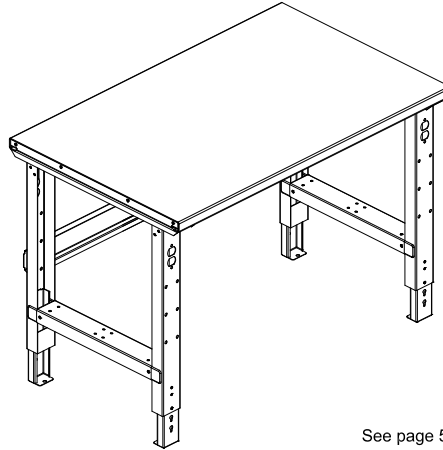
MODEL # 249507 , 249508



See page 3,4

WORKBENCH WITH ADJUSTABLE LEG

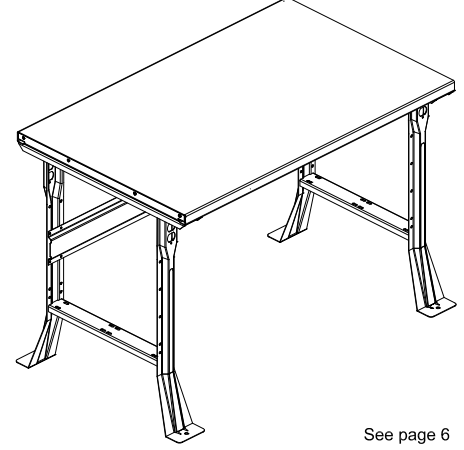
MODEL # 183400 (48 x 30) , 183406 (60 x 36)
183408 (72 x 30) , 183402 (48 x 36)
183404 (60 x 30) , 183410 (72 x 36)



See page 5

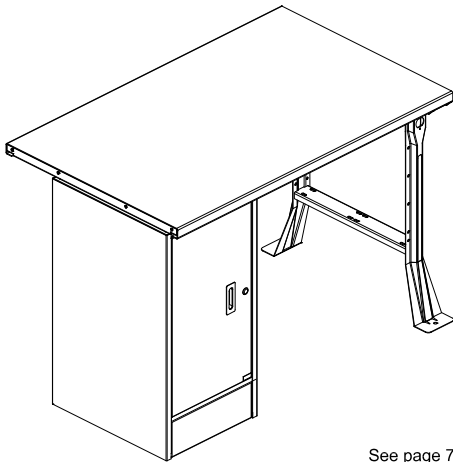
WORKBENCH WITH FLARED FIXED LEG

MODEL # 183400 (48 x 30) , 183406 (60 x 36)
183408 (72 x 30) , 183402 (48 x 36)
183404 (60 x 30) , 183410 (72 x 36)



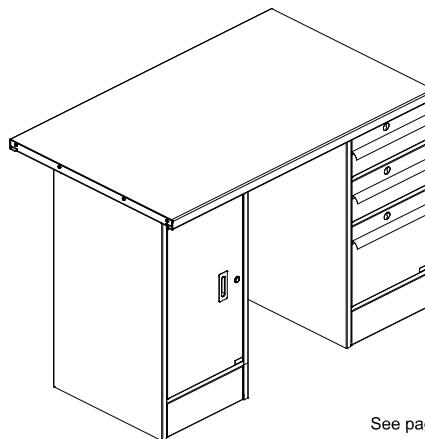
See page 6

LEG WITH PEDESTAL WORKBENCH



See page 7

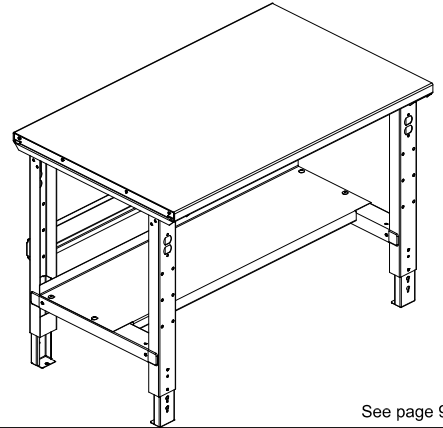
2 PEDESTAL WORKBENCH



See page 8

LOWER SHELF WITH ADJUSTABLE LEG

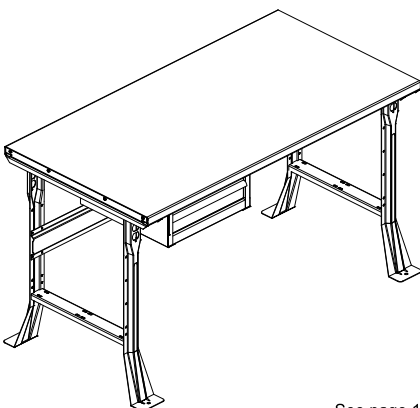
MODEL # 254726 (48" W x 15" D)
254728 (60" W x 15" D)
254730 (72" W x 15" D)



See page 9

STACKING DRAWER WITH FLARED FIXED LEG

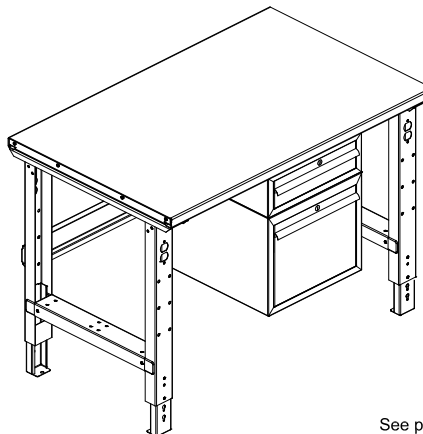
MODEL # 606957GY
242266GY



See page 10,11

STACKING DRAWER WITH ADJUSTABLE LEG

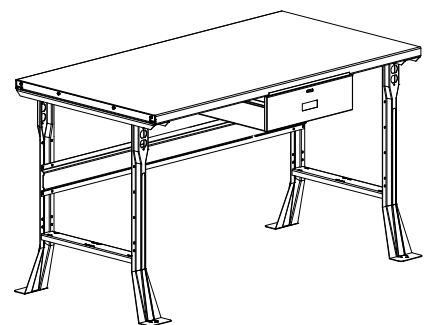
MODEL # 242267



See page 12

STANDARD DRAWER WITH FLARED FIXED LEG

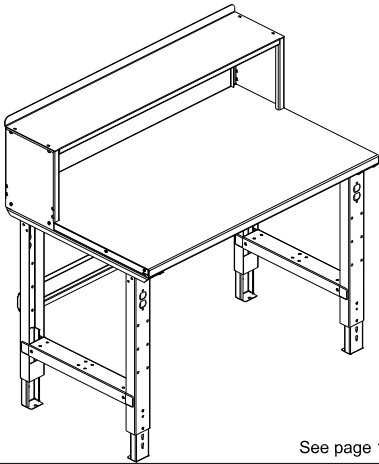
MODEL # 606964



See page 13,14

BENCH RISER WITH ADJUSTABLE LEG

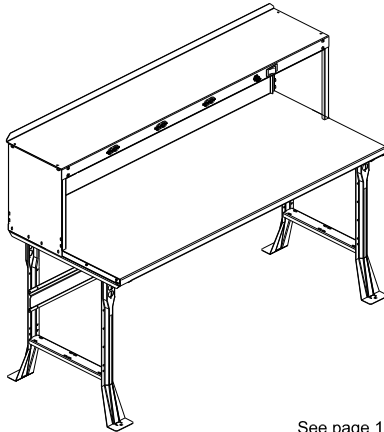
MODEL # 254740 (48) 254742 (60)
254744 (72) 706438A (96)



See page 15

POWER RISER

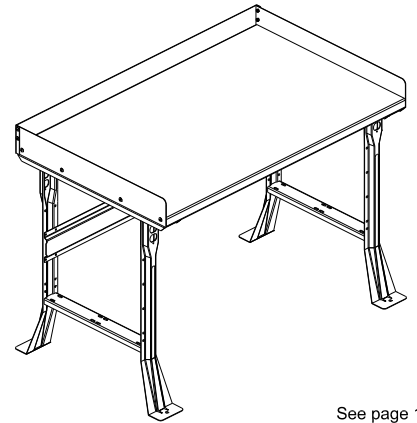
MODEL # 254753 (60) 254754 (72)
607701 (60) 607702 (72)



See page 16,17

BACK AND END STOPS

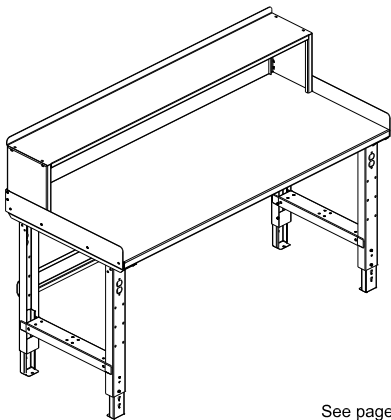
MODEL # 254714 , 254720
254716A , 254722
254718 , 254274



See page 18,19

BACK AND END STOPS WITH RISER

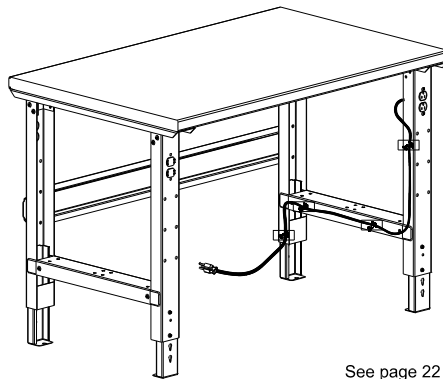
MODEL # 254714 , 254720
254716A , 254722
254718 , 254724



See page 20,21

ELECTRIC OUTLET POWER CORD

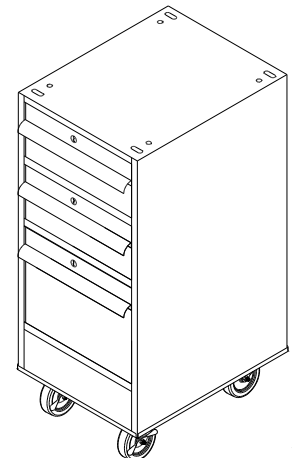
MODEL # 249854



See page 22

PEDESTAL DOLLY BASE

MODEL # 607CP28



See page 23

OPTIONAL CASTER BASE

MODEL # 238CP35



See page 24

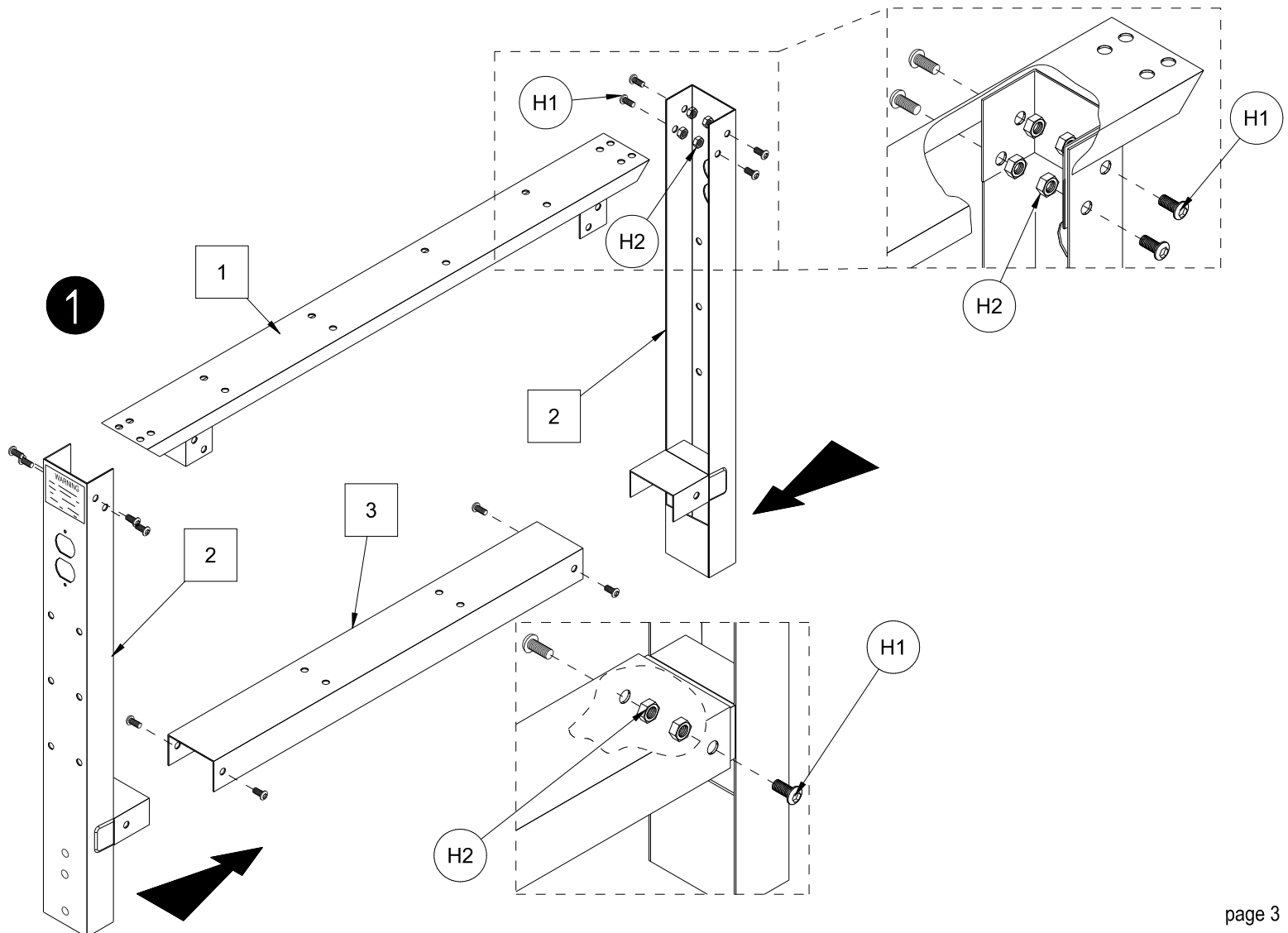
ADJUSTABLE HEIGHT WORKBENCH LEG

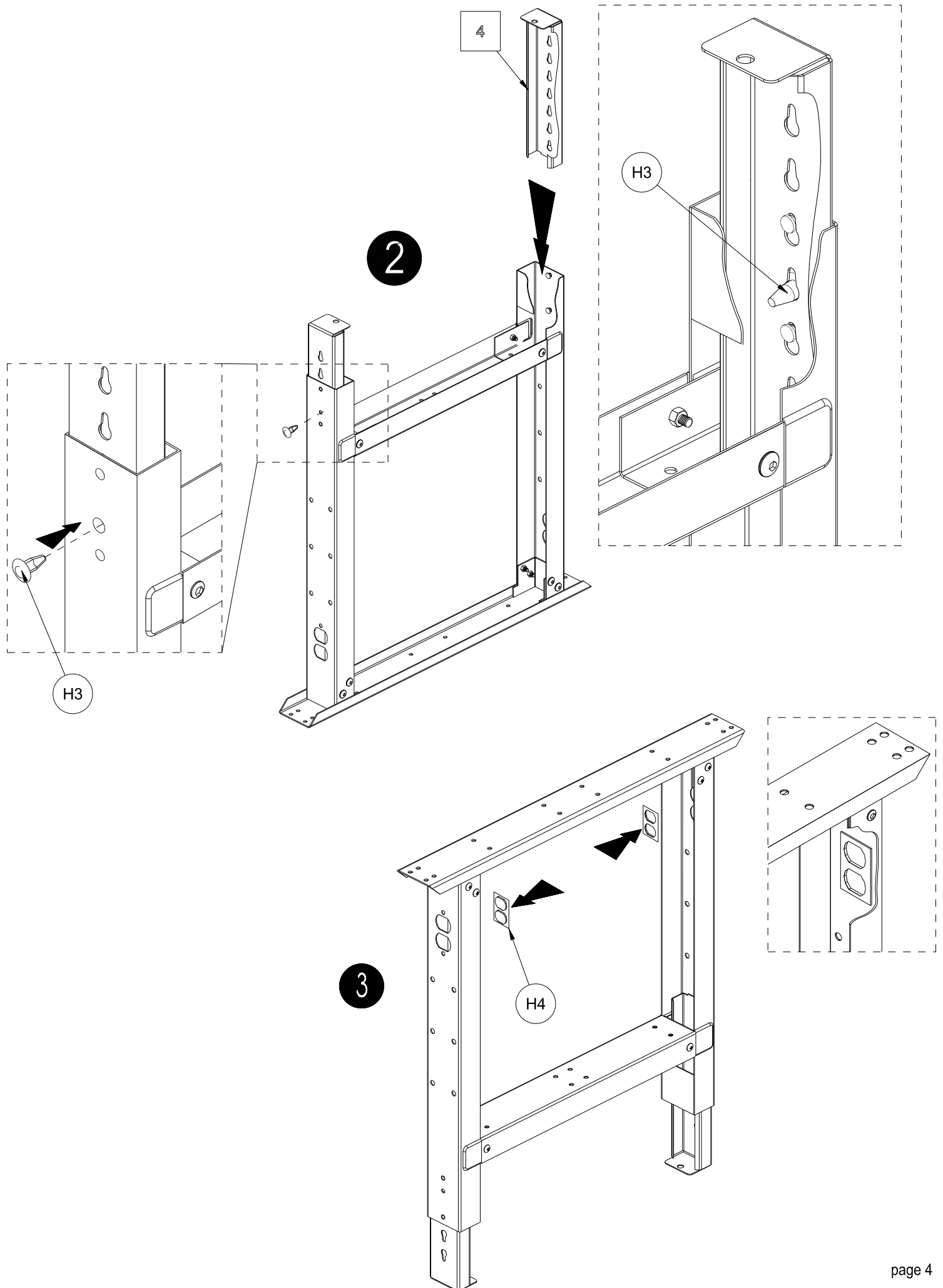
ASSEMBLY INSTRUCTION

MODEL 249507 , 249508

CONTENTS

REF.	QTY.	DESCRIPTION
1	1	TOP CHANNEL
2	2	LEG
3	1	BOTTOM CHANNEL
4	2	LEG EXTENDER
H1	12	M8 X 1/2 Socket Oval Head Screw
H2	12	M8 Nylon Lock Nut
H3	2	Canoe Clip
H4	2	Outlet Cover
	1	6mm Hex Nut
	4	#14 Flange Hex Head Wood Screw





WORKBENCH WITH ADJUSTABLE LEG

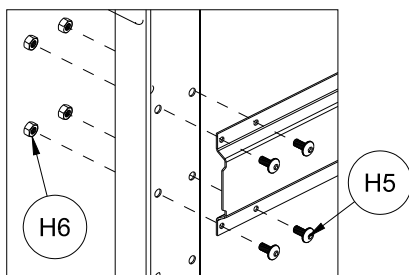
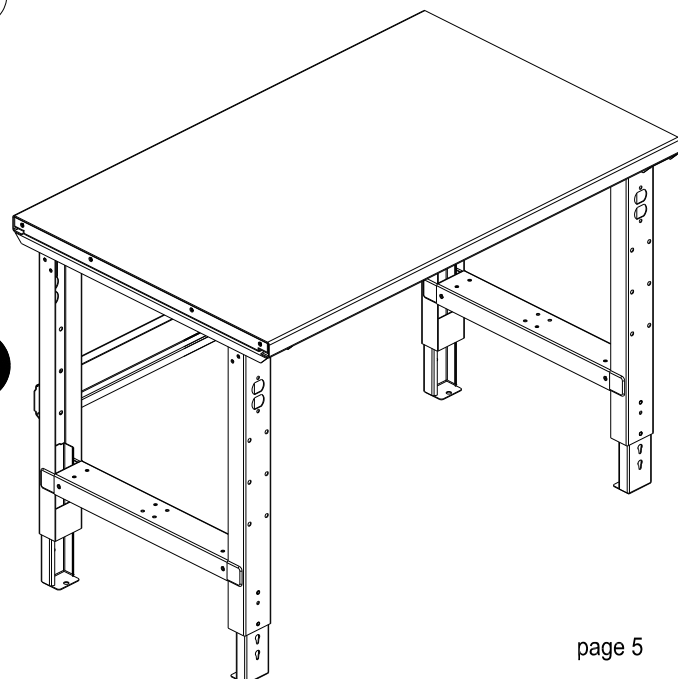
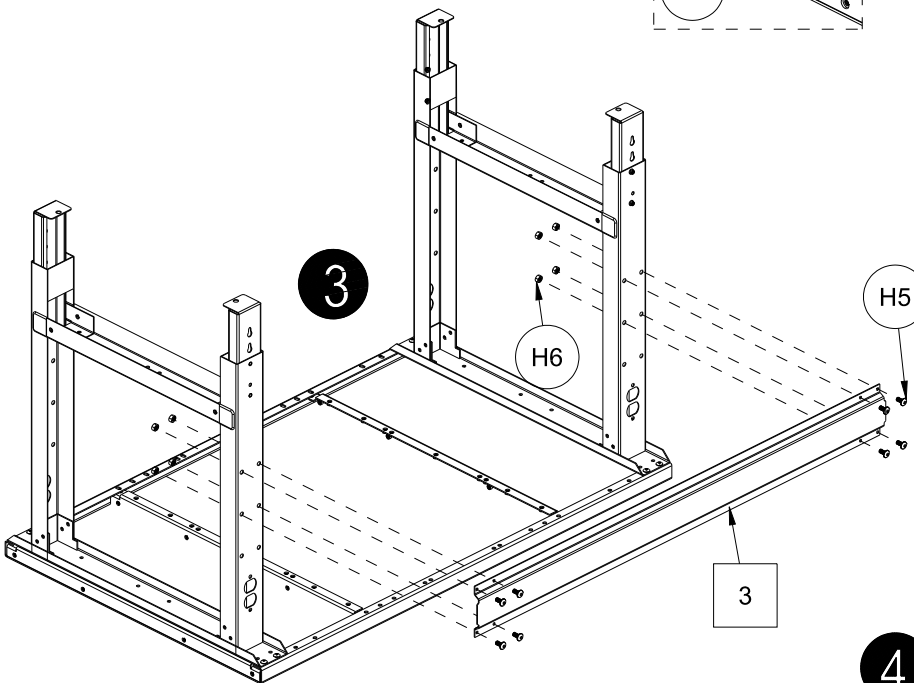
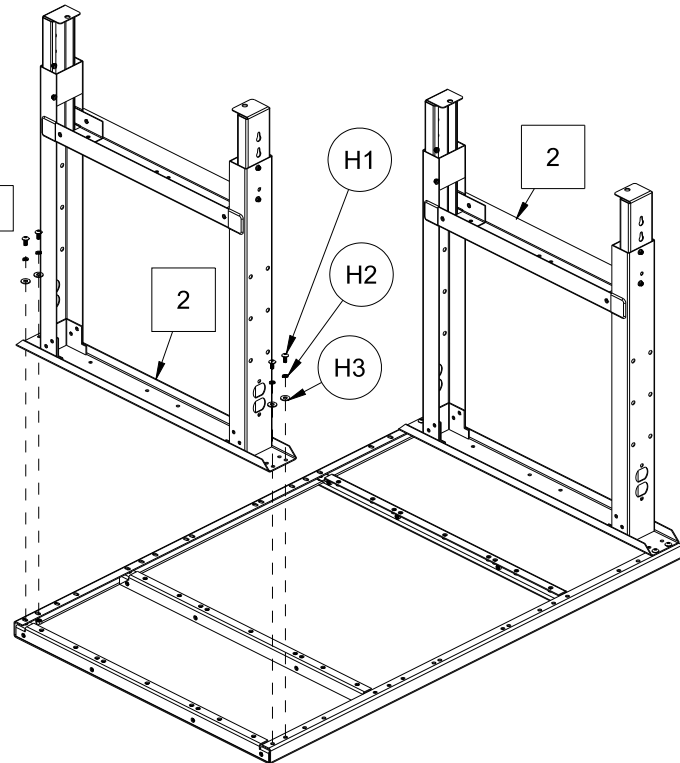
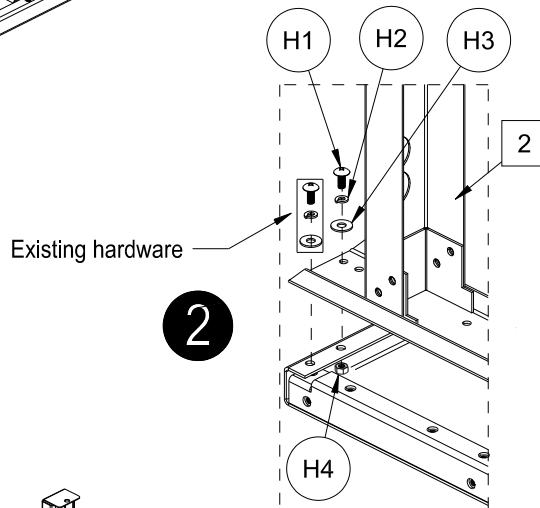
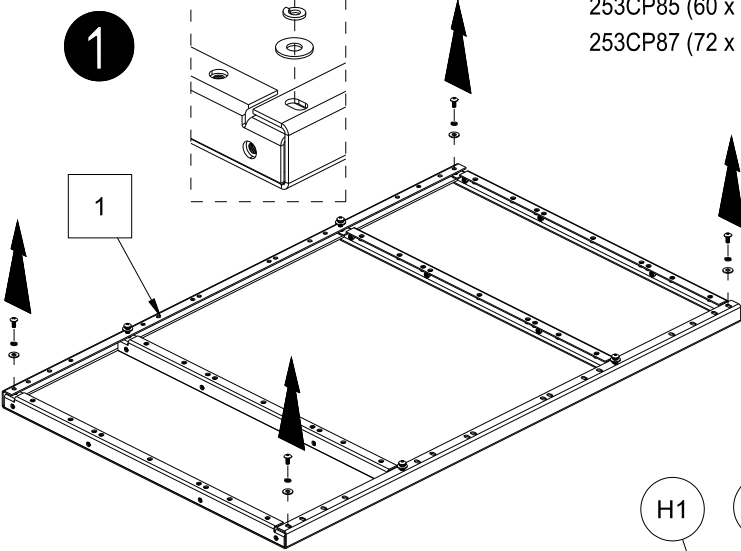
REMOVE EXISTING
HARDWARE

ASSEMBLY INSTRUCTION

MODEL # 253CP83 (48 x 30) , 253CP84 (48 x 36)
253CP85 (60 x 30) , 253CP86 (60 x 36)
253CP87 (72 x 30) , 253CP88 (72 x 36)

CONTENTS

REF.	QTY.	DESCRIPTION
1	1	TOP
2	2	LEG
3	1	STRINGER
H1	4	M6 x .75 Phillips Pan Head Screw
H2	4	Split Washer
H3	4	Plain Washer
H4	4	M6 Hex Nut
H5	8	M6 x .625 Hex Socket Head Screw
H6	8	M6 Hex Lock Nut
	1	4 mm Hex Key



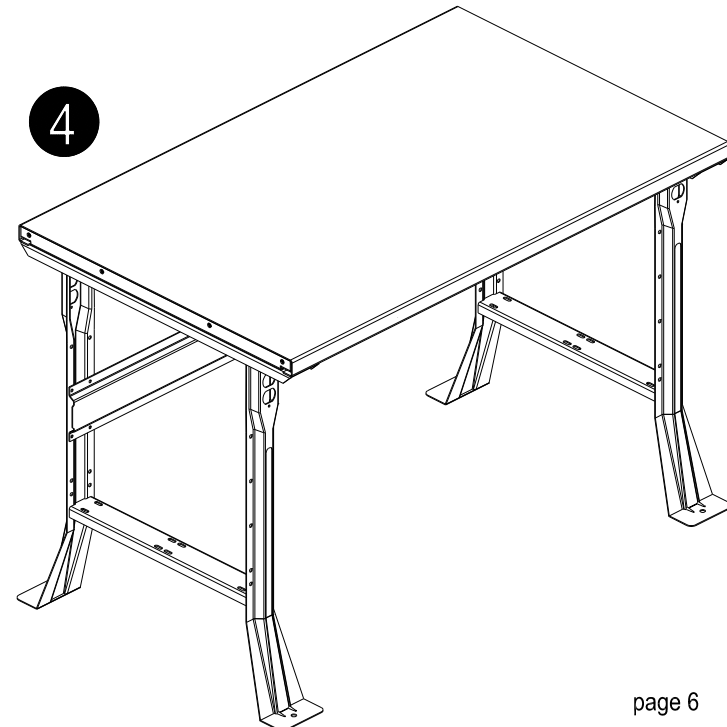
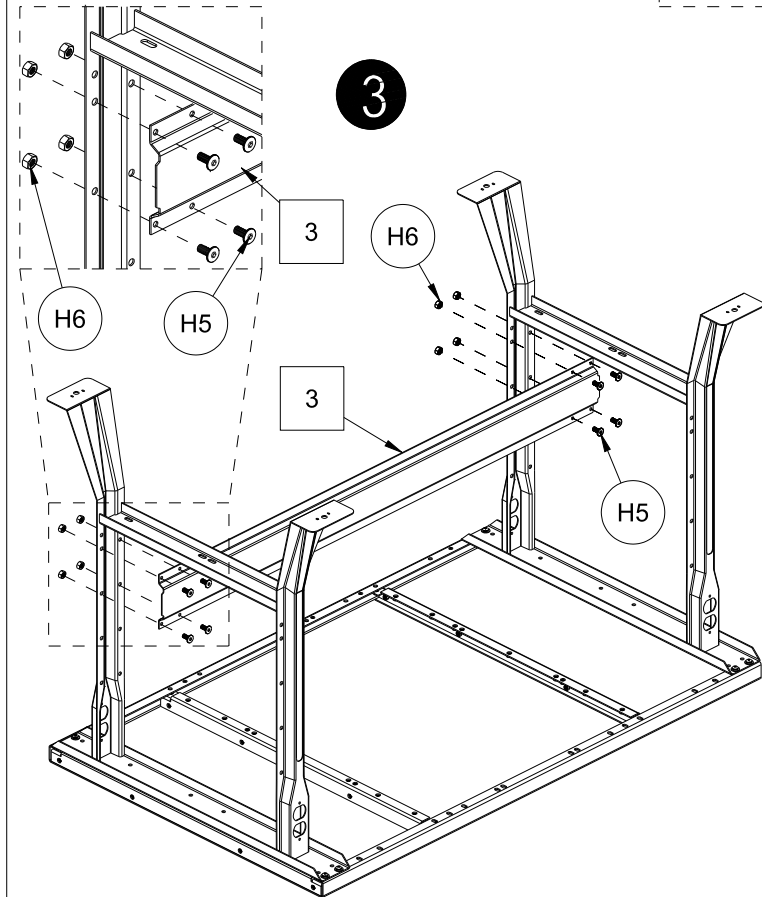
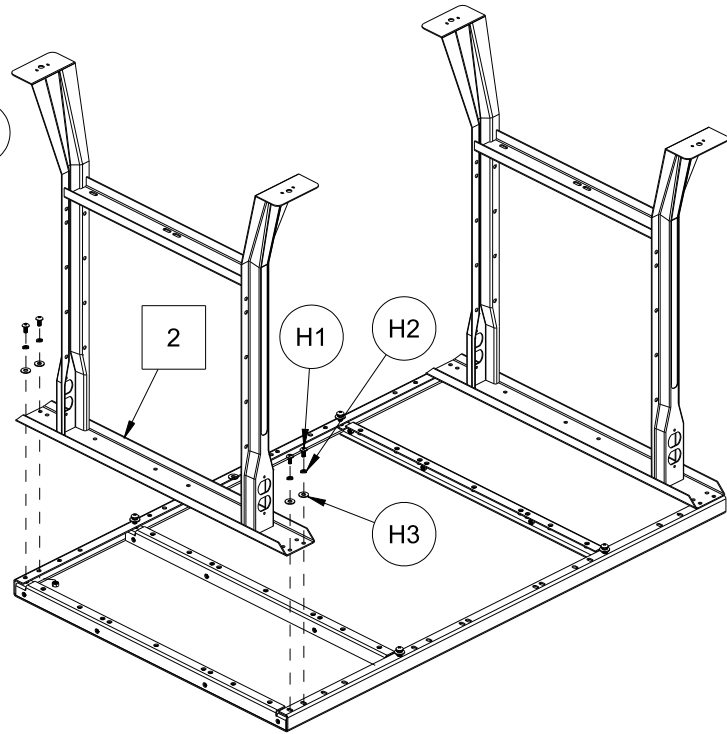
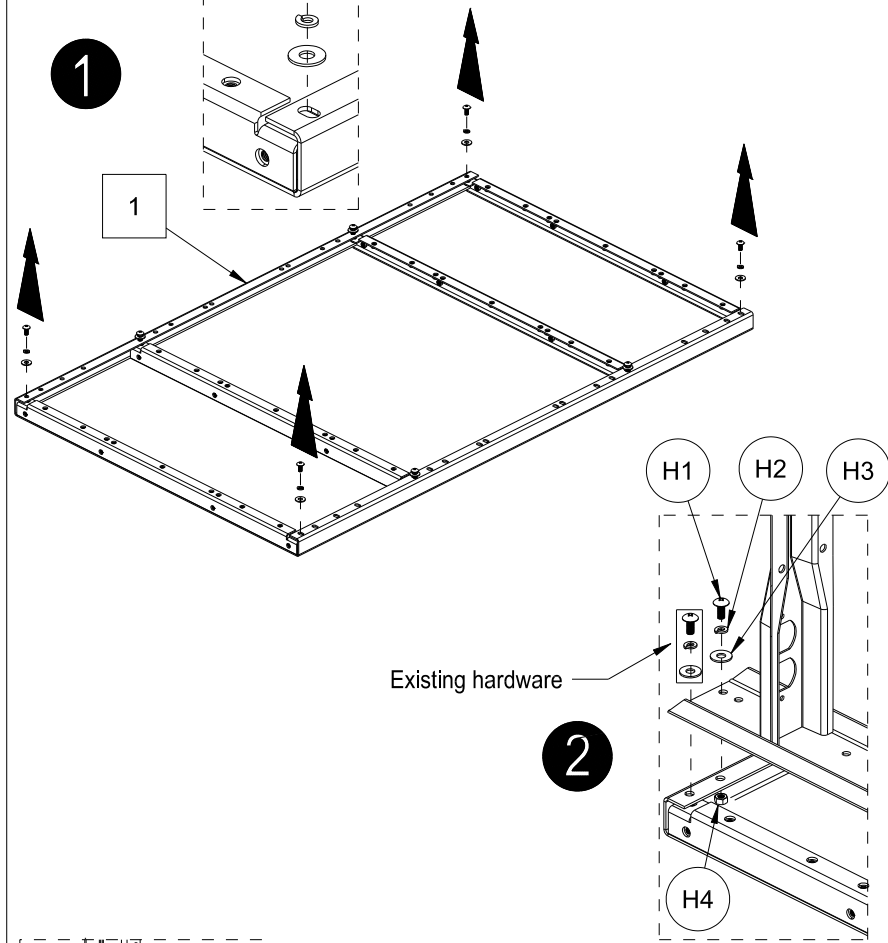
WORKBENCH WITH FLARED FIXED LEG

ASSEMBLY INSTRUCTION

REMOVE EXISTING
HARDWARE

MODEL # 253CP83 (48 x 30) , 253CP84 (48 x 36)
253CP85 (60 x 30) , 253CP86 (60 x 36)
253CP87 (72 x 30) , 253CP88 (72 x 36)

CONTENTS		
REF.	QTY.	DESCRIPTION
1	1	TOP
2	2	LEG
3	1	STRINGER
H1	4	M6 x .75 Phillips Pan Head Screw
H2	4	Split Washer
H3	4	Plain Washer
H4	4	M6 Hex Nut
H5	8	M6 x .625 Hex Socket Head Screw
H6	8	M6 Hex Lock Nut
	1	4 mm Hex Key

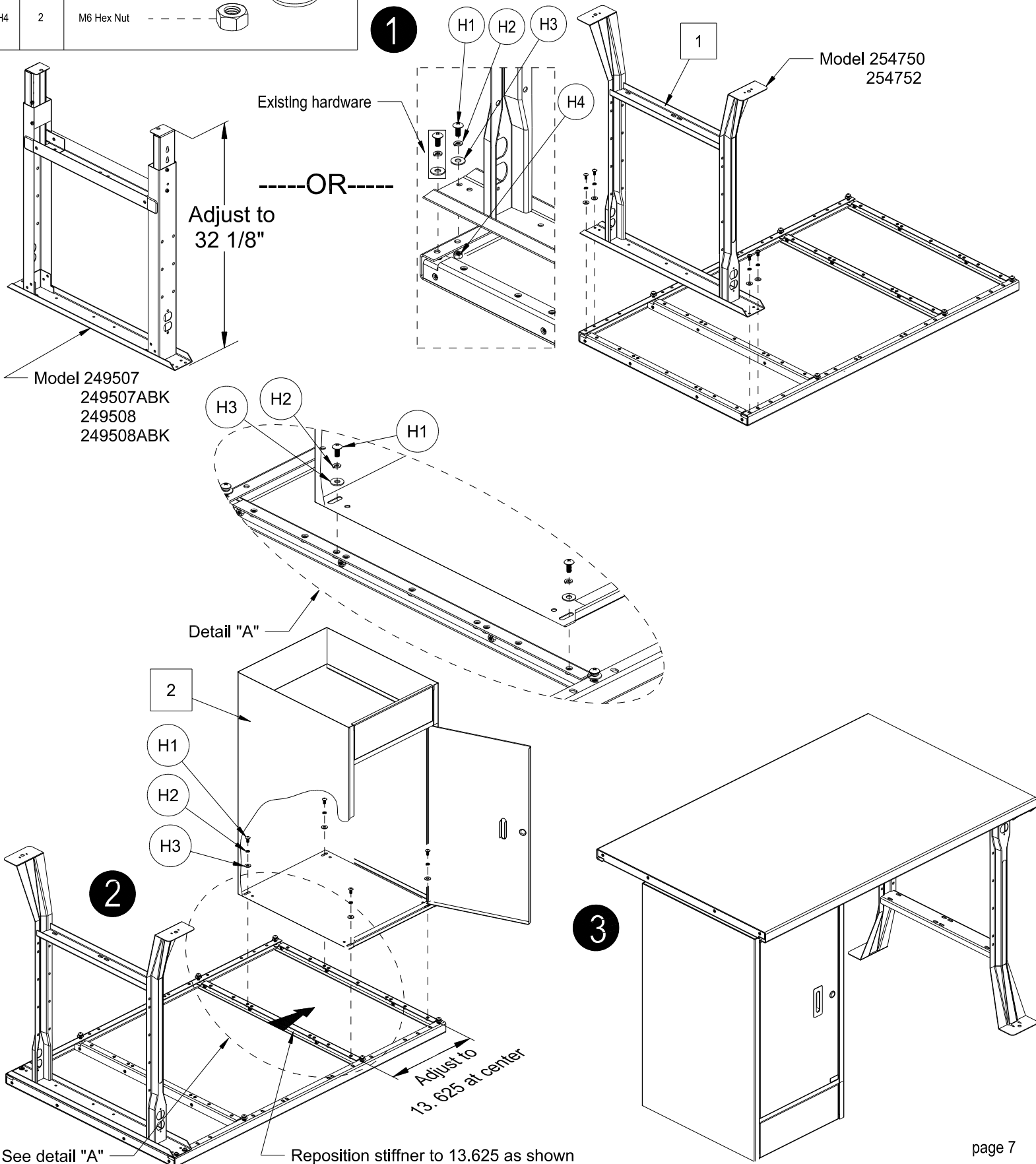


CONTENTS

LEG WITH PEDESTAL WORKBENCH

ASSEMBLY INSTRUCTION

REF.	QTY.	DESCRIPTION
1	1	LEG
2	1	PEDESTAL
H1	6	M6 x .625 Phillips Pan Head Screw
H2	6	Split Washer
H3	6	Plain Washer
H4	2	M6 Hex Nut



CONTENTS

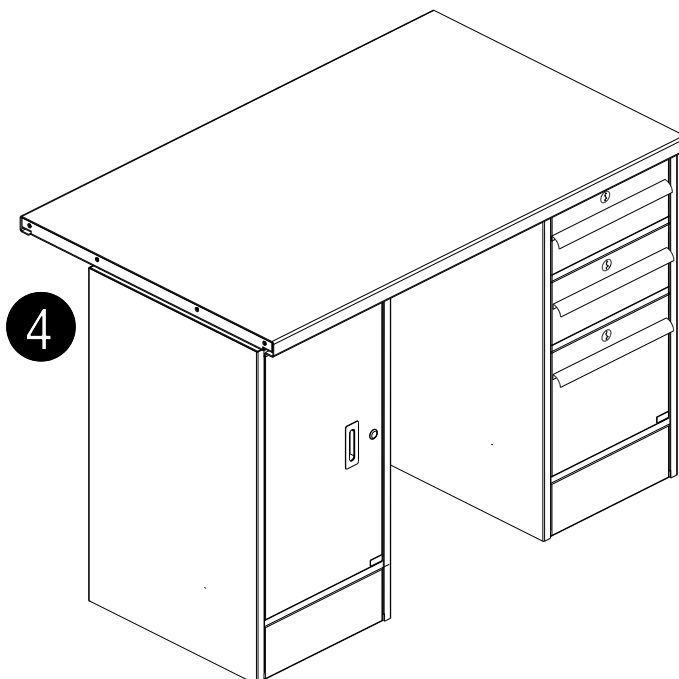
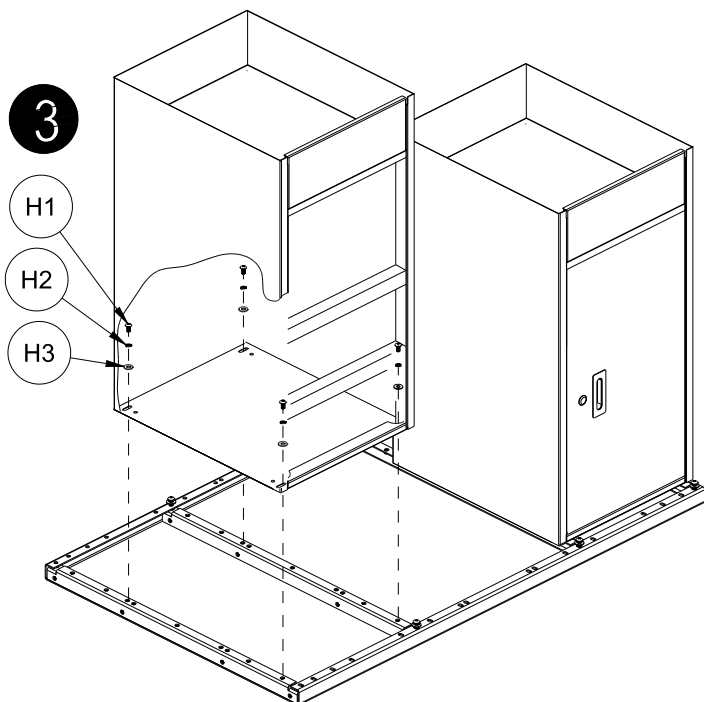
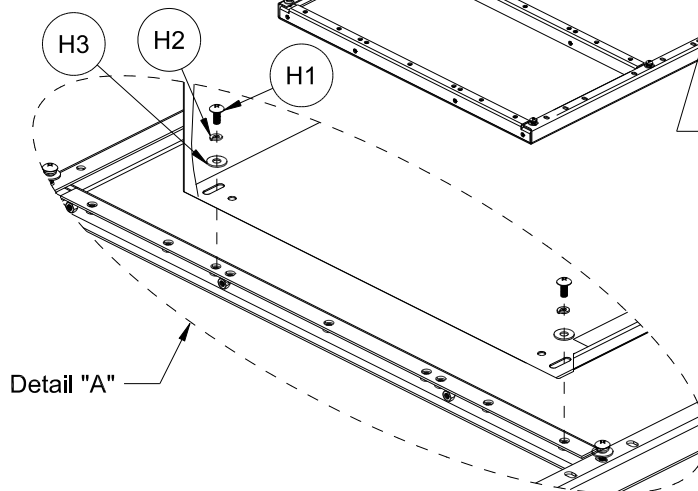
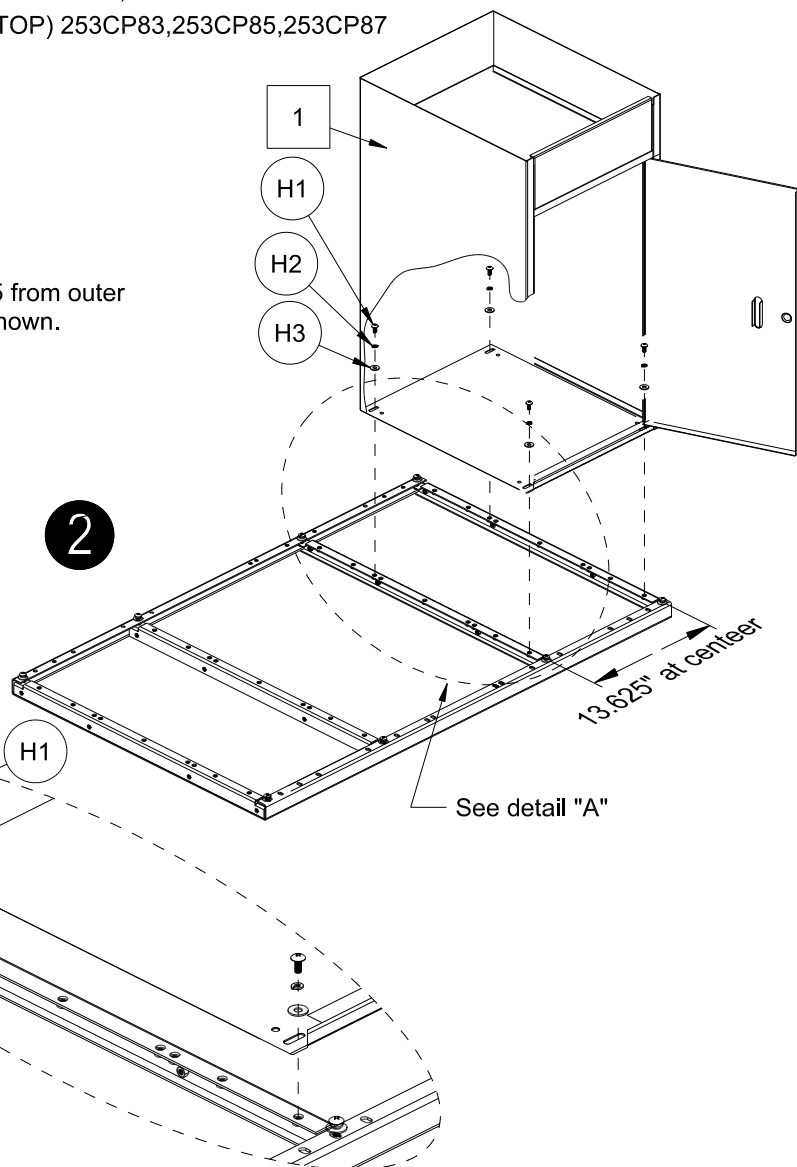
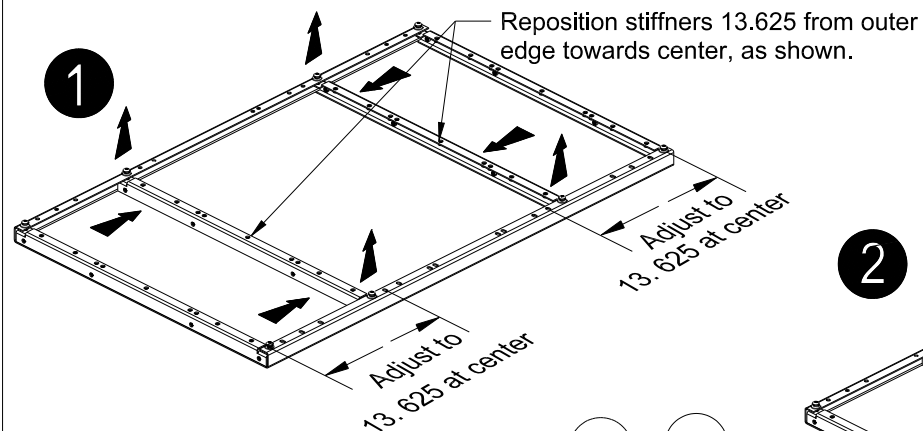
REF.	QTY.	DESCRIPTION
1	2	PEDESTAL
2	1	TOP
H1	8	M6 x .625 Phillips Pan Head Screw
H2	8	Split Washer
H3	8	Plain Washer

2 PEDESTAL WORKBENCH

ASSEMBLY INSTRUCTION

MODEL # (PEDESTAL CABINET) 606959,6066960,606961

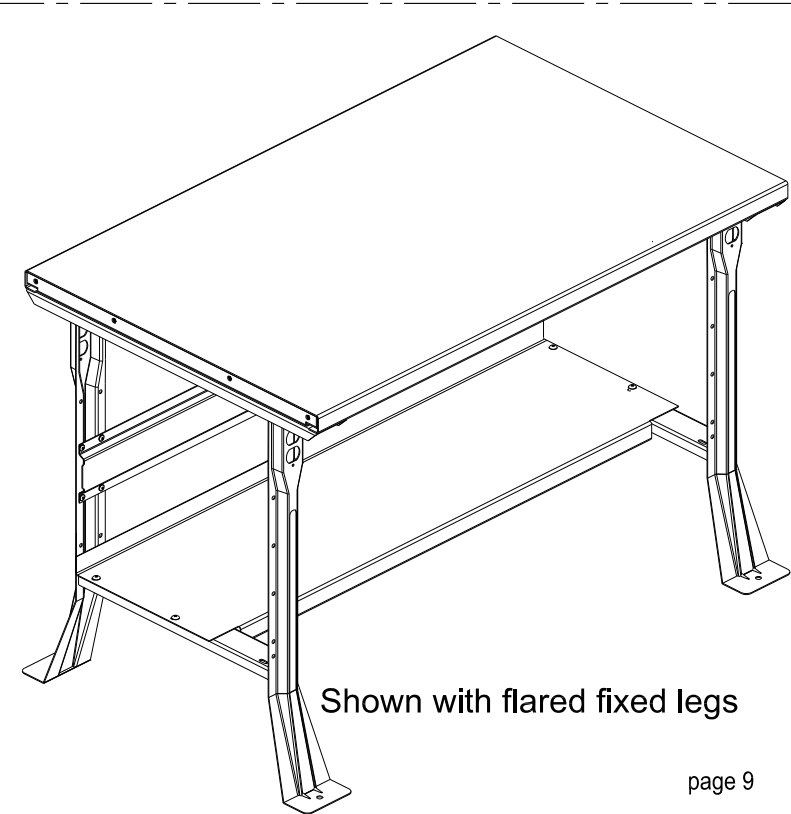
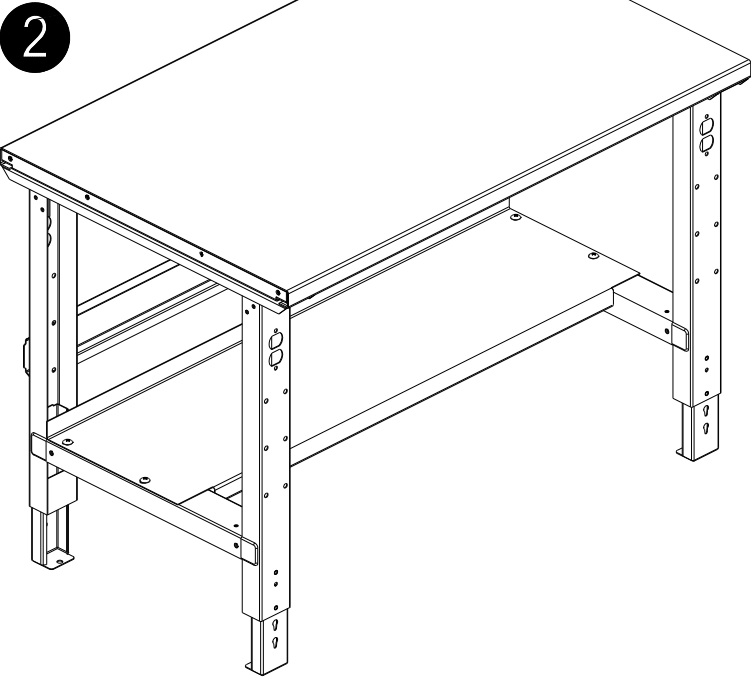
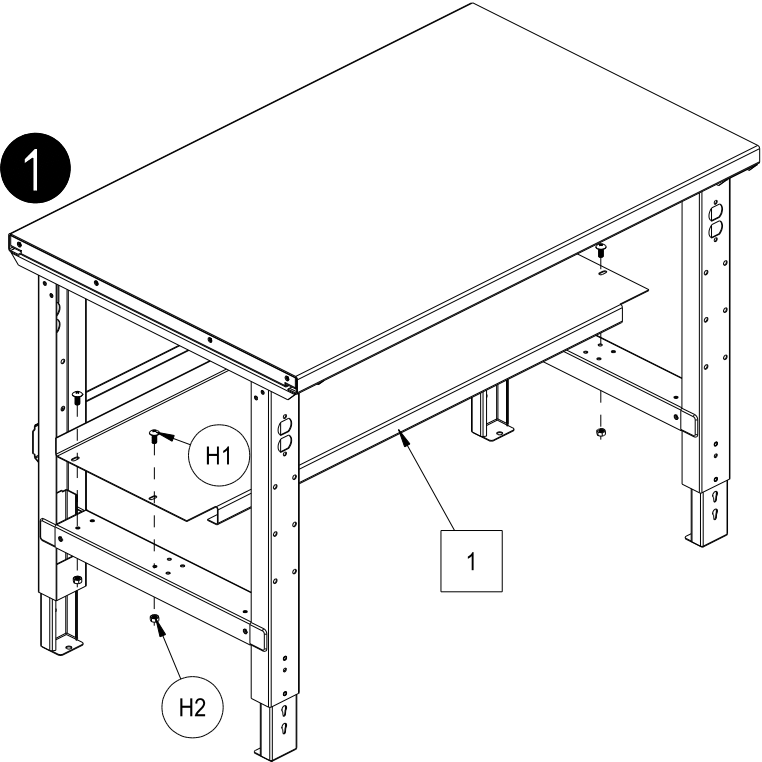
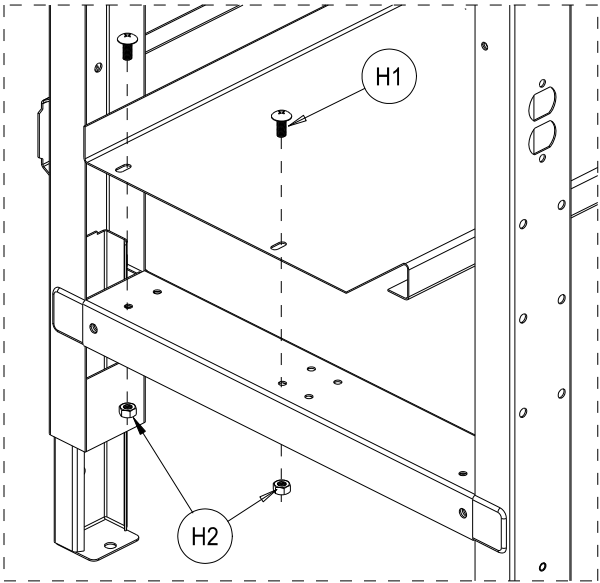
MODEL # (STEEL TOP) 253CP83,253CP85,253CP87



LOWER SHELF WITH ADJUSTABLE LEG ASSEMBLY INSTRUCTION

MODEL # 254726 (48" W x 15" D)
 254728 (60" W x 15" D)
 254730 (72" W x 15" D)

CONTENTS		
REF.	QTY.	DESCRIPTION
1	1	LOWER SHELF
H1	4	1/4 - 20 x 1/2 Phillips Head Screw
H2	4	1/4 - 20 Hex Nut



6" STACKING WORKBENCH DRAWER

ASSEMBLY INSTRUCTION

MODEL # 606957GY / 242266GY / 249374BK / 606957BK

Note:

Drawer locations for Model #
185718 (48" W x 30" D) Workbench Top
185719 (48" W x 36" D) Workbench Top

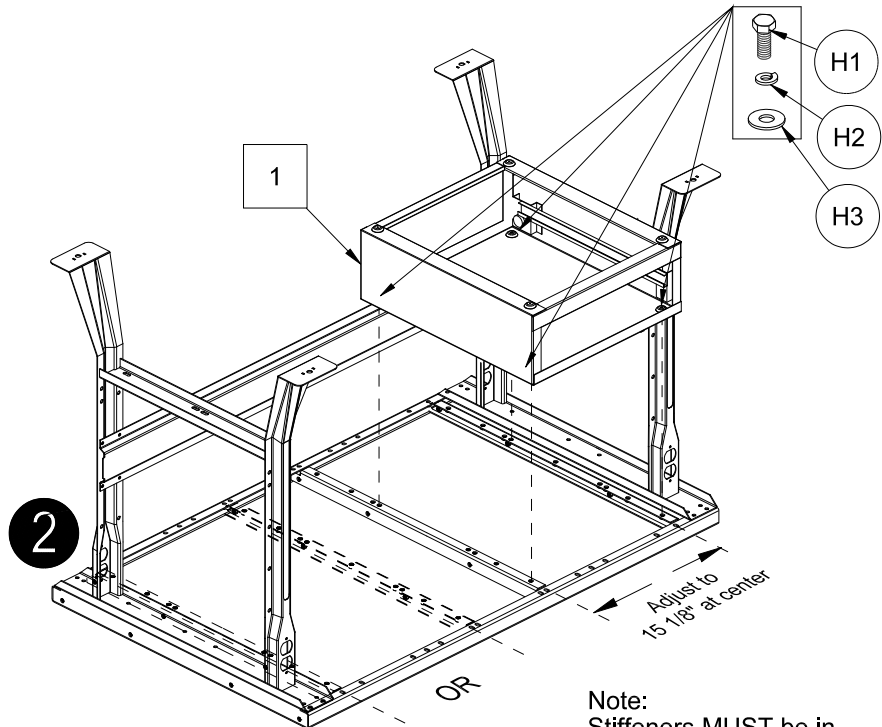
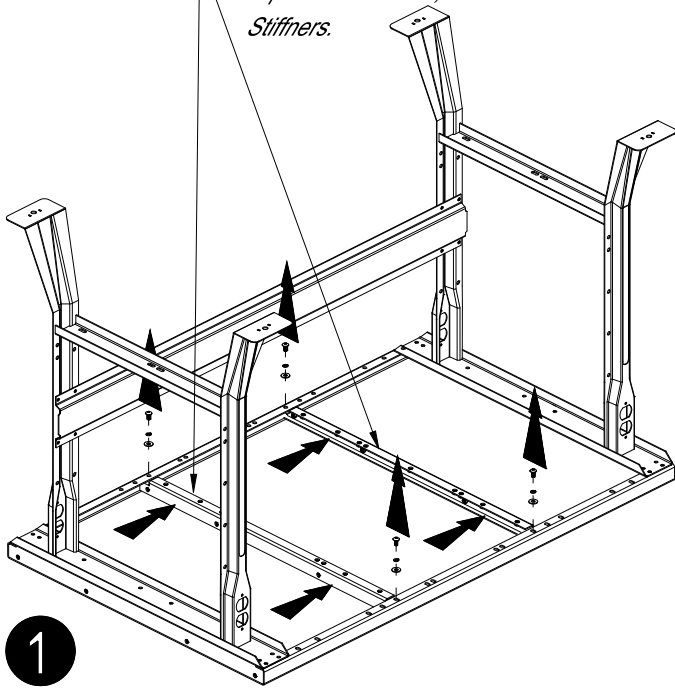
Note:

Stiffener brackets can be mounted between location
on 15 1/8" center to center.

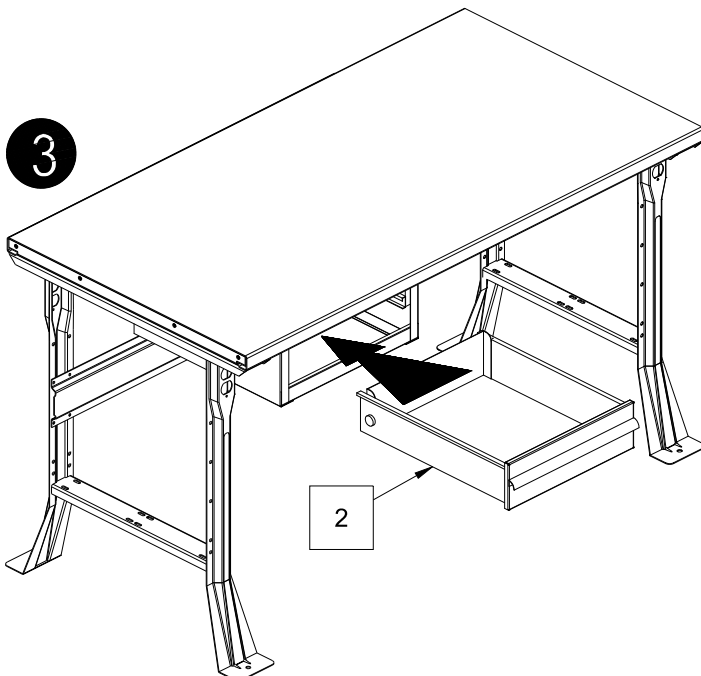
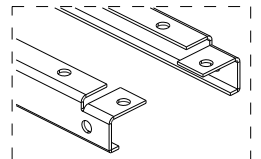
CONTENTS

REF.	QTY.	DESCRIPTION
1	1	DRAWER SLEEVE
2	2	DRAWER
H1	4	M6 x .625 Hex Head Bolt
H2	4	Split Washer
H3	4	Plain Washer .25 id. x .75 od.

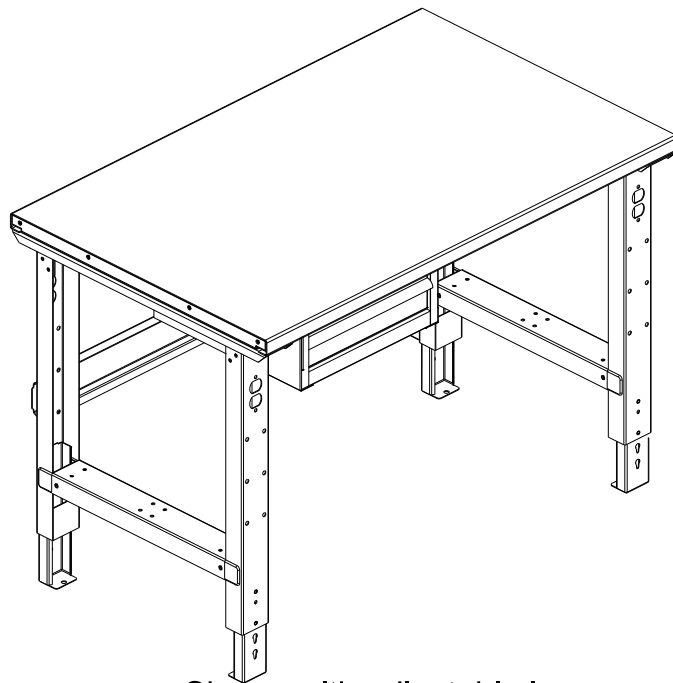
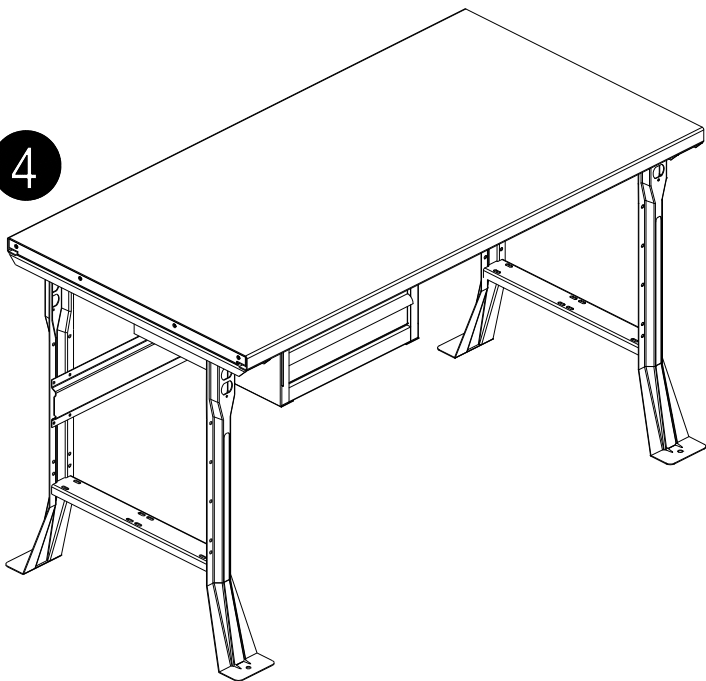
*Determine what side of the workbench
to place the Drawer, and relocate
Stiffeners.*



Note:
Stiffeners **MUST** be in
this orientation



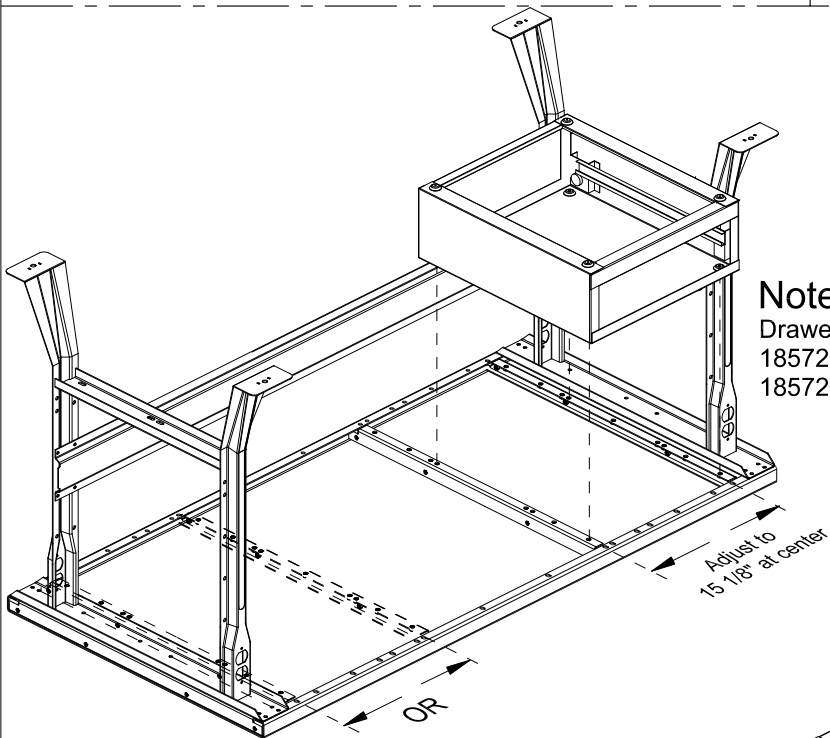
4



Shown with adjustable legs

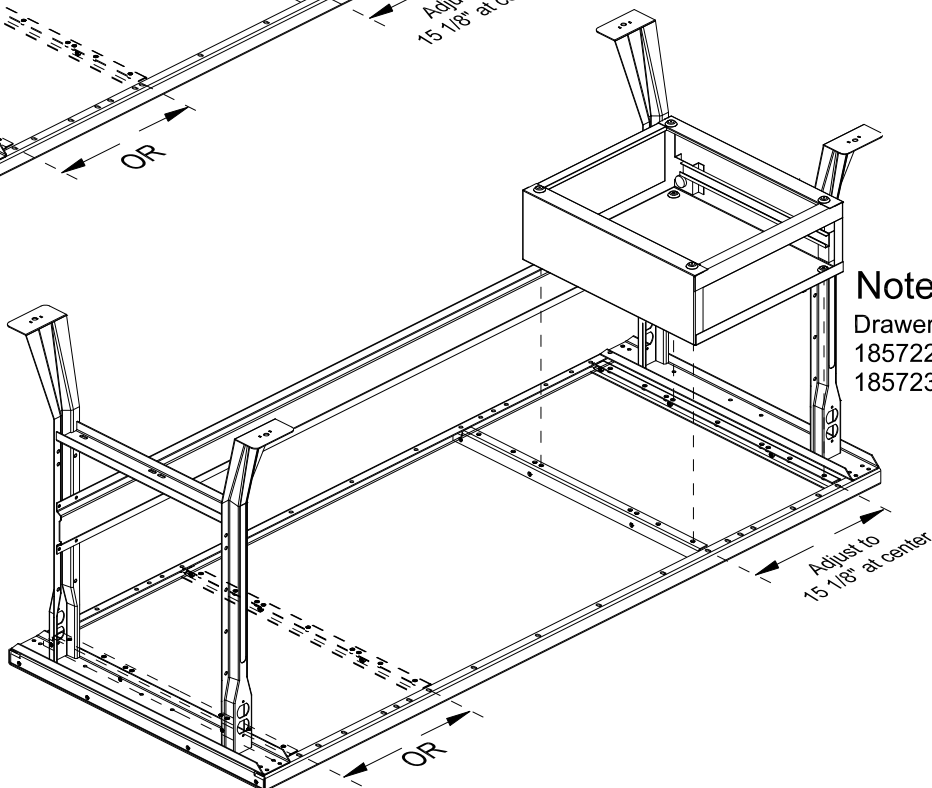
Note:

Drawer locations for Model #
185720 (60" W x 30" D) Workbench Top
185721 (60" W x 36" D) Workbench Top



Note:

Drawer locations for Model #
185722 (72" W x 30" D) Workbench Top
185723 (72" W x 36" D) Workbench Top



12" STACKING WORKBENCH DRAWER

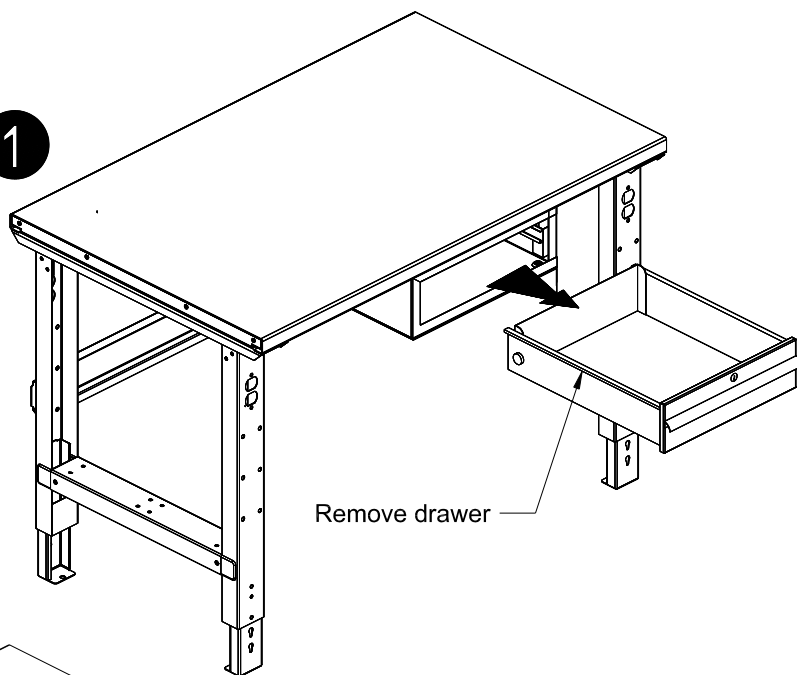
ASSEMBLY INSTRUCTION

MODEL # 606958GY / 606958BK (12" H)

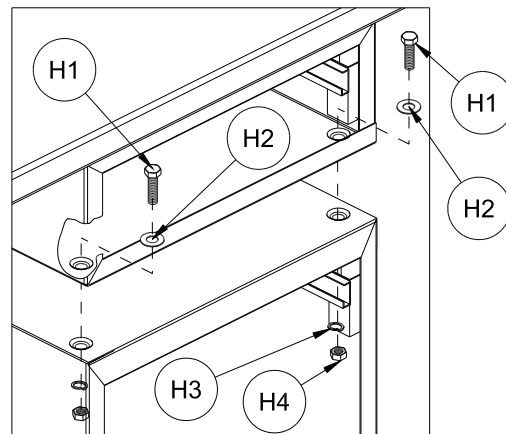
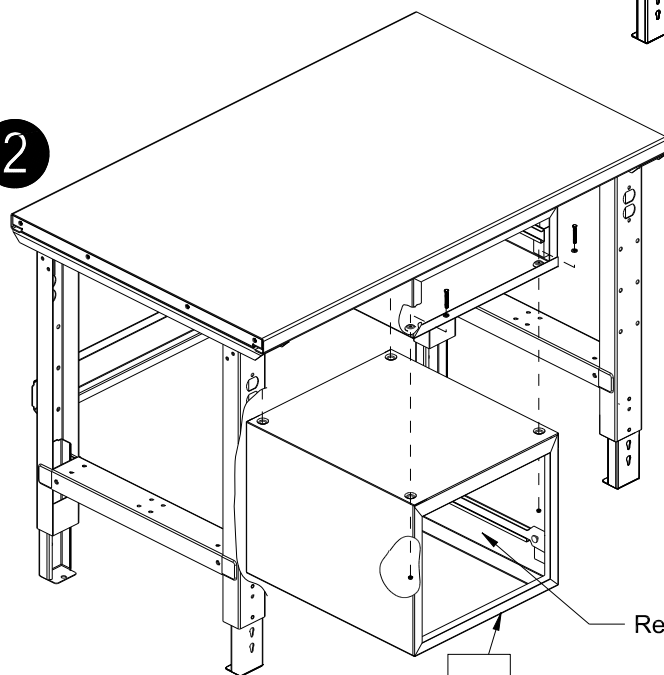
CONTENTS

REF.	QTY.	DESCRIPTION
1	1	DRAWER SLEEVE
2	2	DRAWER
H1	4	M6 x .625 Hex Head Bolt
H2	4	Split Washer
H3	4	Plain Washer .25 id. x .75 od.
H4	4	M6 Hex Head Lock Nut

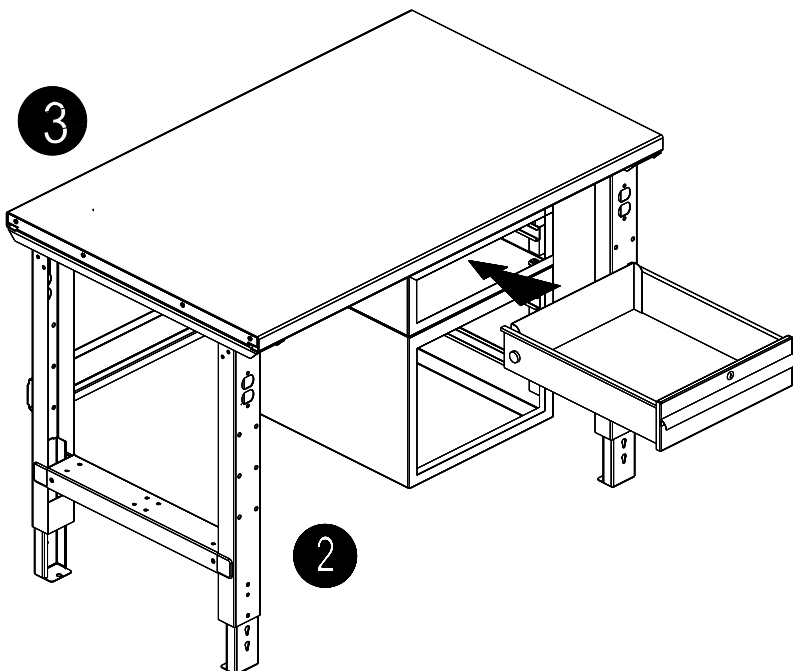
1



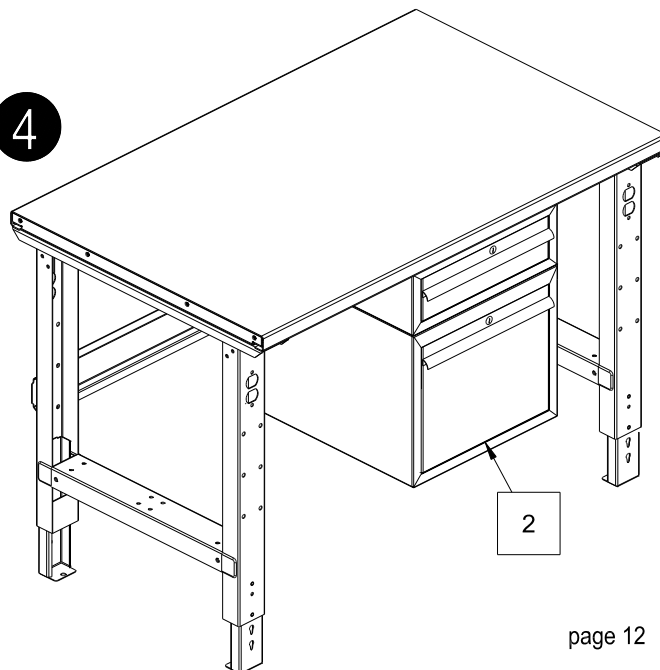
2



3



4



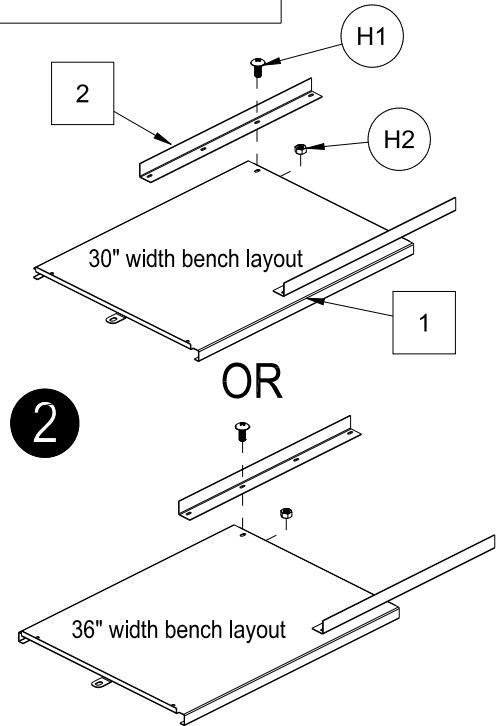
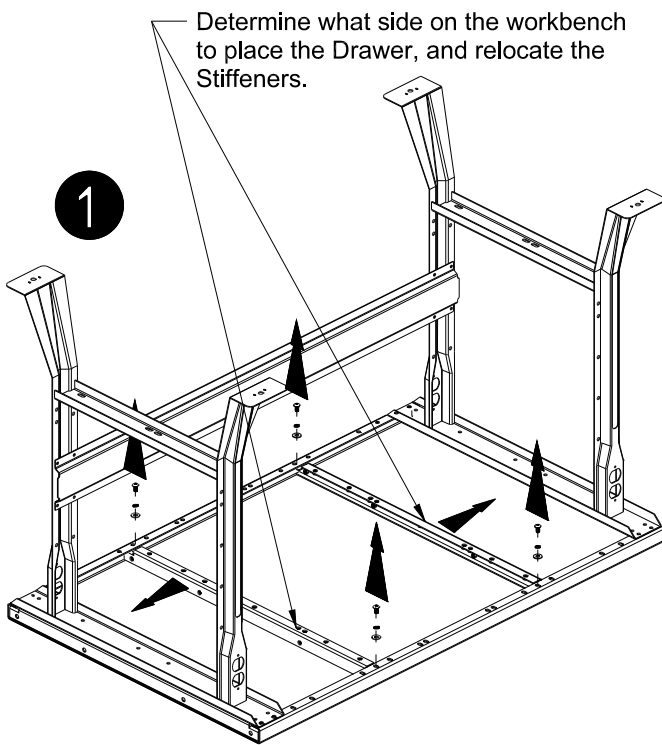
STANDARD WORKBENCH DRAWER

ASSEMBLY INSTRUCTION

MODEL # 606964

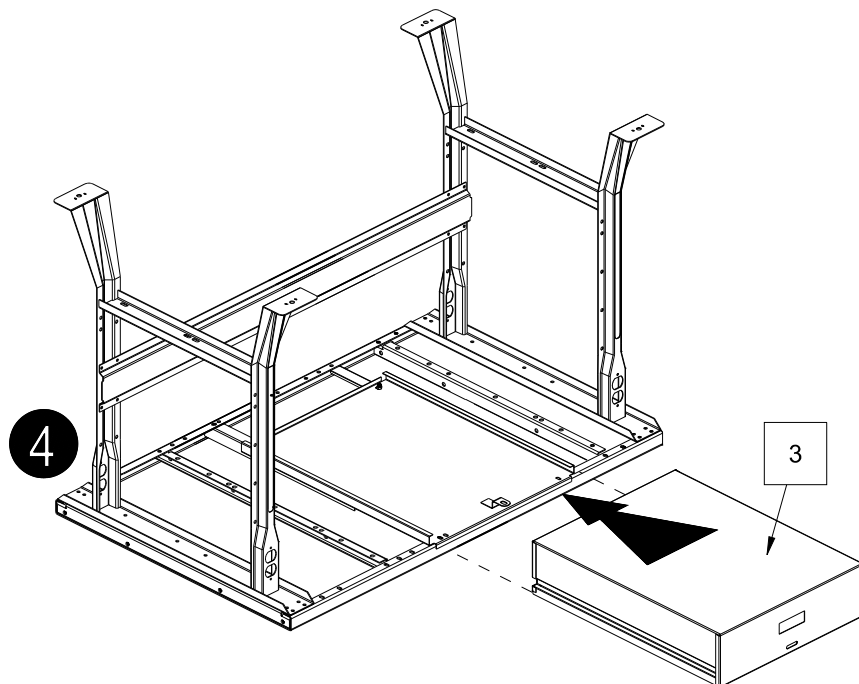
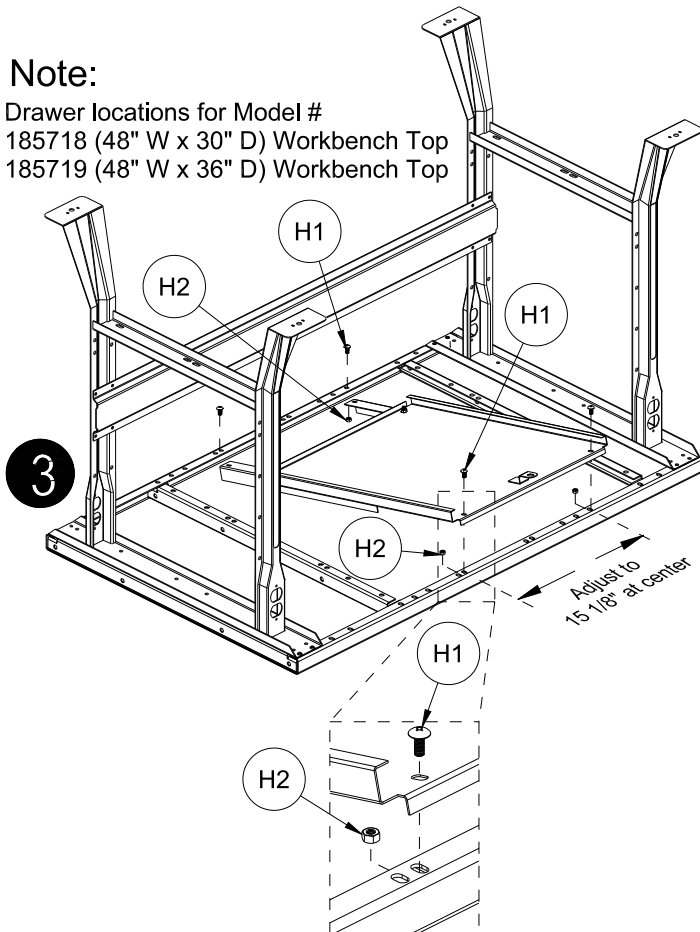
CONTENTS

REF.	QTY.	DESCRIPTION
1	1	DRAWER SUPPORT
2	2	SUPPORT BRACKET
3	1	DRAWER
H1	6	1/4 - 20 Phillips Pan Screw
H2	6	1/4 - 20 Hex Nut

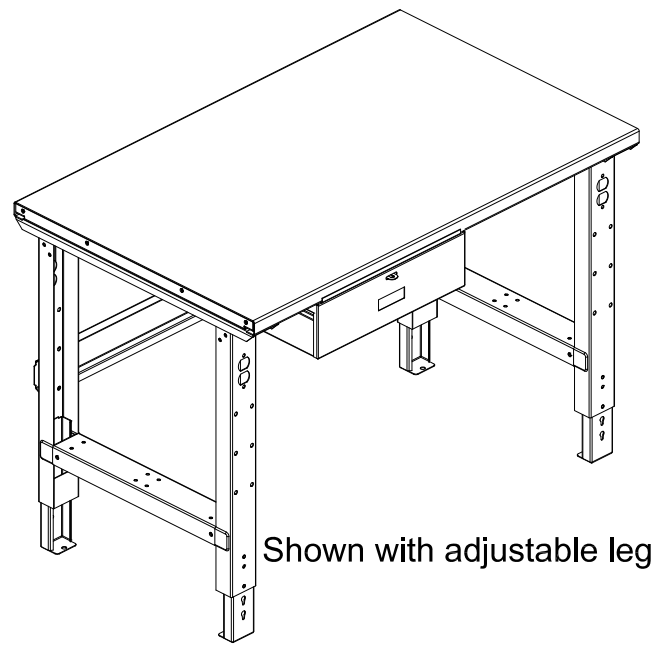
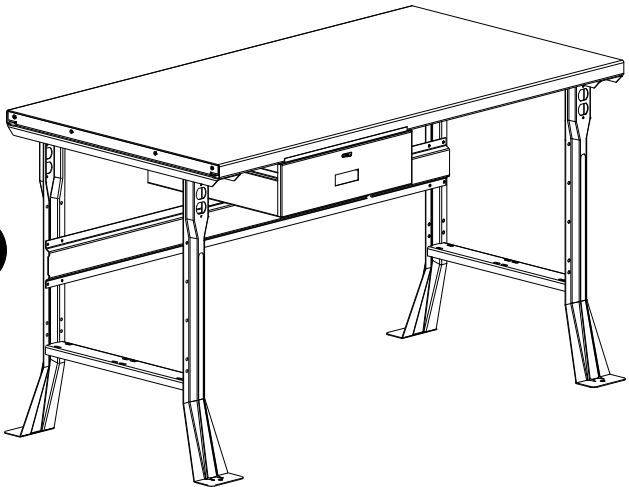


Note:

Drawer locations for Model #
185718 (48" W x 30" D) Workbench Top
185719 (48" W x 36" D) Workbench Top



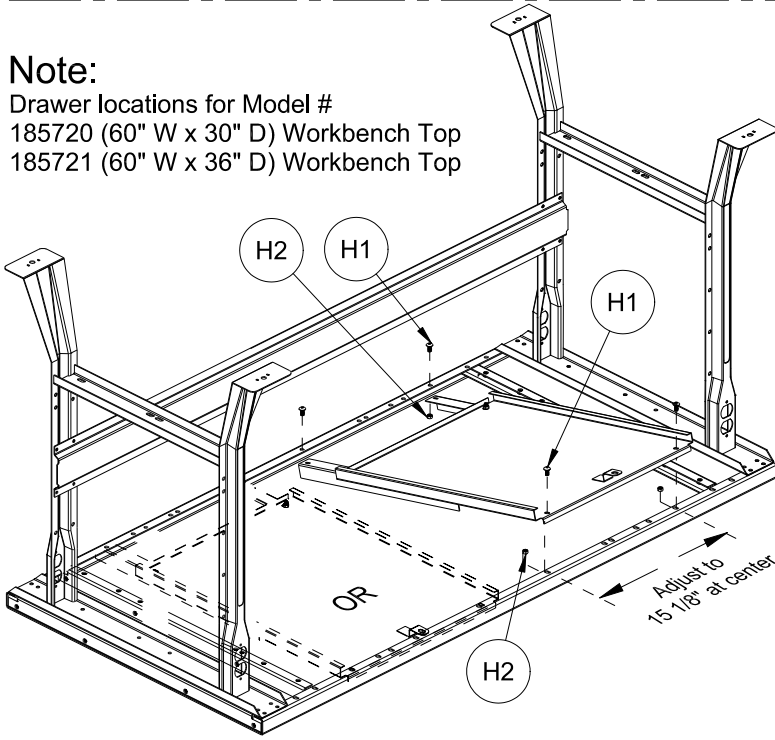
5



Shown with adjustable legs

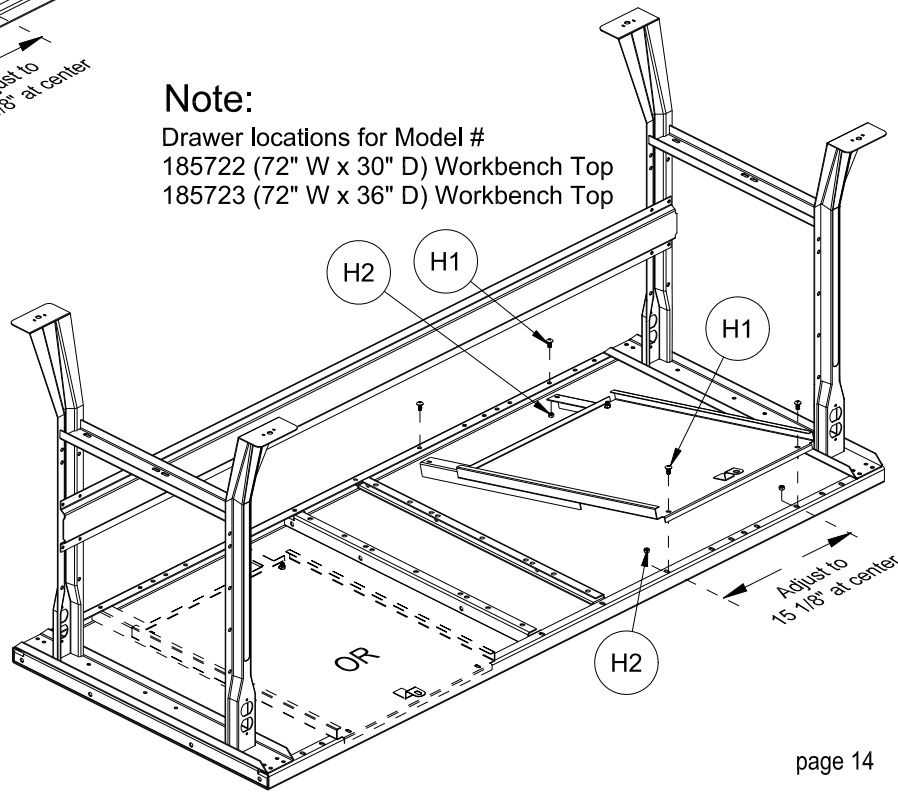
Note:

Drawer locations for Model #
185720 (60" W x 30" D) Workbench Top
185721 (60" W x 36" D) Workbench Top



Note:

Drawer locations for Model #
185722 (72" W x 30" D) Workbench Top
185723 (72" W x 36" D) Workbench Top

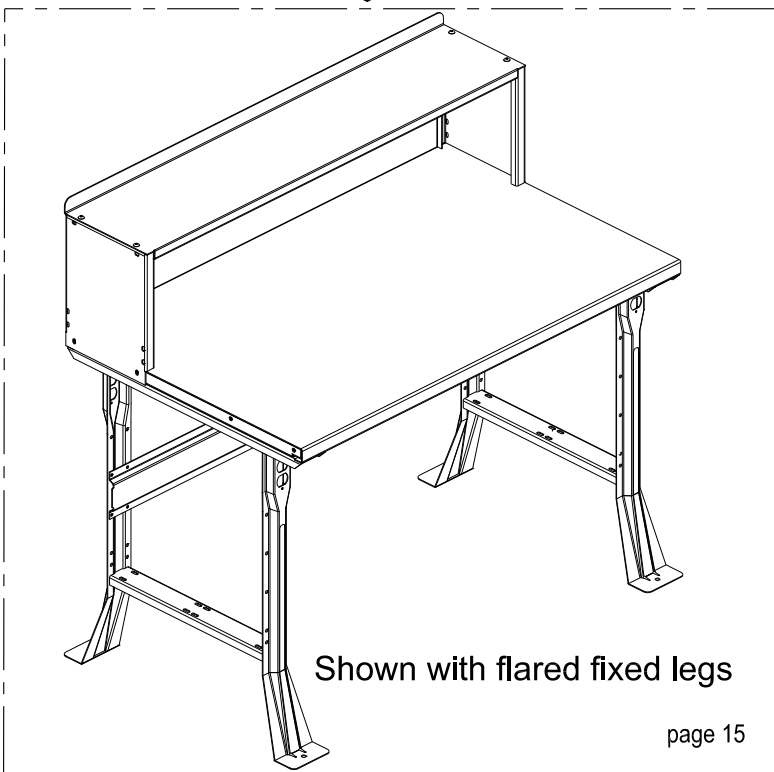
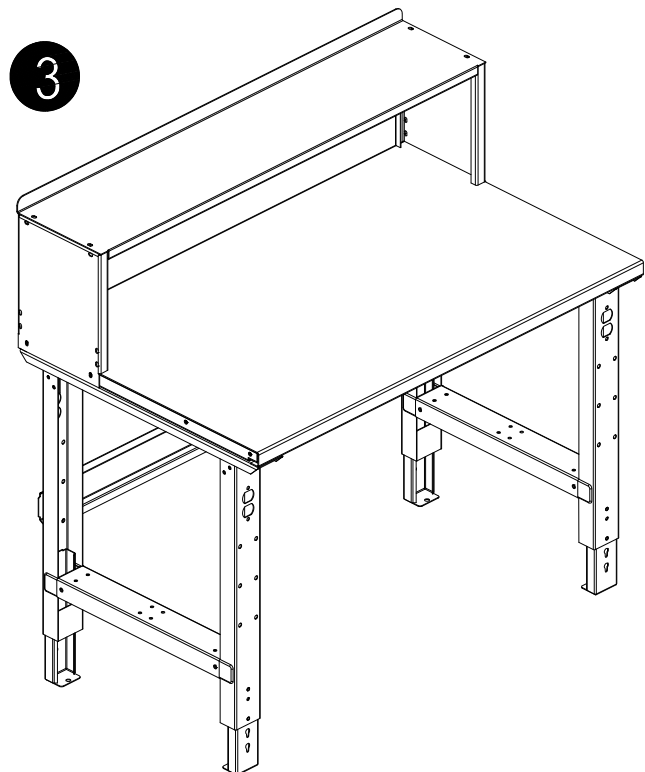
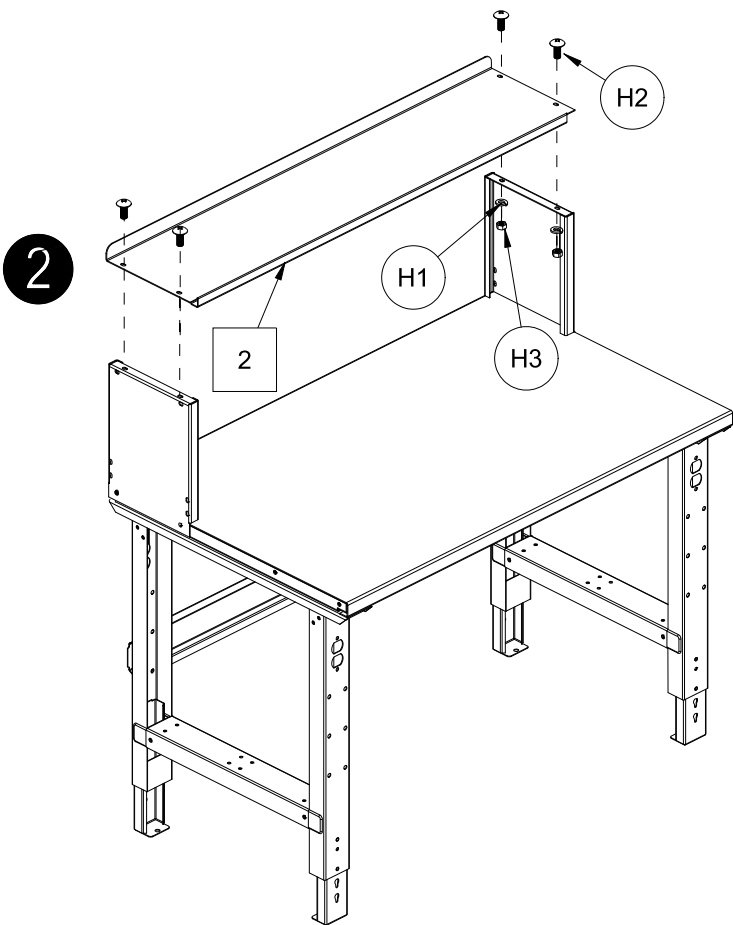
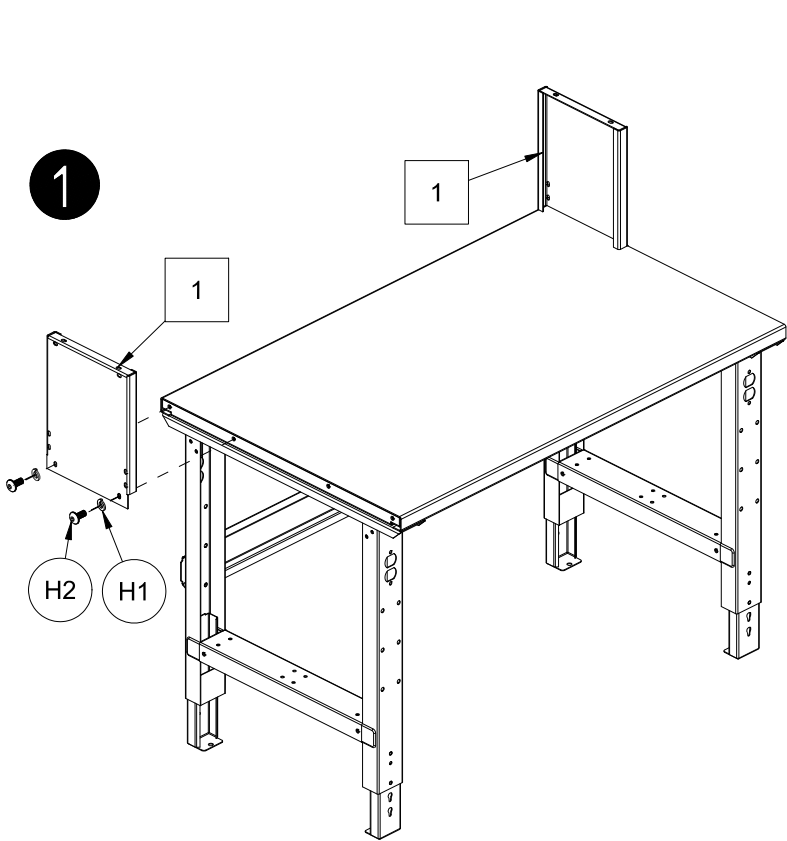


BENCH RISER WITH ADJUSTABLE LEGS

ASSEMBLY INSTRUCTION

MODEL # 254740 (48") 254742 (60")
254744 (72") 706438A (96")

CONTENTS		
REF.	QTY.	DESCRIPTION
1	2	RISER SUPPORT
2	1	RISER SHELF
H1	8	Split Washer 
H2	8	M6 x .625 Phillips Pan Screw 
H3	4	M6 Hex Head Serrated Nut 



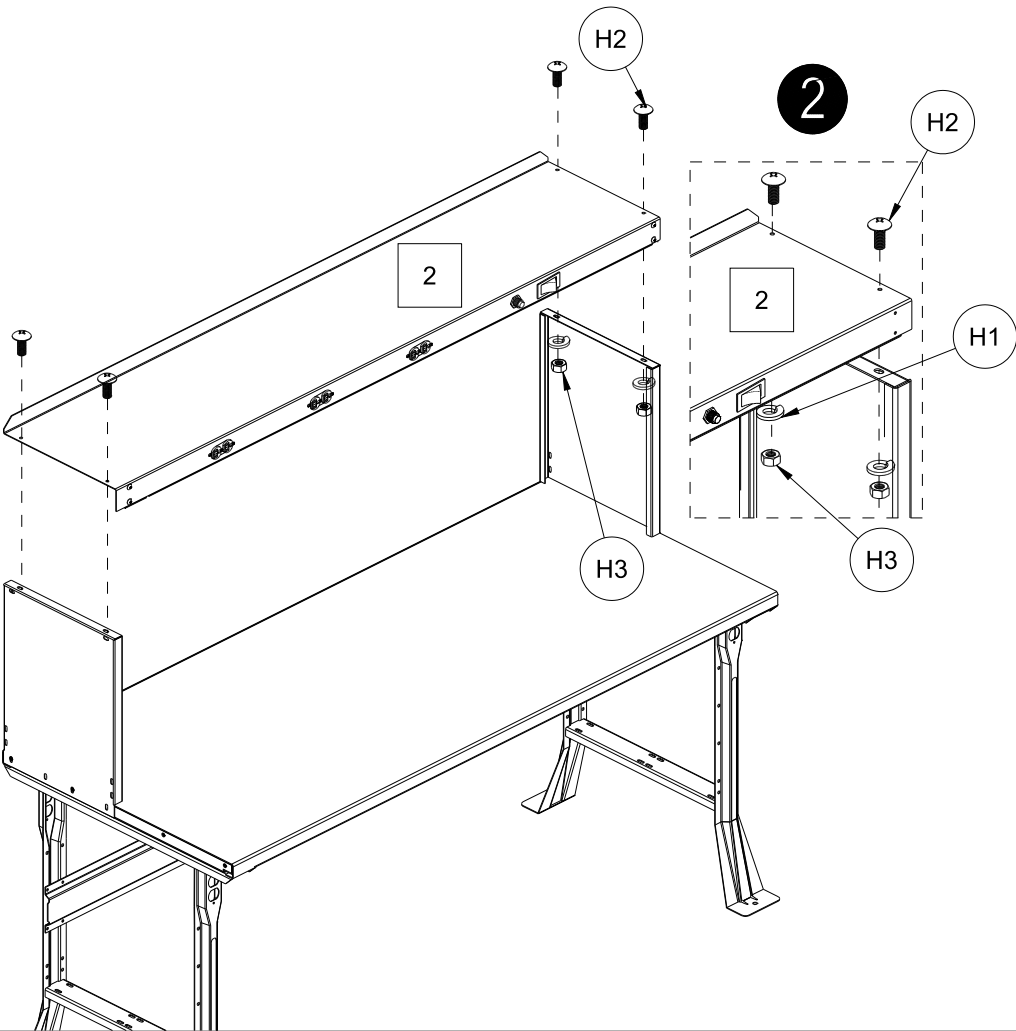
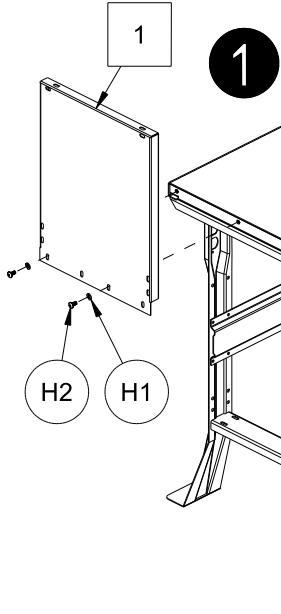
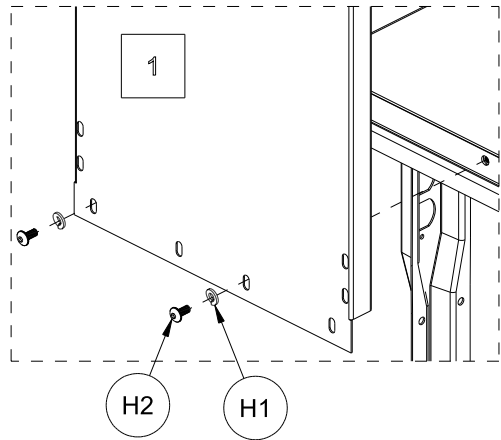
Shown with flared fixed legs

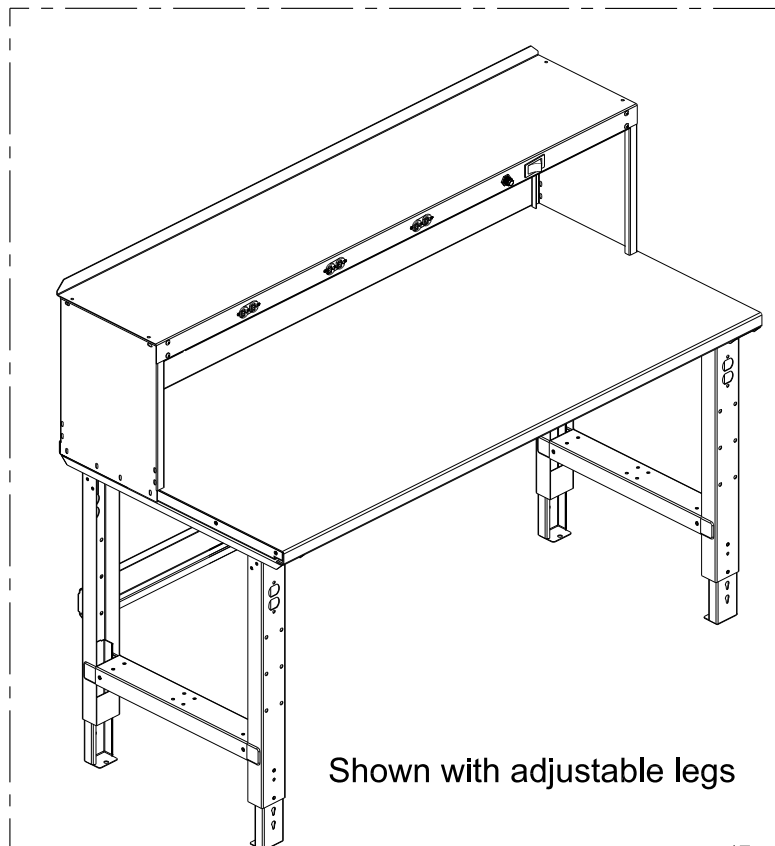
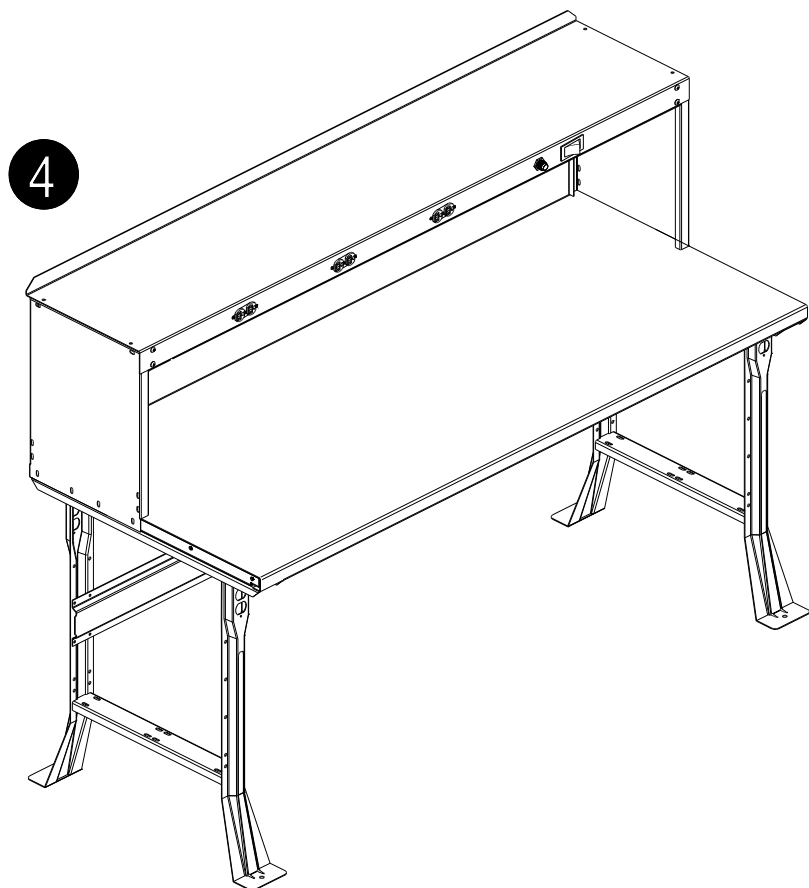
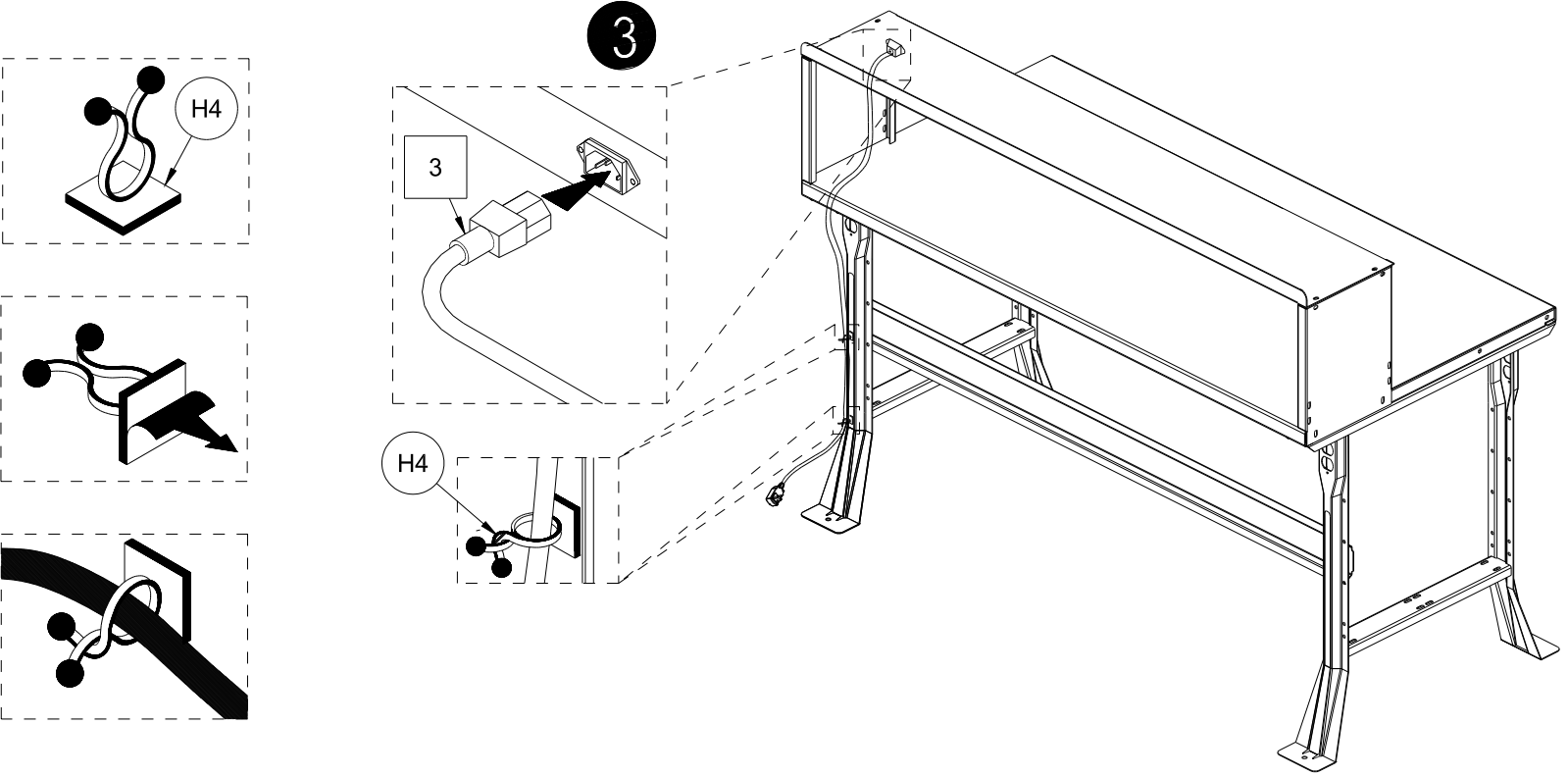
CONTENTS		
REF.	QTY.	DESCRIPTION
1	2	RISER SUPPORT
2	1	RISER SHELF
3	1	POWER CORD
H1	8	Split Washer
H2	8	M6 x .625 Phillips Pan Head Screw
H3	4	M6 Hex Head Serrated Nut
H4	4	Wire Tie

POWER RISER

ASSEMBLY INSTRUCTION

MODEL # 253CP80 (60") , 253CP81 (72")





BACK AND END STOPS

ASSEMBLY INSTRUCTION

Model # 254714 (48x30)

254716 (48x36)

254718 (60x30)

254720 (60x36)

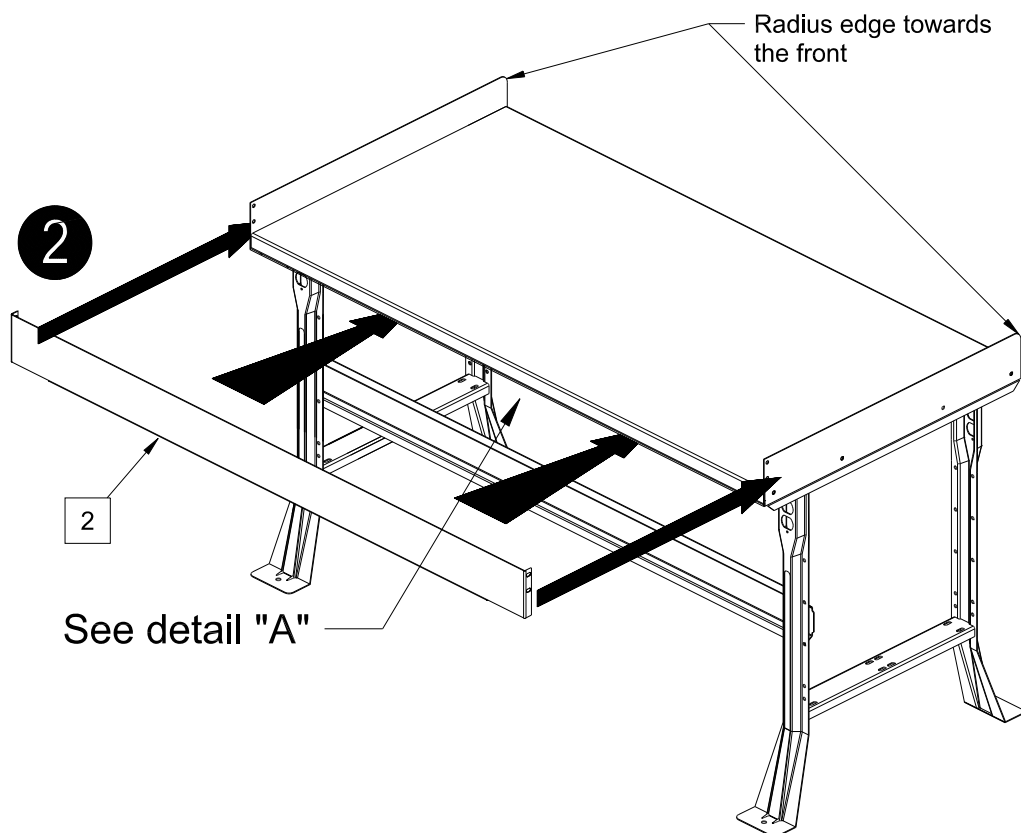
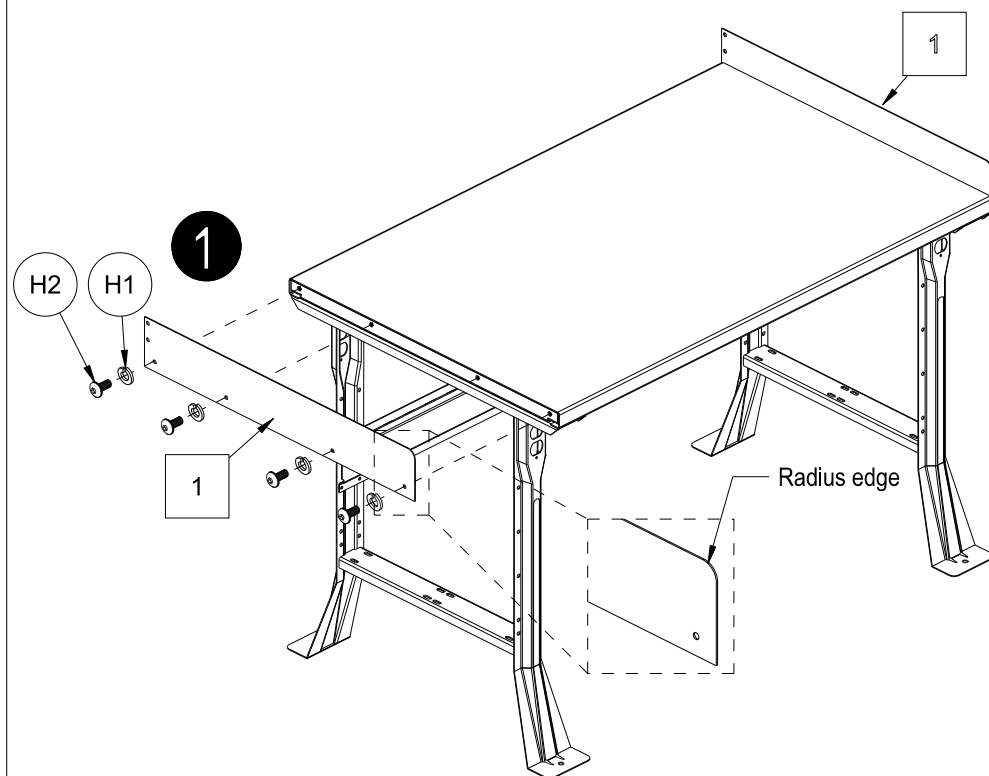
254722 (72x30)

254724 (72x36)

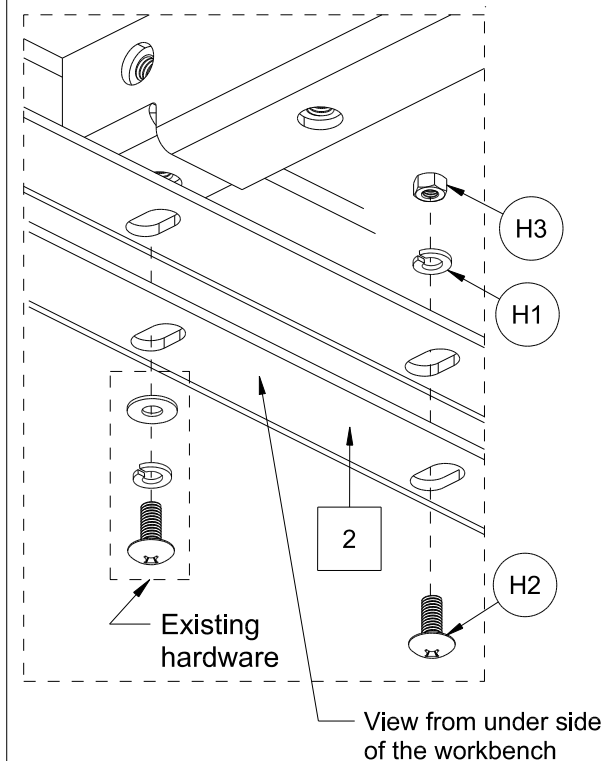
CONTENTS

REF.	QTY.	DESCRIPTION
1	2	END STOP
2	1	BACK STOP
H1	20	1/4 Split Washer
H2	20	M6 x 1.0 x .625 Lg. Phillips Pan Head Screw
H3	20	M6 x 1.0 Hex Nut
	20	#14 Slotted Hex Head Wood Screw

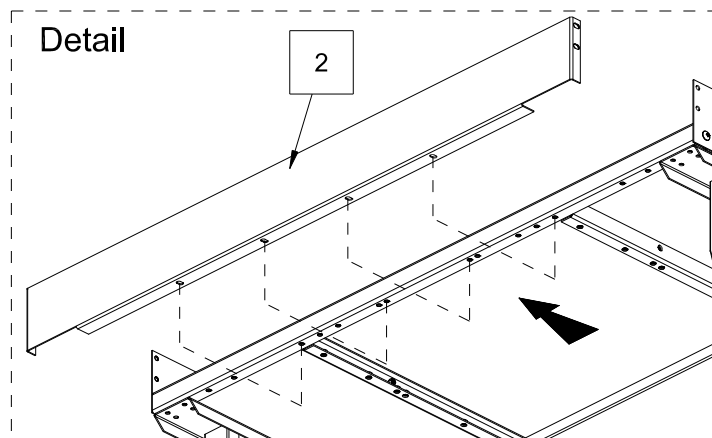
Note: Model # and the type of Tops (wood or steel) determine hardware type and quantity.

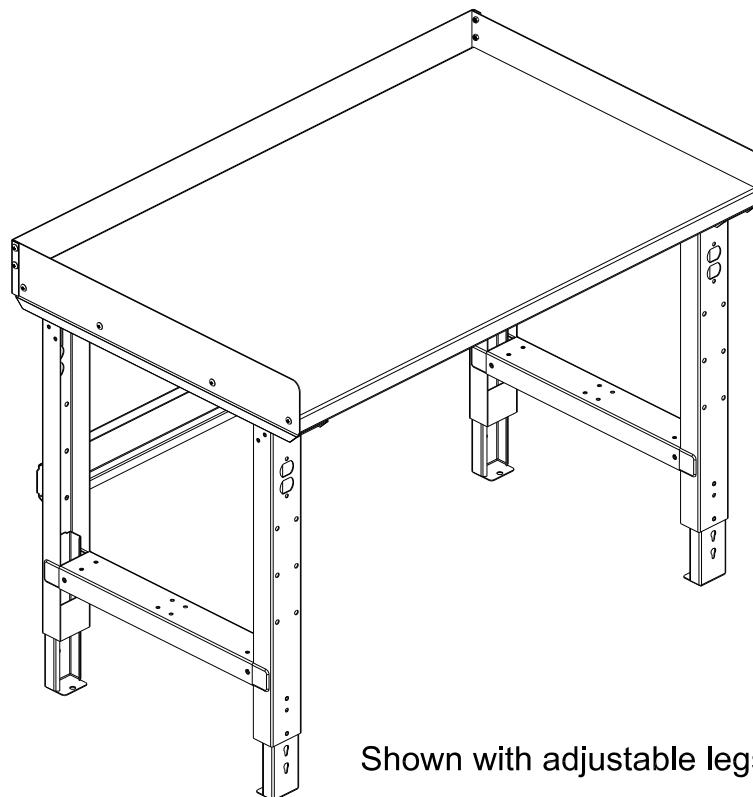
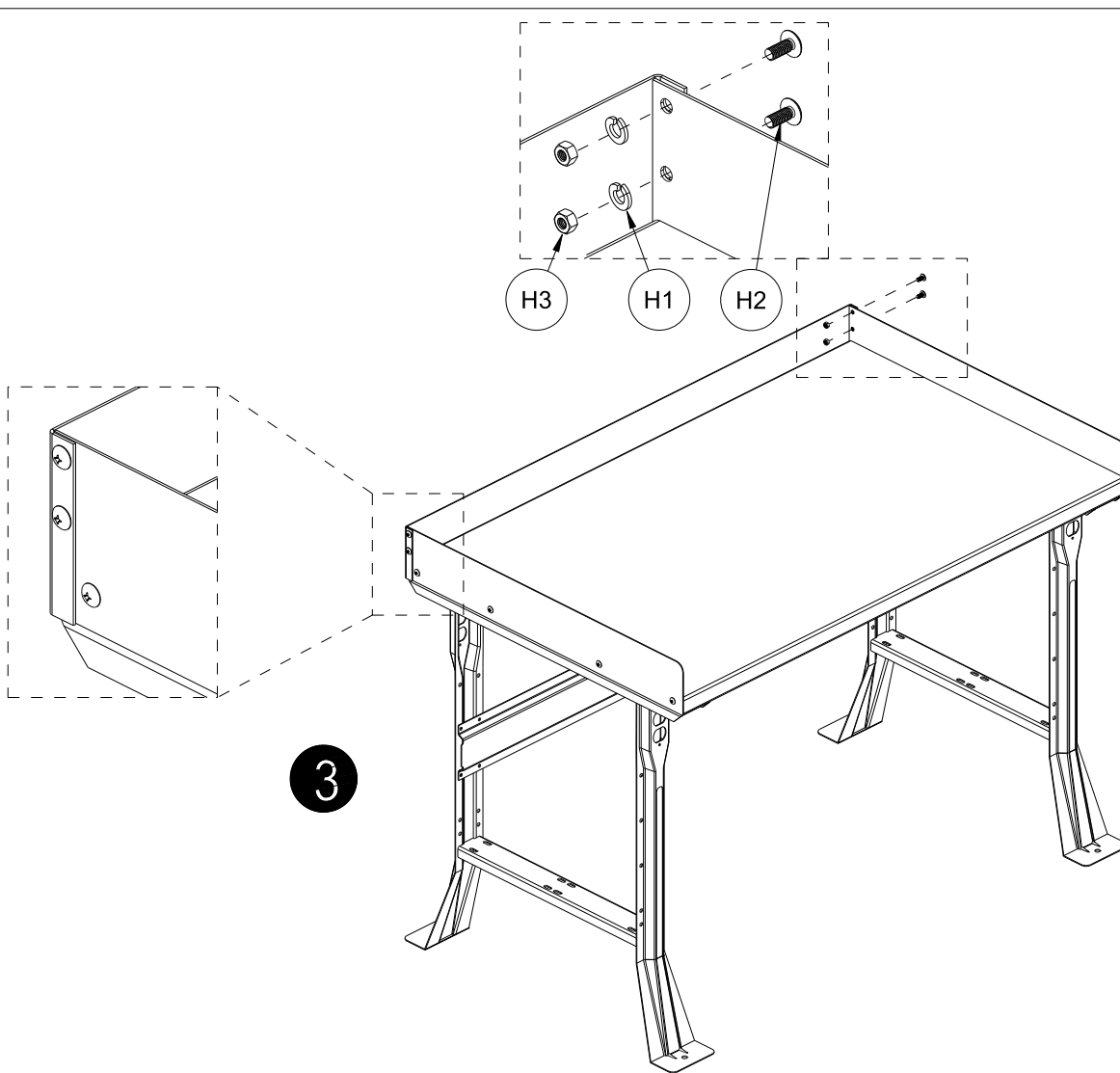


VIEW "A"



Detail





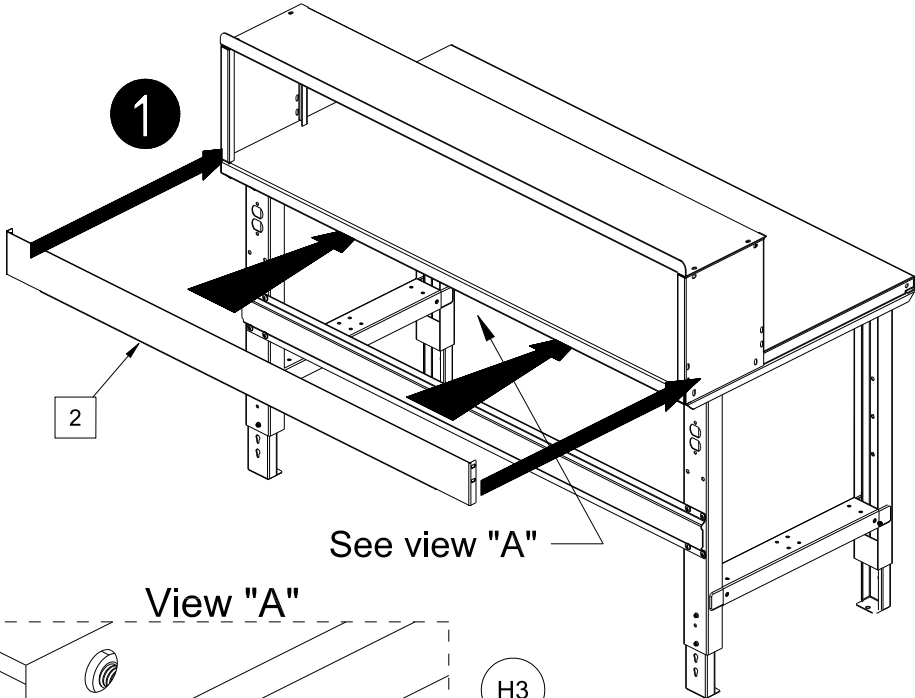
Shown with adjustable legs

BACK AND END STOPS WITH RISER
ASSEMBLY INSTRUCTION

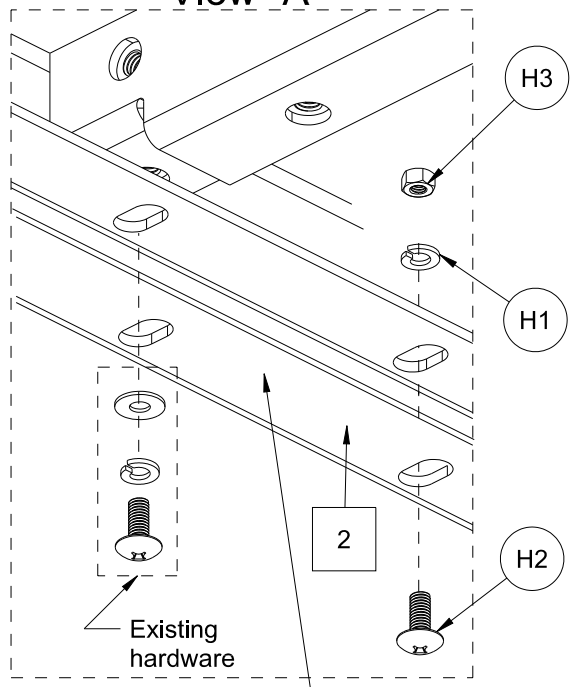
MODEL # 254714 , 254720 , 254718
254716A , 254722 , 254724

CONTENTS

REF.	QTY.	DESCRIPTION
1	1	BACK STOP
2	2	END STOP
H1	18	1/4 Split Washer 
H2	18	1/4 - 20 x .625 Phillips Pan Head Screw 
H3	18	1/4 - 20 Hex Nut 

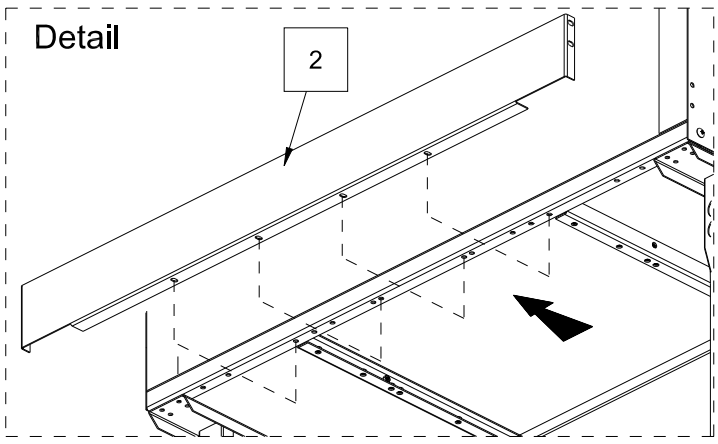


View "A"



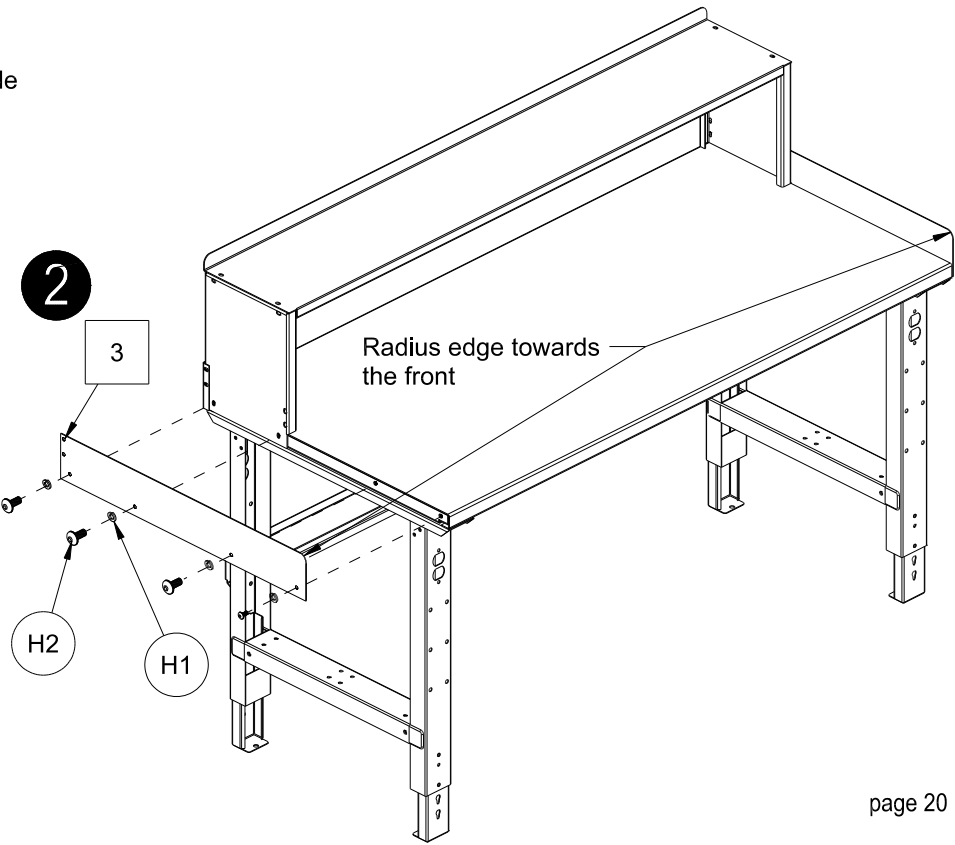
View from the under side
of the workbench

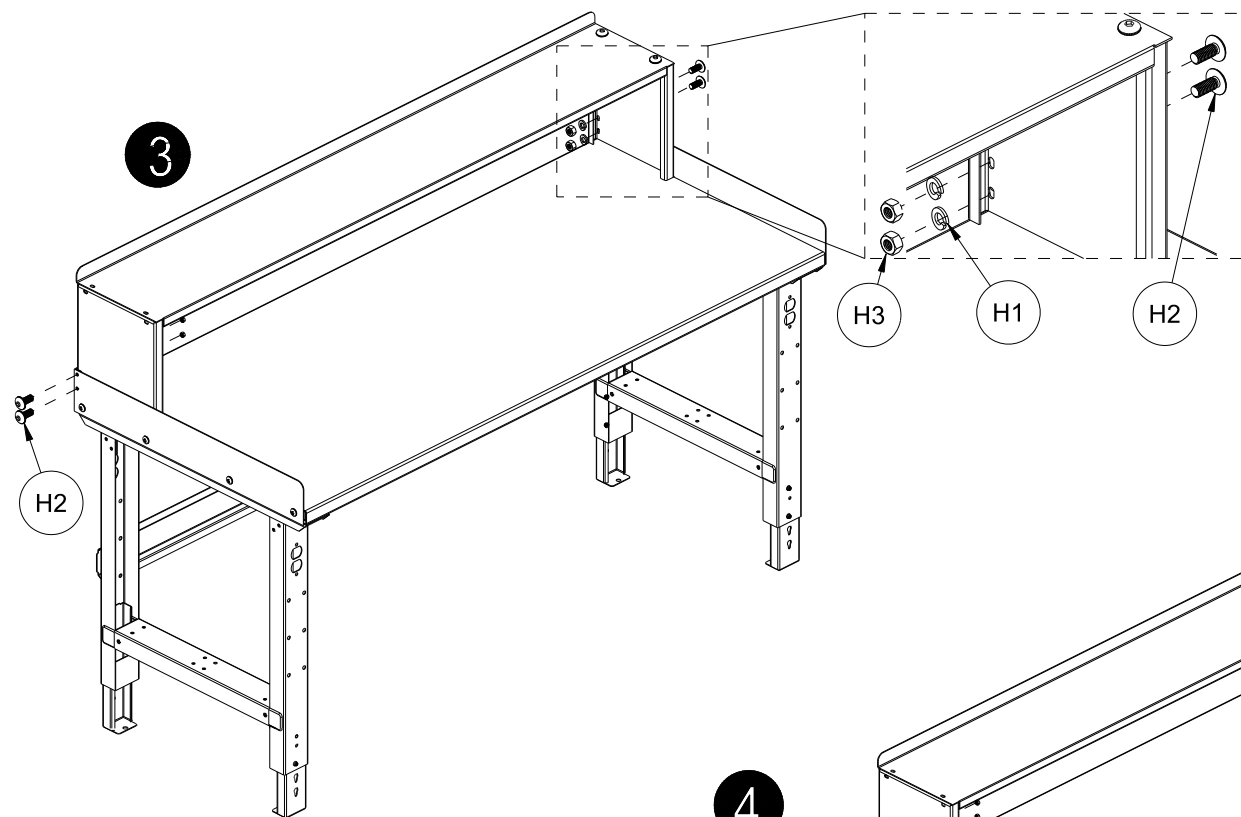
Detail



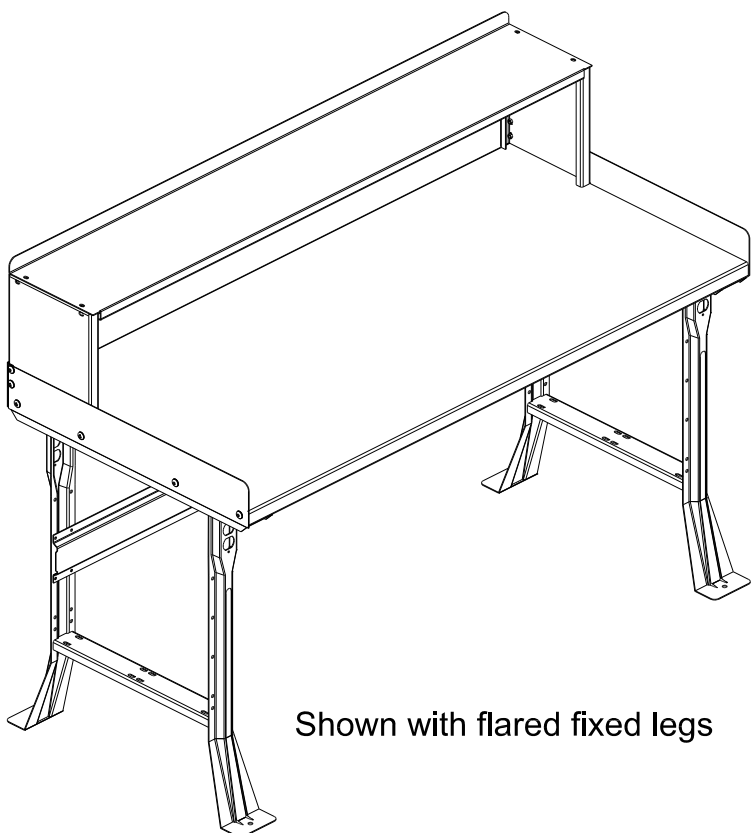
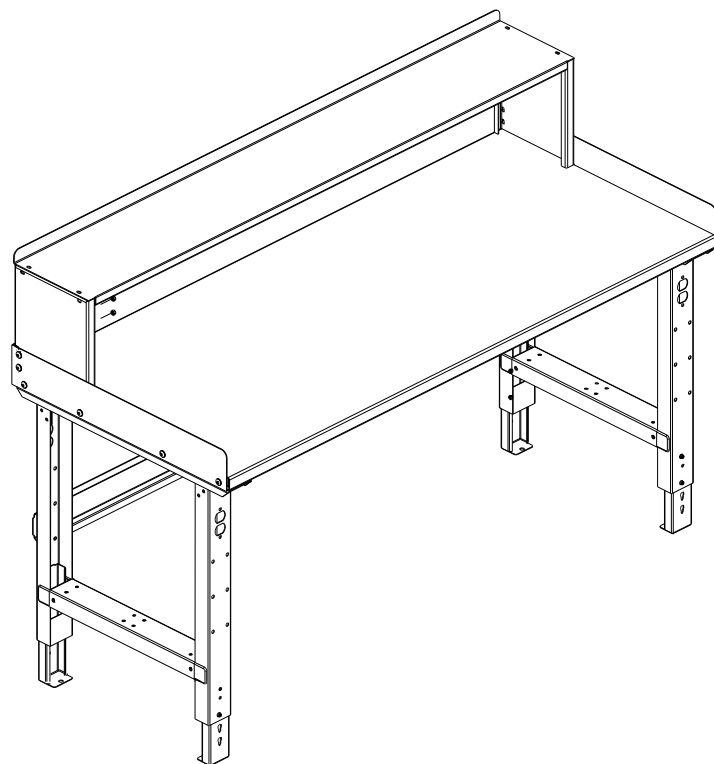
2

3





4



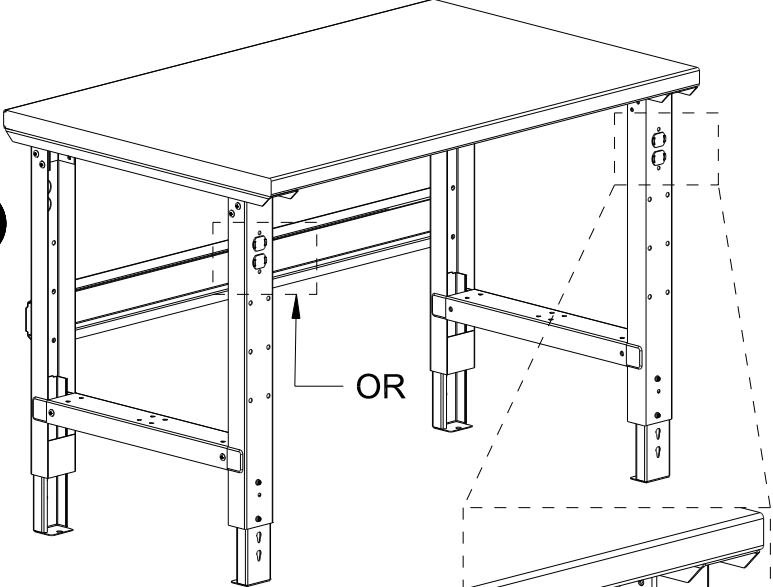
Shown with flared fixed legs

ELECTRIC OUTLET POWER CORD
ASSEMBLY INSTRUCTION

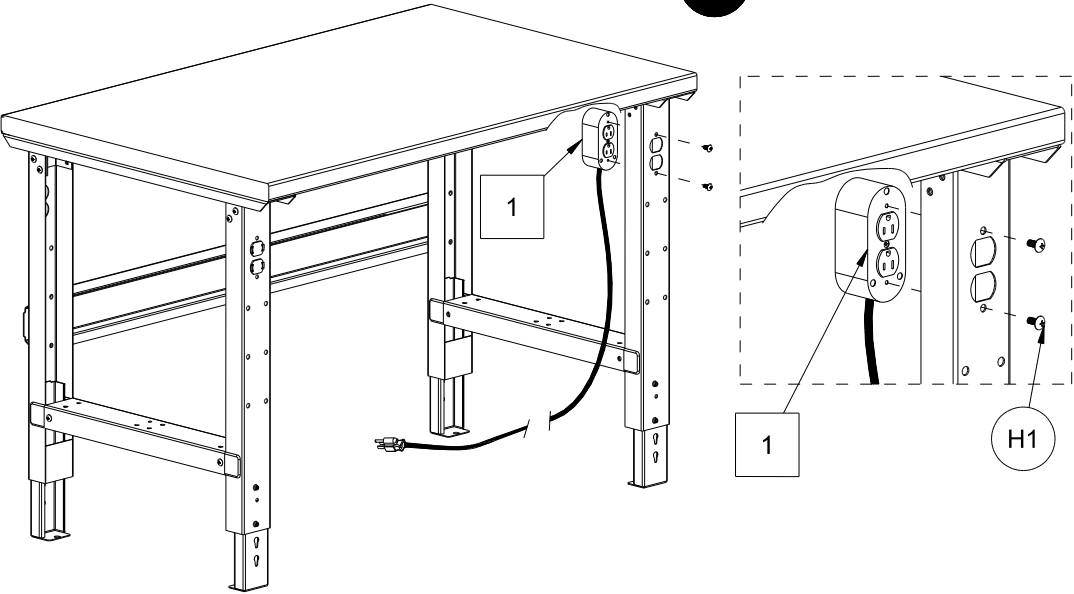
MODEL # 249854

CONTENTS		
REF.	QTY.	DESCRIPTION
1	1	POWER CORD
H1	2	M4 x .375 Phillips Head Screw
H2	4	Plastic Tie

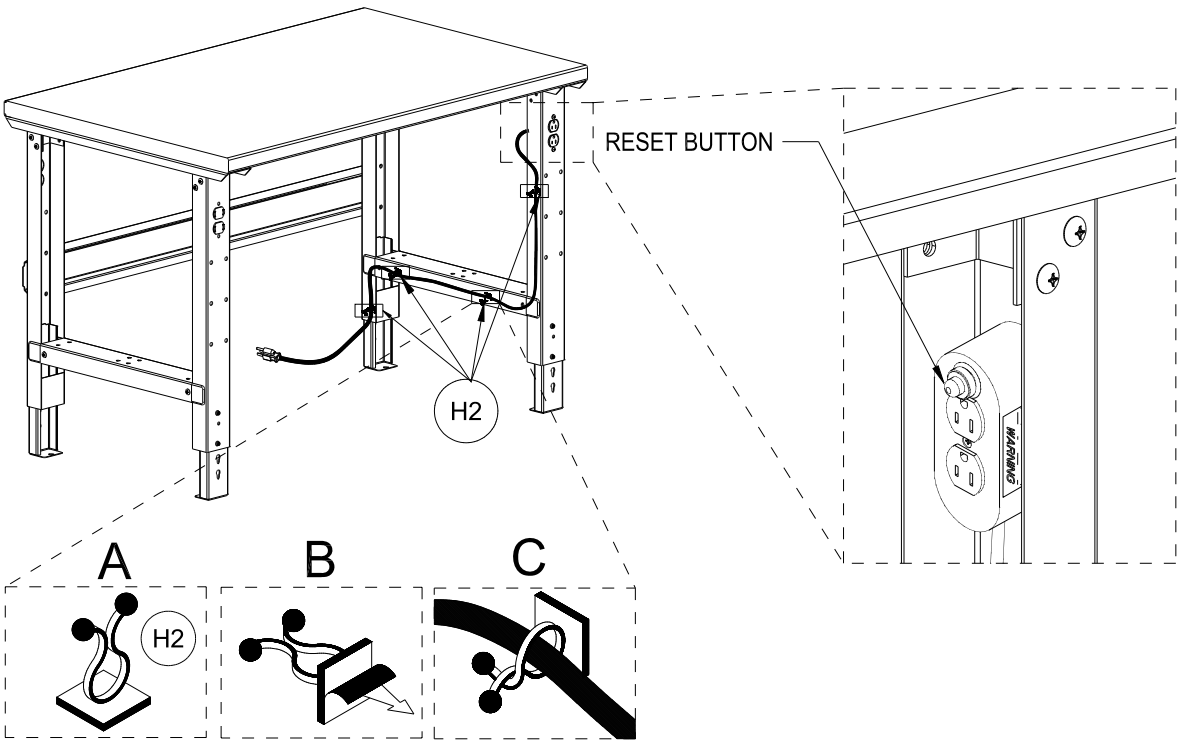
1



2



3



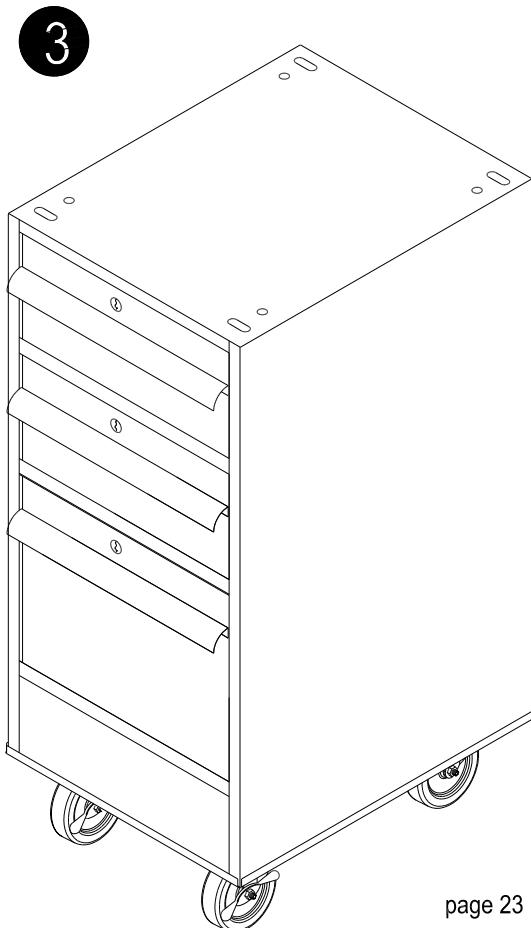
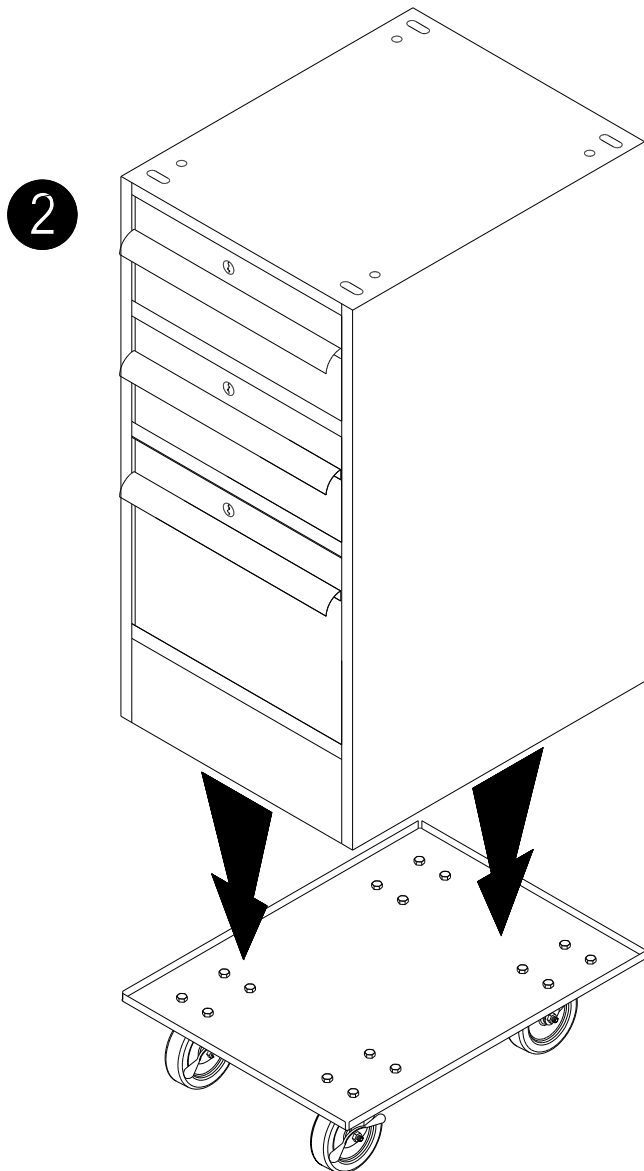
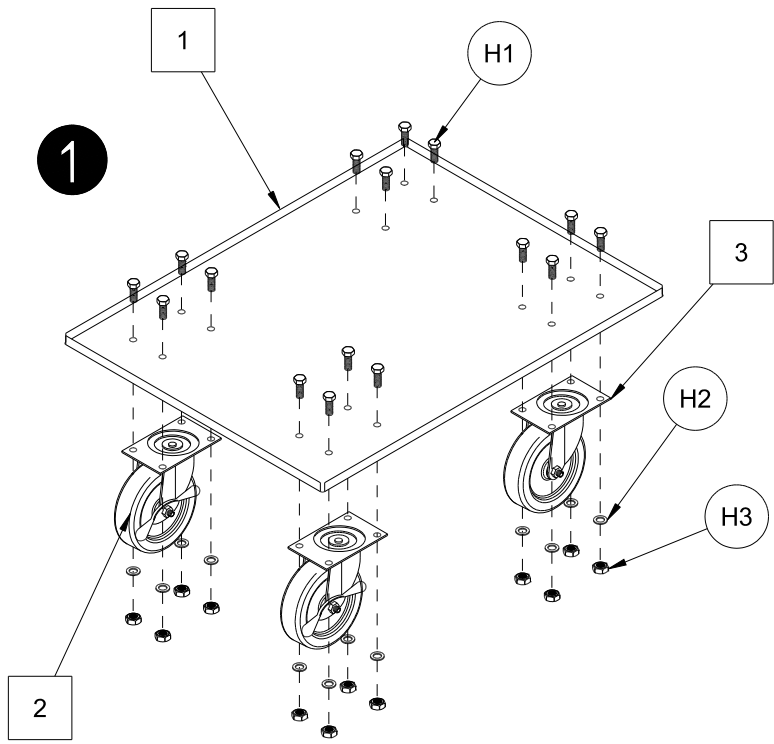
PEDESTAL DOLLY BASE

ASSEMBLY INSTRUCTION

MODEL # 607728

CONTENTS

REF.	QTY.	DESCRIPTION
1	1	TRAY
2	2	SWIVEL CASTER
3	2	LOCKING SWIVEL CASTER
H1	16	M8 x .5 Hex Head Bolt
H2	16	Plain Washer
H3	16	M8 Hex Head Nut



OPTIONAL CASTER BASE

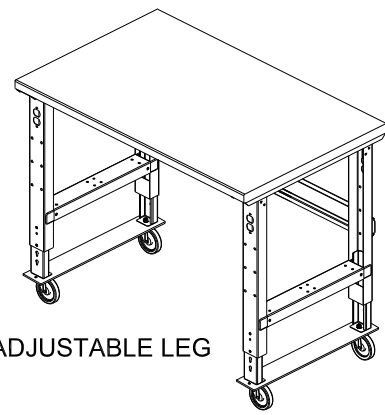
ASSEMBLY INSTRUCTION

MODEL # 238CP35

CONTENTS		
REF.	QTY.	DESCRIPTION
1	2	CASTER BASE
H1	2	Swivel Caster
H2	2	Rigid Caster
H3	4	Split Washer
H4	4	3/8 - 16 Hex Nut



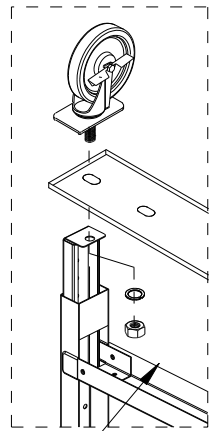
FIXED LEG



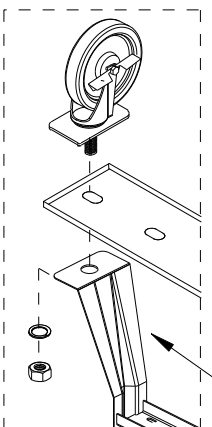
ADJUSTABLE LEG

Note:

This setup is for Model
249507 (Adjustable Leg) 30"
254746, 254750 (Fixed Leg) 30"



36" ADJUSTABLE LEG
Model 249508



36" FIXED LEG
Model 254748 / 254752

