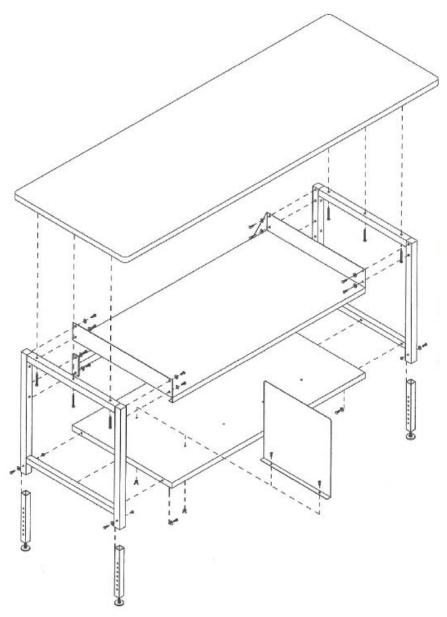


We can supply that:

User's manual	Manual del usuario	Manuel de l'utilisateur
Customer Service US: 1-800-645-2986	Servicio de atención al Cliente US: 1-800-645-2986	Service à la clientèle Canada: 888-645-2986

# Bench-In-A-Box Packing Workbench

B2336389: 72"W x 30"D Maple Butcher Block Eased Edge
B2336390: 72"W x 30"D ESD Laminate T-Mold Edge (ref page 2)
B2336391: 72"W x 30"D Plastic Laminate T-Mold Edge
B2336392: 60"W x 30"D Maple Butcher Block Eased Edge
B2336393: 60"W x 30"D ESD Laminate T-Mold Edge (ref page 2)
B2336394: 60"W x 30"D Plastic Laminate T-Mold Edge



- Assemble base frame using 1/4" 20 x 3/4" hex head bolts and 1/4" washers (18 places).
- Assemble leg extenders using 1/4" 20 x
   2" hex head bolts, flat washers and elastic lock nuts.
- 3. Mount dividers using 1/4" x 3/8" truss head bolts and wing nuts.
- Mount top flush to back of bench with equal overhang on both slides using #12 x 2 Phillips pan head sheet metal screws.

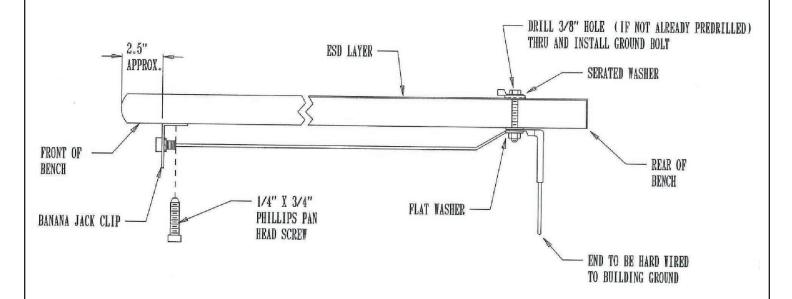
Note: shelving and dividers are optional

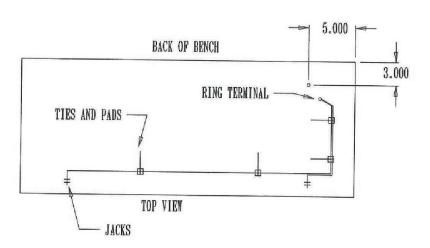
ESD installation only for below models:

B2336390: 72"W x 30"D ESD Laminate T-Mold Edge B2336393: 60"W x 30"D ESD Laminate T-Mold Edge

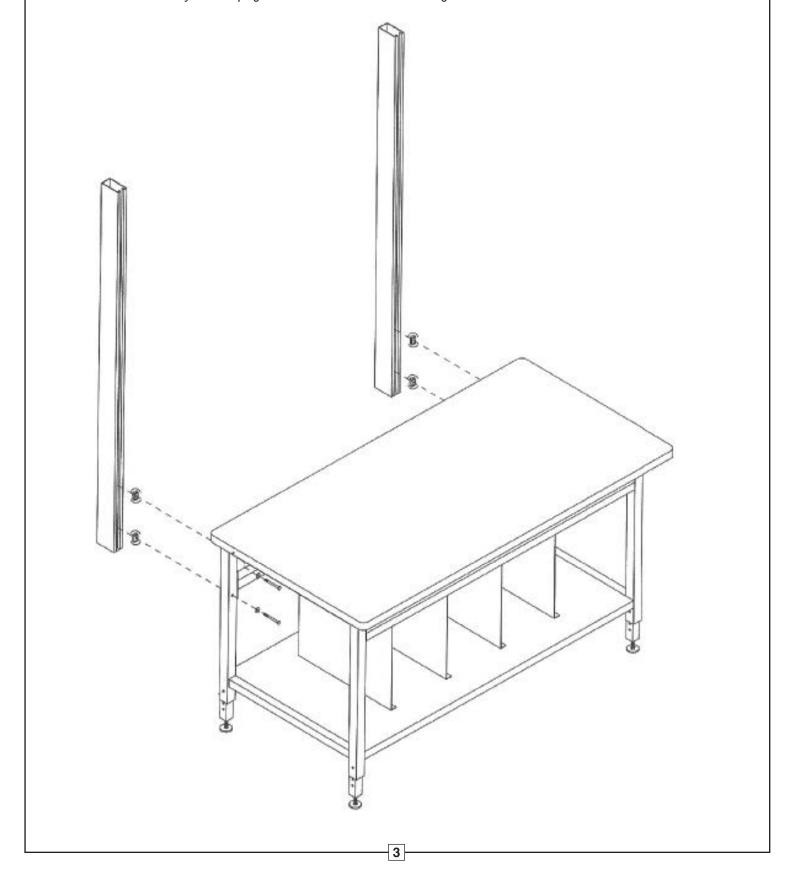
- 1. Drill 3/8" hole in worksurface per measurements in the top view (if not already pre-drilled).
- 2. Install 5/16" x 2" hex head bolt, ring terminal and serated washer through worksurface, on underside of worksurface install washer, ring terminal, washer, ring terminal, washer and nut in this order and tighten.
- 3. Attach the banana jack clips approximately 2 1/2" from the front of the worksurface and close to the side of the front legs using 1/4" x 3/4" Phillips pan head screws.
- 4. Attach the banana jacks and the run wires in the manner shown in top view using wire tires and self stick pads (4 to 6 per bench)

Note: Pads stick better to metal surface if possible.

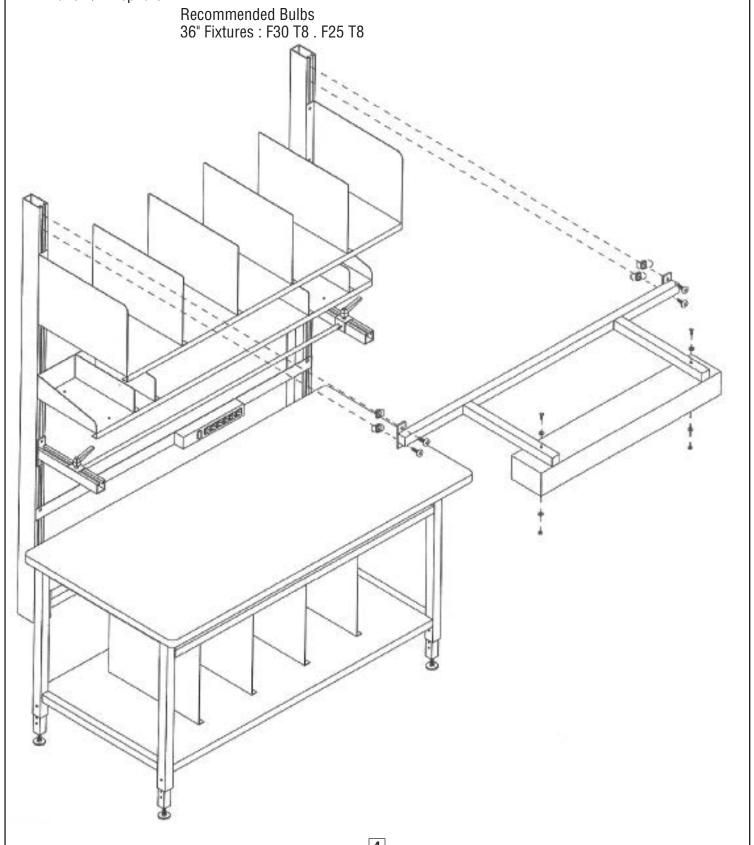




- 1. Mount 1/4" x 2 1/2" hex head bolts and washers through rear legs as shown.
- 2. Turn 1/4" strut nuts on approximately two (2) threads.
- 3. Hold heavy duty uprights against back of rear legs.
- 4. Push bolt assembly into uprights and turn clockwise to tighten.



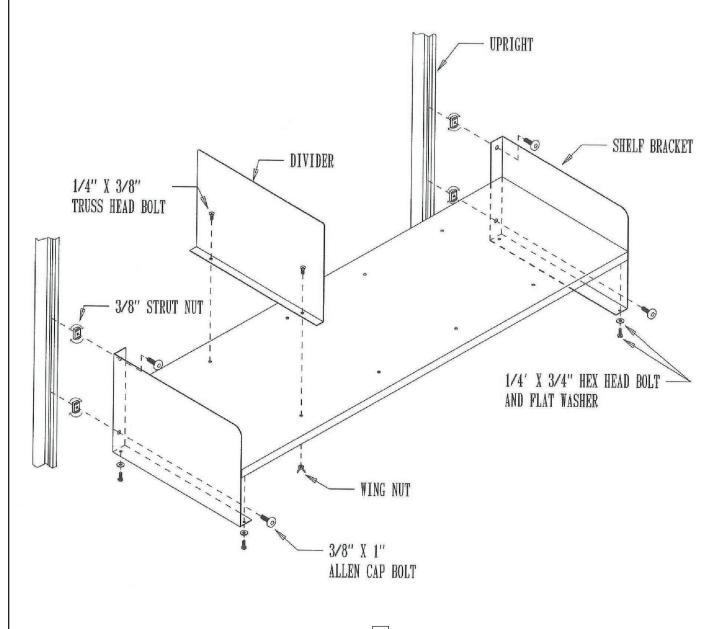
- 1. Mount light frame to uprights using  $3/8" \times 1"$  allen cap machine screws and 3/8" strut nuts.
- 2. Mount light fixture to light frame using 1/4" 20 x 2" hex head bolts 1/4" flat washers and 1/4" kepnuts.



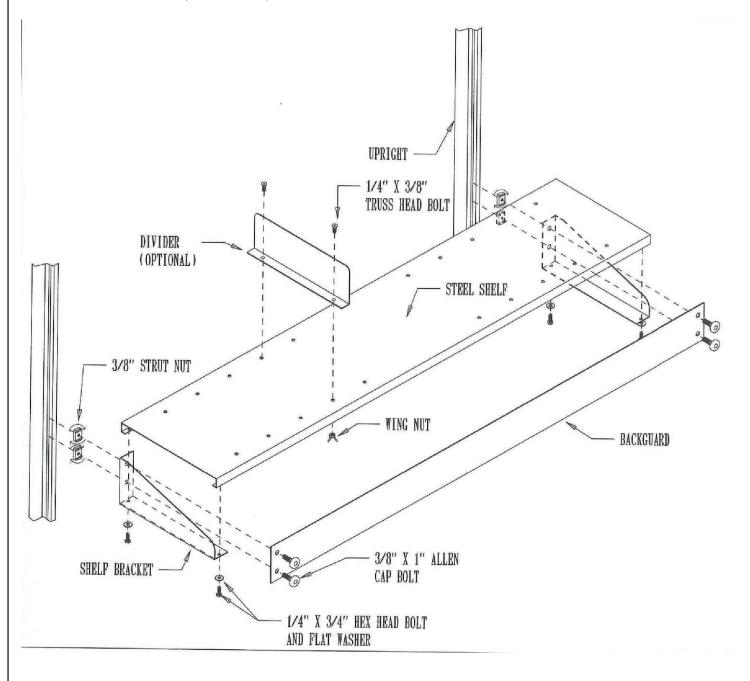
- 1. Assemble the steel shelf to the shelf brackets as shown using 1/4" x 3/4" hex head bolts and flat washers.
- 2. Loosely assemble the 3/8" x 1" allen cap machine screws and 3/8" strut nuts to the shelf brackets, spin the sturt nuts on approx. 2 to 3 revolutions.

Note: Be certain the "teeth" on the strut nuts are facing the shelf bracket.

- 3. At the desired height, push the strut nut assembly into the upright channel and turn the strut nut assembly clockwise making sure the "teeth" on the strut nut are against the "ribs" located inside the upright and tighten.
- 4. Mount dividers to the Shelves using 1/4" x 3/8" truss head bolts and wing nuts.



- 1. Assemble the steel shelf to the shelf brackets as shown using 1/4" x 3/4" hex head bolts and flat washers.
- 2. Place the backguard against the shelf brackets and loosely assemble the 3/8" x 1" allen cap machine screws and 3/8" strut nuts to the shelf brackets, spin the strut nuts on approx 2 to 3 revolutions. Be certain the "teeth" on the strut nuts are facing the shelf bracket.
- 3. At the desired height, push the strut nut assembly into the upright channel and turn the strut nut assembly clockwise, making sure the "teeth" on the strut nut are against the "ribs" located inside the upright and tighten.
- 4. Mount dividers (if purchased) to the shelves using 1/4" x 3/8" truss head bolts and wing nuts.



- 1. Mount paper spool holder and ESMR at desired height using  $3/8" \times 1"$  allen cap machine screws and strut nuts.
- 2. Secure the electrical strip spring clips to the ESMR using 6/32" x 3/8" slotted head bolts and 6/32 hex nuts.

