



Fasteners & Tools Needed

The following items are in the hardware kit shipped with the locker:

8615–Number plate

O 101 O PENCO PRODUCTS, INC. www.pencoproducts.com

8671-Aluminum Rivet

8621- Steel rivet

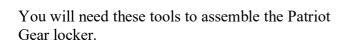


8709-Screw



STEP 1- Check Parts

Unpack the component pieces for the basic locker. You should have two sides, a back, a top, and bottom, for the locker body. You should also have a left hand and a right hand door.



Rivet gun.

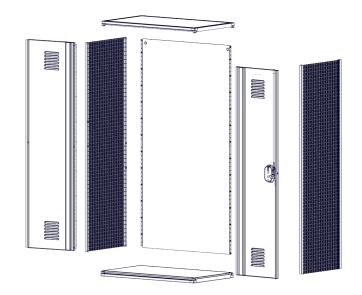
Drill with #3 Philips bit



Flat blade and Phillips head screwdrivers.



Stepladder

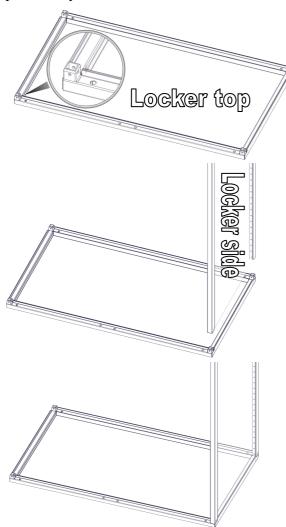


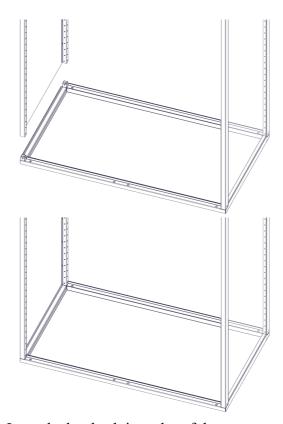


Note- Assemble locker upside down to allow screw insertion into underside of locker bottom. Locker assembly must be done on a flat surface. Images shown may differ from your locker, as there are different configuration options. Some parts show with transparency in these instructions to add clarity to assembly.

STEP 2 – Assemble the locker body

2A- Lay locker top on <u>flat surface</u> on the ground. Insert the two sides onto the cast corner pieces of the top assembly.

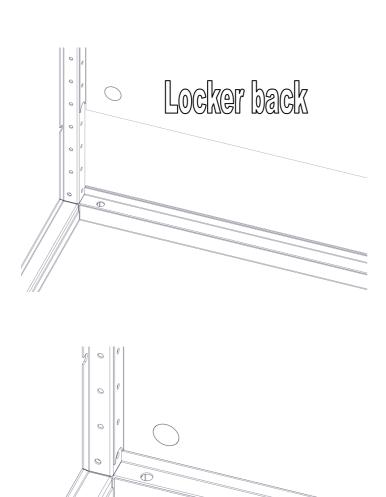




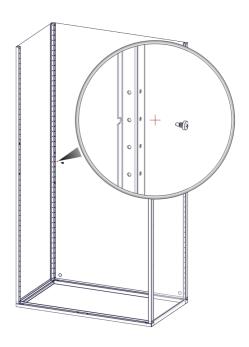
2B-1 Insert locker back into slot of the top.





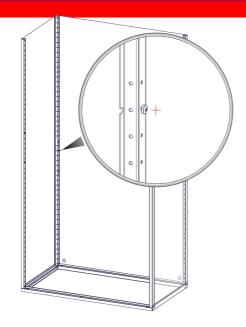


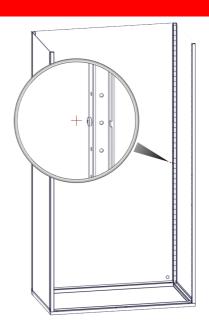
2B-2 With the back inserted install one 8709 screw on each side of the back about half way up. Note holes are to align to make sure back is in proper position.

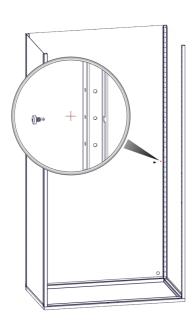


Assembly Instructions





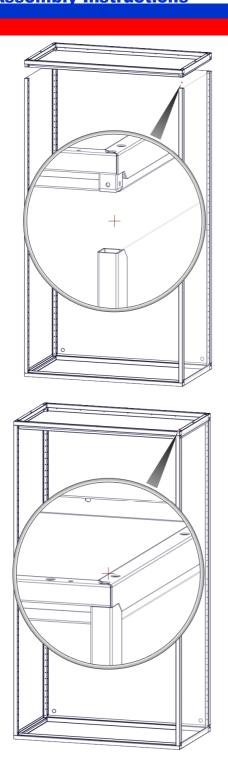


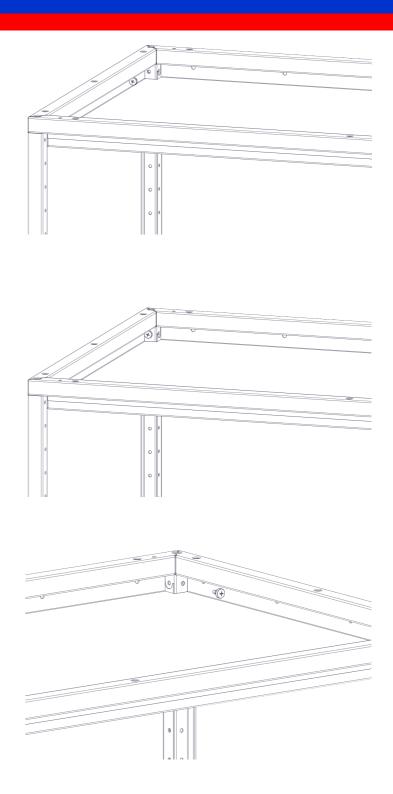


2C-1 Insert cast corner pieces of locker bottom into the side channels.

Locker bottom



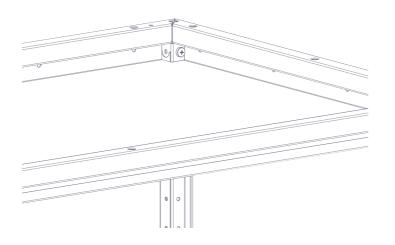


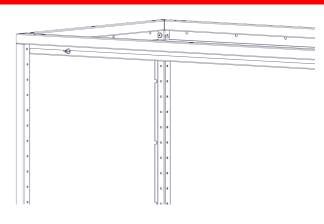


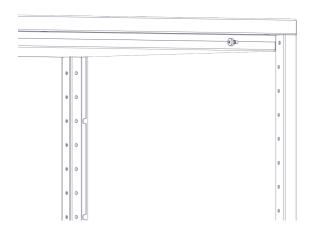
2C-2 Install one screw into each corner of the locker bottom as shown.

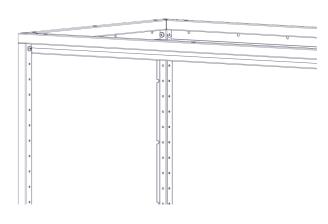
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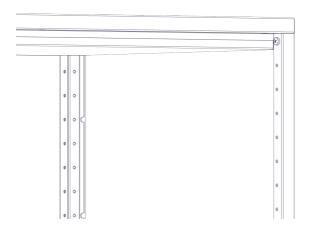


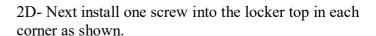


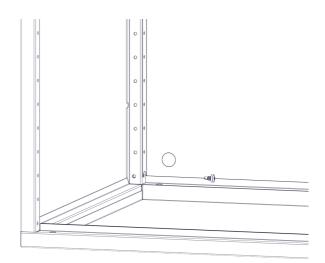




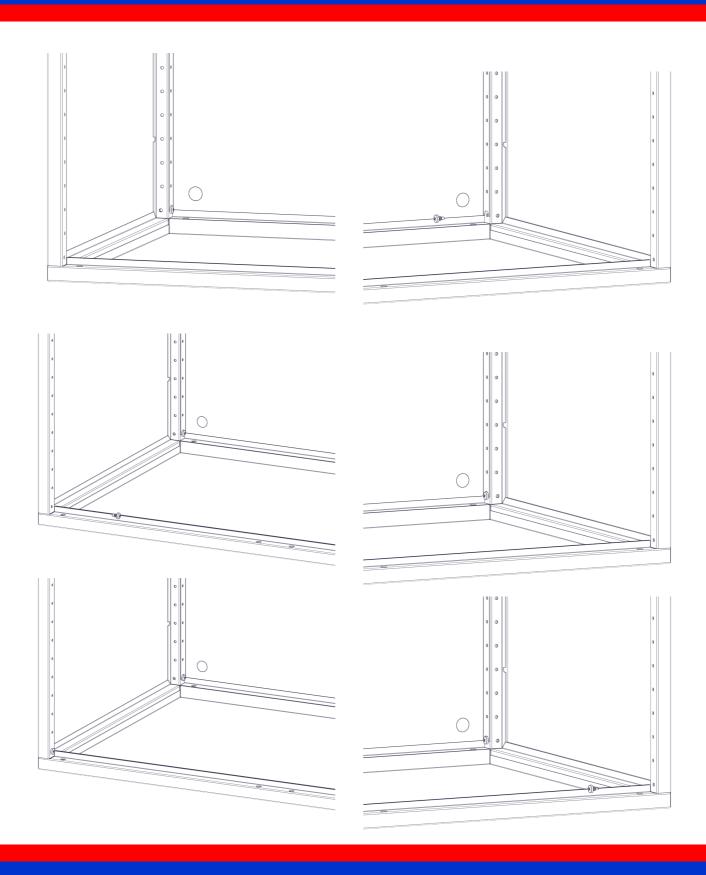




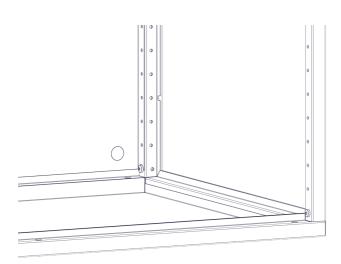




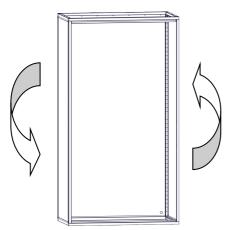


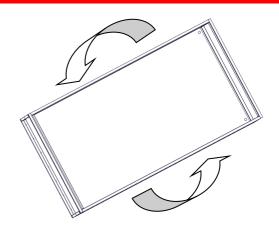


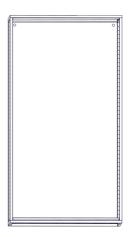




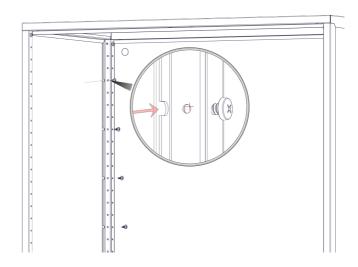
2E- Now rotate locker body so the bottom is on the ground.





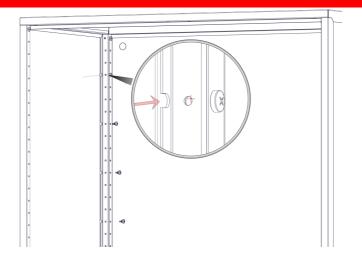


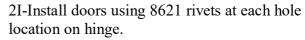
2F-Install screws to locker back at U cut locations (6-inch intervals) on each side.

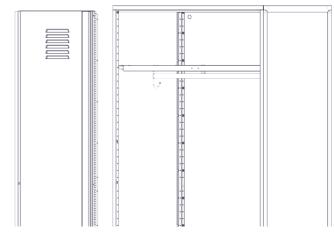


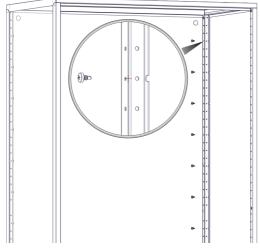
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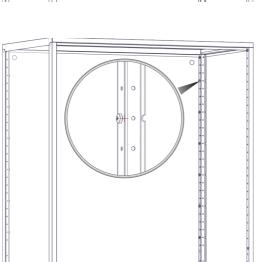


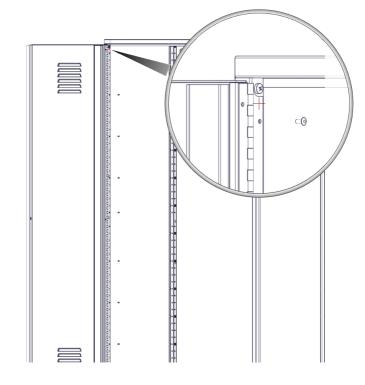






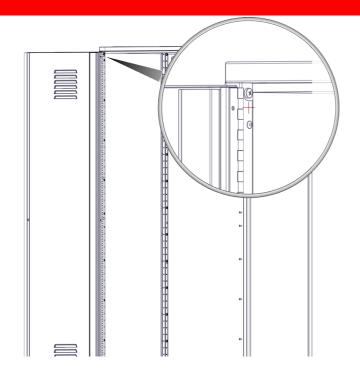


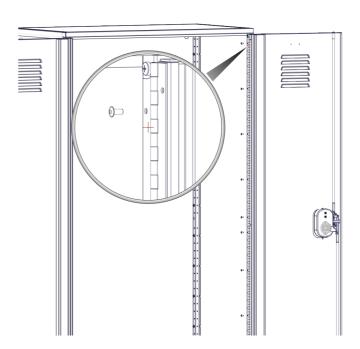


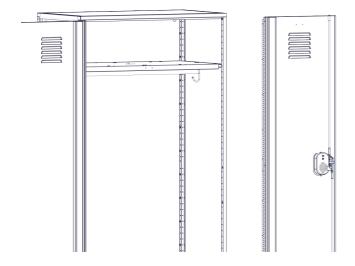


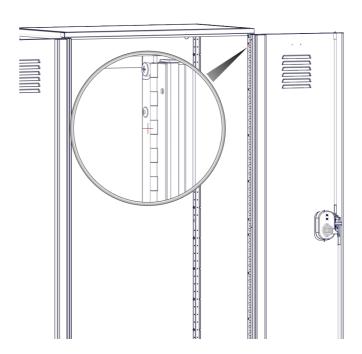












Fully Framed Patriot Gear LOCKER – KD Assembly Instructions



Shell assembly is now complete. You can now add locker accessories. Lockers to be floor and wall anchored and must be plumb and level after anchoring before use.

