

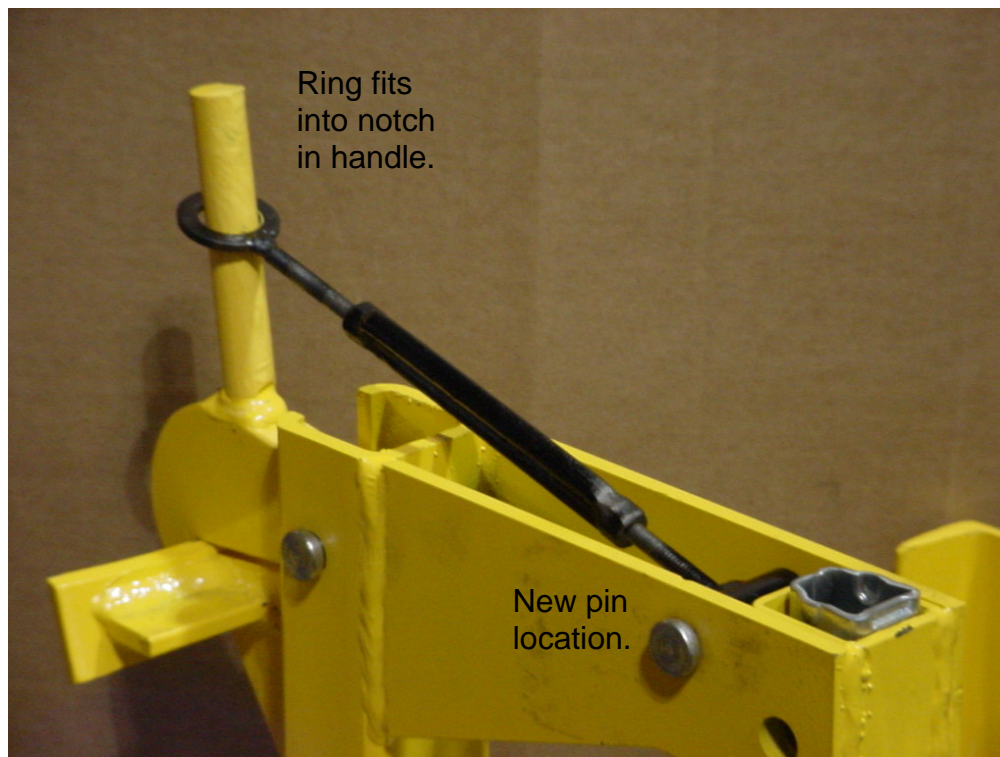
INSTRUCTIONS FOR :
RETROFIT INSTALLATION OF THE LATCH RETAINER FOR PLASTIC DRUMS
VESTIL MFG. CO. / T&S EQPT. CO.

PRODUCTS USED ON:
(DCR-880-M)

To be used when installing and using the latch retainer for plastic 55 gallon drums.

READ ALL INSTRUCTIONS BEFORE PROCEEDING!
Only trained and qualified service personnel should work on this equipment!

1. Unpin and remove the original drum hook. Replace it with the new hook having the notch in the back side of the handle.
2. Measure out 2" horizontally and down 5/8" vertically from the top back corner of each side of the support bracket and mark that location for the new pin's hole center.
3. Drill a 1/2" hole through both sides of the support bracket.
4. Install the retainer with the new pin and secure it with the included cotter pin, as shown below.



5. To adjust the retainer to achieve a more positive hold on the drum rim, insert a drum into the carrier and raise the bottom carrier catch bar until it is in contact with the uppermost rim of the top ring.
6. Lower the hook over the drum's rim.
7. Rotate the retainer's turnbuckle to lengthen it until the end ring slips over the end of the hook's handle.
8. Rotate the retainer the opposite direction to pull the ring backward enough to slide the ring down to the notch in the hook handle.
9. Once the ring is in the notch, rotate the turnbuckle once again to lengthen it and apply pressure to the handle.
10. To release the retainer, reverse the above procedure.

Notes:

- Check occasionally to ensure that the retainer's ring seats in the handle's notch when tightened.