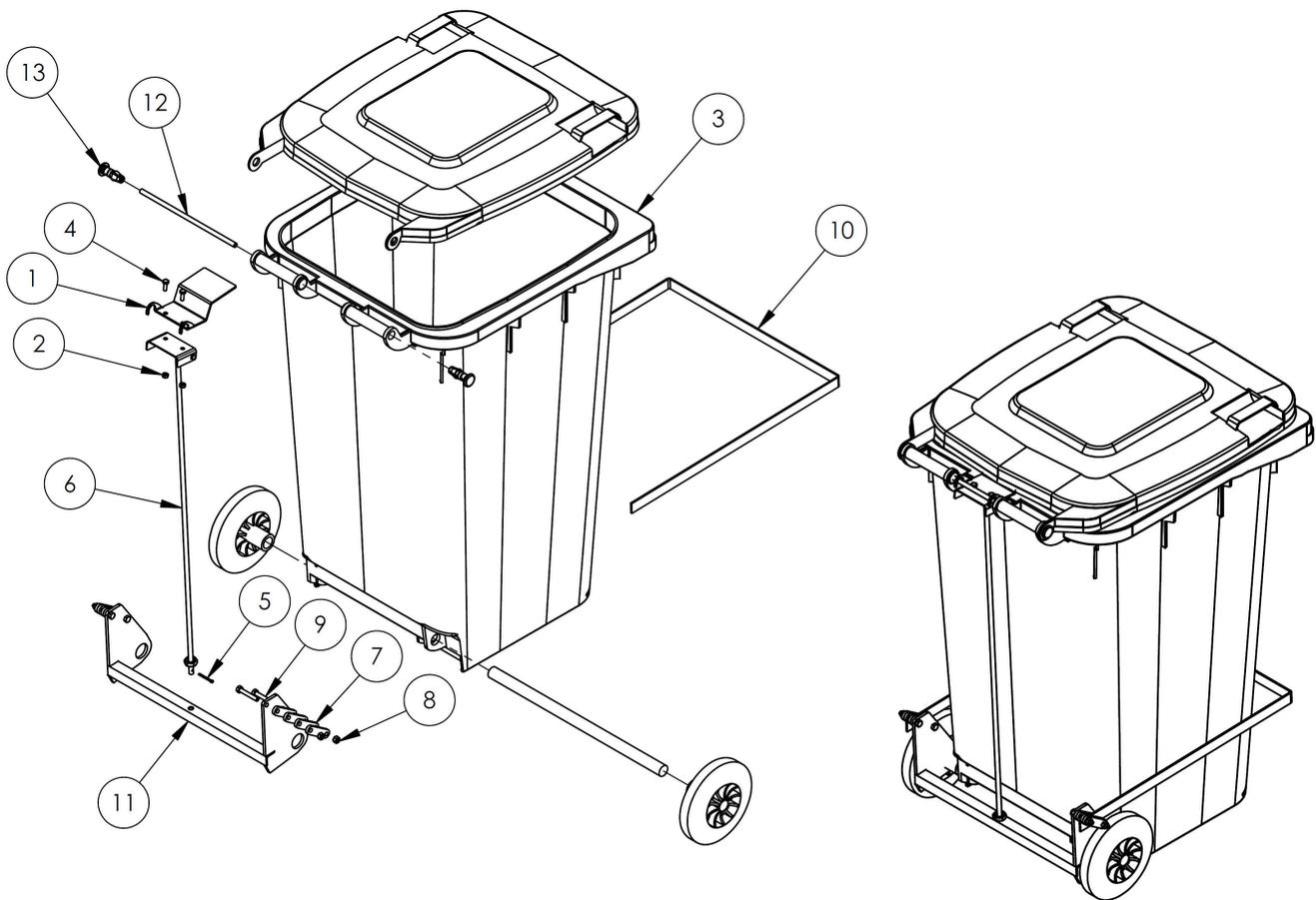




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Assembly Instructions: TH-64-XX-FL Trash Can With Foot Pedal Lid Lifter

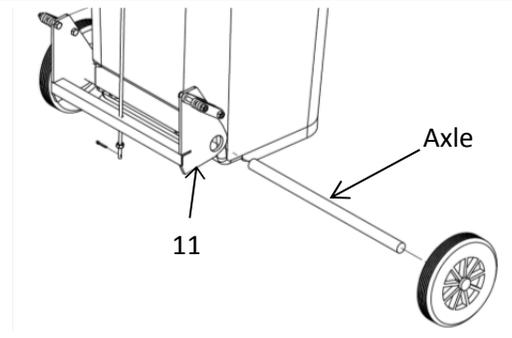


Item No.	Part No.	Description	QTY
1	30-016-028	Bracket, Lid Lifter	1
2	36102	Nut, Hex nut Z plated, ¼ - 20	2
3	30-001-171	Final Assembly W/O Shipping	1
4	11003	Bolt, ¼ - 20 UNC x ¾ LG	2
5	65078	Cotter Pin Z Plated, ¼-20	2
6	30-514-022	Weldment, Lid Lifting	1
7	30-113-008	Shim, Foot Pedal	8
8	36104	Hex Nut Z Plated, 5/16 -18	4
9	11061	HHCS #2 Z Plated, 5/16- 18 x 2 LG	4
10	30-014-047	Frame, Foot Pedal	1
11	30-514-030	Weldment, Axle Bracket	1
12	30-112-014	Center Bar	1
13	30-001-172-C	Handle Plug	2

NOTE: Numbers in parentheses refer to item numbers in the table on opposite page.

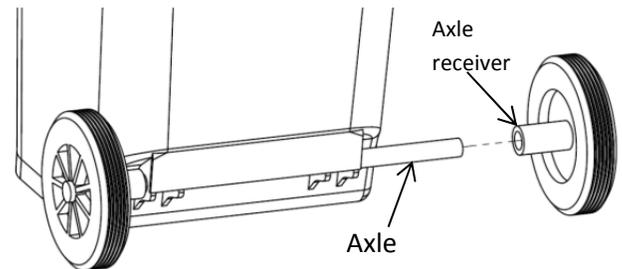
STEP 1: Attach Weldment (11)

- Align axle holes in weldment with axle channel (refer to exploded diagram on front page) in the base of the trash bin
- Insert axle through weldment holes and axle channel



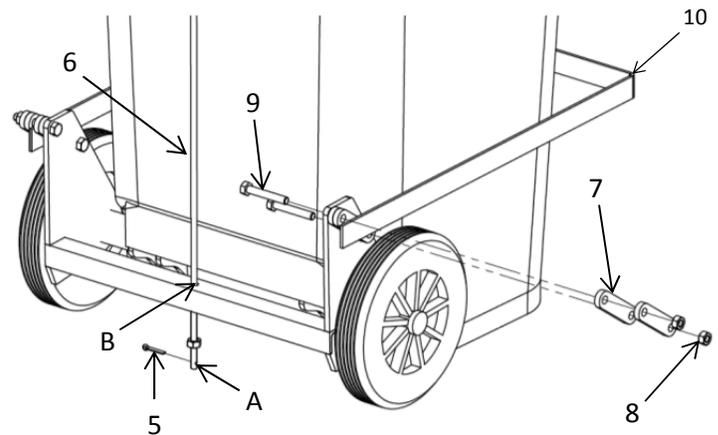
STEP 2: Attach wheels to ends of the axle

- Press wheels onto the ends of the axle until they latch onto the axle. (Pins inside the axle receiver of each wheel hold onto grooves milled into the axle.)



STEP 3: Attach foot lever (10) to axle bracket weldment

- Fasten foot pedal shims (7) to the weldment using nuts (8) & bolts (9) as shown in the diagram to the right. Do not tighten these connections yet.
- Insert foot lever (10) around trash bin, then insert the ends of the pedal under the shims & between the bolts.



STEP 4: Connect lid lifting weldment (6) to axle bracket weldment

- Insert end "A" through hole "B" in the center of the bracket weldment
- Secure the connection with a cotter pin (#5) through the end of the lifting weldment

STEP 5: Connect lid lifter bracket (1)

- Connect lid lifter bracket (1) to lid lifting bar (6) with ¼ bolt (4) & hex nut (2)

STEP 6: Attach lid

- Place lid over top of bracket (1).
- Align handle brackets with handle & insert the handle plugs (13).

