

Rolmark Stencil Ink Technical Data



- Rolmark ink can be used on both porous and non-porous surfaces
- Rolmark ink available in 9 colors, special colors available upon request
- Opaque mark for great contrast on all surfaces
- **Excellent for use on non-porous surfaces such as rubber, plastic, glass, metal, steel drums, pipes, etc.**

Color	Gallon Part Number	Quart Part Number	Specific Gravity	Vapor Pressure	VOC Content	Flash Point	Viscosity	Type of Base	Coloring Material
Black	20887	20903	0.9899 g/cm ³ (8.261 lbs/gal)	1.1 hPa	81.8% (6.76 lbs/gal)	136 F	52-58 KU	Diacetone Alcohol	Pigment
White	20898	20923	1.25357 g/cm ³ (10.461 lbs/gal)	1.1 hPa	60.2% (6.30 lbs/gal)	136 F	55-60 KU	Diacetone Alcohol	Pigment
Red	20891	20909	1.01764 g/cm ³ (8.492 lbs/gal)	1.1 hPa	74.3% (6.31 lbs/gal)	136 F	54-60 KU	Diacetone Alcohol	Pigment
Yellow	20900	20926	1.13614 g/cm ³ (9.481 lbs/gal)	1.1 hPa	65.7% (6.23 lbs/gal)	136 F	54-60 KU	Diacetone Alcohol	Pigment
Green	20893	20911	1.04493 g/cm ³ (8.72 lbs/gal)	1.1 hPa	72.7% (6.34 lbs/gal)	136 F	53-58 KU	Diacetone Alcohol	Pigment
Blue	20889	20908	1.09937 g/cm ³ (9.174 lbs/gal)	1.1 hPa	70.8% (6.49 lbs/gal)	136 F	50-58 KU	Diacetone Alcohol	Pigment
Orange	20894	20915	1.07253 g/cm ³ (8.95 lbs/gal)	1.1 hPa	70.1% (6.27 lbs/gal)	136 F	54-60 KU	Diacetone Alcohol	Pigment
Brown	20895	20917	1.18798 g/cm ³ (9.914 lbs/gal)	1.1 hPa	62.0% (6.15 lbs/gal)	136 F	53-58 KU	Diacetone Alcohol	Pigment
Bright Blue	N/A	20919	1.13911 g/cm ³ (9.506 lbs/gal)	1.1 hPa	65.6% (6.24 lbs/gal)	136 F	56-60 KU	Diacetone Alcohol	Pigment
Solvent	RMS-G	RMS-Q	0.93 g/cm ³ (7.761 lbs/gal)	1.1 hPa	100% (7.76 lbs/gal)	136 F	N/A	Diacetone Alcohol	Clear Solvent

DIRECTIONS FOR USE:

1. Shake ink thoroughly before each use
2. Take off cap, cut inner seal
3. Screw on the Yorker spout, cut off tip
4. Pour ink onto Marsh RM50 Ink Pad, or into Fountain Roller/Brush and apply
5. To clean rollers and pads, use Rolmark solvent

ENVIRONMENTAL, HEALTH & SAFETY:

- For more information, visit mssc LLC.com/sds-search
- Dispose of ink according to applicable regulations

*For proven technical solution, use the Marsh Stencil System, including Marsh Stencil Machines, Oilboards, Applicators, and Inks.