April 15, 2017 Lit. No. 83751, Rev. 00



# **Rotary Broom**

## SS-4000

**Owner's Manual** Original Instructions



#### 

Read this document before operating or servicing the rotary broom.

This document is for SnowEx<sup>®</sup> SS-4000 rotary brooms with serial numbers beginning with 170301 and higher.

PREFACE	.3
Owner's Information	. 3
	.4
OPERATING INSTRUCTIONS	.7
Component Vocabulary	.7
General Safety	.8
Operating in Winter	.8
Operator Controls	.9
Starting/Stopping Motor	11
Adjusting Handlebar Height1	13
Transport1	13
Adjusting Ejection Direction1	14
Adjusting Brush Pressure1	15
Plow Blade1	16
Debris Collector Box (Optional Accessory)1	17
MAINTENANCE	18
Oil and Gas	18
Tire Pressure	19
Adjusting Control Cables	20
Replacing/Changing Brushes	21
Maintenance Plan	22
Cleaning	22
IROUBLESHOOTING	23

This manual has been prepared to acquaint you with the safety information, operation and maintenance of your new rotary broom. Please read this manual carefully and follow all recommendations. This will help ensure profitable and trouble-free operation of your rotary broom. Keep this manual accessible. It is a handy reference in case minor service is required. When service is necessary, bring your rotary broom to your distributor. They know your rotary broom best and are interested in your complete satisfaction.

Register your rotary broom online at www.snowexproducts.com					
OWNER'S INFORMATION					
Owner's Name:					
Date Purchased:					
Outlet Name:	Phone:				
Outlet Address:					
Engine Model:	Weight:	b/kg			
Rotary Broom Serial #:	Engine Serial #:				

NOTE: Some photos in this manual show the rotary broom with the optional Multi-Purpose Brush Kit (PN 72258).

#### SAFETY DEFINITIONS

#### **A** WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

## 

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTE: Indicates a situation or action that can lead to damage to your rotary broom or other property. Other useful information can also be described.

#### LABELS

Please become familiar with the labels on the rotary broom.

NOTE: If labels are missing or cannot be read, see your sales outlet.

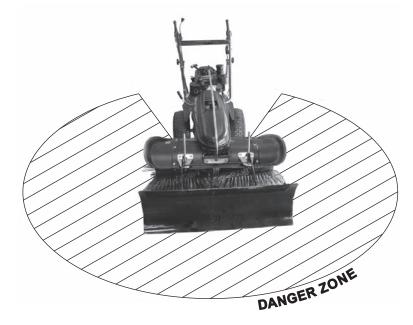
Code	Definition
ΥY	2-Digit Year
MM	2-Digit Month
DD	2-Digit Day
LL	2-Digit Location Code
####	4-Digit Sequential Number
SS4000	Part Number

#### Serial Number Label



## DANGER ZONE

Keep all bystanders away from the machine at least 30 feet (10 meters), as depicted in the diagram below.



## SAFETY PRECAUTIONS

Improper assembly and operation could cause personal injury and/or equipment and property damage. Read and understand labels and this Owner's Manual before assembling, operating, or making adjustments.

The machine is intended exclusively for use for brushing operations in property maintenance and snow clearance. Examples of intended use are: snow clearing; sidewalk, driveway and parking lot cleaning (with multi-purpose brushes); spring debris clean-up; dethatching; clearing debris from artificial turf; and leaf clean-up (with multi-purpose brushes).

#### 

- Always make sure personnel are clear of areas of danger when using equipment.
- Before working with the rotary broom, secure all loose-fitting clothing and unrestrained hair.
- Do not climb onto or ride on rotary broom.

## **A** CAUTION

- Do not operate a rotary broom in need of maintenance.
- Before operating the rotary broom, reassemble any parts or hardware removed for cleaning or adjusting.
- Before operating the rotary broom, remove materials such as cleaning rags, brushes, and hand tools from the rotary broom.
- Tighten all fasteners according to the Torque Chart. Refer to Torque Chart for the recommended torque values.

NOTE: Lubricate grease fittings after each use. Use a good quality multipurpose grease.

#### PERSONAL SAFETY

- Wear only snug-fitting clothing while working on your rotary broom.
- Do not wear jewelry or a necktie, and secure long hair.
- Wear safety goggles to protect your eyes from dirt, dust and flying debris.
- Be aware of and avoid pinch points when assembling and operating. Pinch points can exist around levers and when putting two parts together (during assembly).

#### FIRE AND EXPLOSION

#### **A** WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.

#### VENTILATION

#### 

Engine exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate an engine in an enclosed area without venting exhaust to the outside.

#### NOISE

Noise emission values comply with EC guideline 98/37/EWG or 2006/42/EG.

The measurement was carried out with the machine at standstill with driven brushes on an asphalted road.

- The sound pressure level at the ear:  $L_{p user} = 87 \text{ dB}$ .
- The sound power level:  $L_w = 102 \text{ dB}$ .
- Measuring devices used comply with DIN 45634.

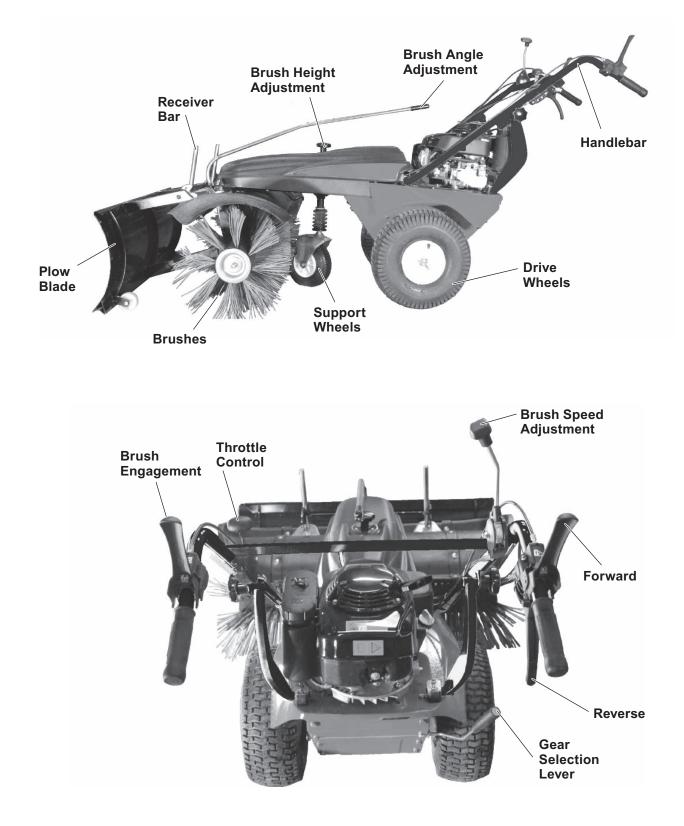
#### VIBRATION

Hand-arm vibration values comply with VDI 2057, Sheet 2.

The measurement was carried out on asphalted road.

- Vibrations were measured in three axes on the handlebars: X, Y and Z axes, see DIN 45675, Part 8. The value for 60 seconds duration was determined.
- Measurement results: 60s effective value = 9.9 m/s<sup>2</sup>
- Measuring device used complies with DIN 45675.
- Machine in operating condition:
  - Warmed up, retracted machine under full load.
  - Brush height adjustment: standard
  - Fuel tank: approx. 50% full
  - Brush axle: middle position

#### COMPONENT VOCABULARY



## **GENERAL SAFETY**

Do not operate the machine in an unsafe manner. Make yourself familiar with the surroundings before starting work in a new location. The working surroundings include any obstacles in the work area or on roads, the ground load-bearing capacity and any necessary workplace safety precautions in live traffic.

Take precautions to ensure that the machine is only operated in a safe and functional condition. Only operate the machine if all protective and safety devices are present and working.

Check the machine for externally visible damage and faults before operation. If malfunctions occur stop the machine and secure it immediately. Repair malfunctions immediately. Only start the machine from the operator's position. Ensure that no one can be endangered by starting the machine before switching it on or operating it.

Check that braking, steering, and brushing are fully functional before operation.

Before operating the machine, always check that accessories are fitted correctly. Always observe applicable traffic regulations before operating on public roads, paths or parks, and ensure that the machine is in a condition suitable for use in traffic.

Always ensure that suitable lighting is available before working in poor light or darkness. Always keep a sufficient distance between the machine and drop-offs, holes, or slopes.

Do not permit any method of working which will affect the stability of the machine.

Never traverse across slopes; always travel up and down, not across.

Adjust the speed to suit the conditions on inclines. Change gear before the incline, not on it. Always secure the machine against rolling away and unauthorized operation before leaving it unattended.

#### **OPERATING IN WINTER**

Check regularly that the air filter is dry. If the air filter has become wet, let it dry overnight. There is a possibility of the engine not starting due to a clogged air filter.

Spray the throttle cable with silicone spray at both ends, and the throttle linkage before operating to prevent the cable or throttle mechanism from freezing up.

Before putting the machine away, sweep it clear of snow.

Avoid freezing the machine. Store the machine in a frost-free room.

Silicone spray attracts dust and binds it to the machine. It is only a suitable lubricant in wintry and snowy conditions.

Do not spray silicone spray on hot engine. It could cause a fire. Follow the instructions on the spray can.

#### OPERATOR CONTROLS

#### **A** WARNING

The handlebar can get stuck inside long sleeves. This could prevent the drive from disengaging and result in injury. Set the bar lower if wearing long sleeves or tightly button the sleeves.

#### 

Avoid injury and damage; Make completely sure that there are no persons or objects within the danger zone.

## **A** CAUTION

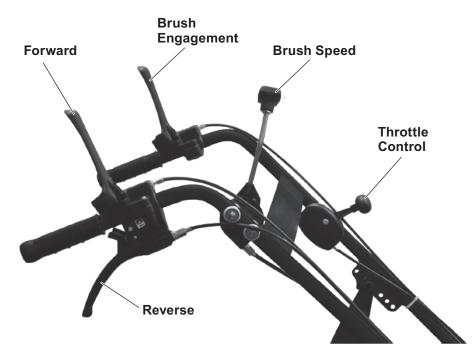
If the brushes are switched ON and the rotary broom is not in gear, the machine can roll backwards. The handlebar must be securely engaged at the required height.

#### **DRIVING AND SWEEPING**

Sweeping and driving can be engaged independent of each other. Having the brush engaged without the transmission engaged will cause the machine to roll backward. The brush can be engaged and disengaged as necessary while driving.

The brush speed can be adjusted to your preference. Pushing the lever forward will increase the speed; pulling back will decrease the brush speed. If the brush starts to leave debris behind, increase the rotation speed (see Adjusting Brush Speed) and select a lower gear (see Selecting a Gear).

The rotary broom is also equipped with a reverse gear. Come to a complete stop before engaging the reverse gear. Ensure the area behind is clear before backing up. Do not operate brush in reverse.



## HANDLEBAR CONTROLS

## SELECTING A GEAR

Come to a complete stop before changing gears.

The rotary broom is equipped with a 3-speed transmission:

- **1st gear** is the slowest setting and is engaged by pulling the shift lever all the way back.
- **3rd gear** is the fastest setting and is engaged by pushing the lever all the way forward.
- 2nd gear is in the middle.

You will feel the lever lock into a detent and hear a "click".



#### FREEWHEEL

There is a freewheel mechanism on each wheel. The freewheel makes turning the machine easier. One or both wheels can be locked for working on inclines and when clearing snow.

The freewheel is disabled by putting the linchpin through both wheel and axle, locking the two together.

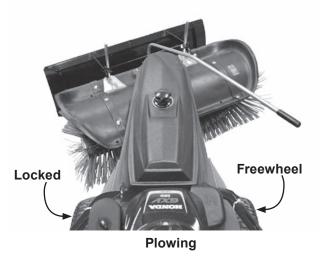
When removing snow with the plow, locking the wheel on the windrow-side will reduce the lateral force on the handlebars.



Freewheel



Locked



#### ADJUSTING BRUSH SPEED

The speed of the brushes can be increased using the lever on the right handlebar. The brush speed must only be adjusted when the brush is switched on.

When sweeping dust, use a low brush speed.

When sweeping leaves or similar material, use a high brush speed.

When sweeping snow, use a high brush speed.

When using the debris collector box, use a medium brush speed.

Remember that an increased brush speed will throw debris farther, therefore increasing the danger zone.

#### STARTING/STOPPING MOTOR

#### A WARNING

Engine exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate an engine in an enclosed area without venting exhaust to the outside.

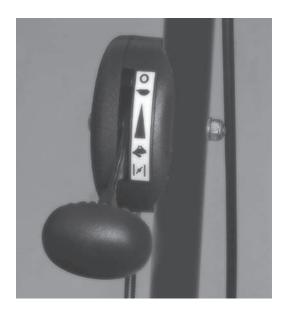
#### 

Ensure that the transmission and brush are switched OFF before starting. The handlebar must be secure at the required height.

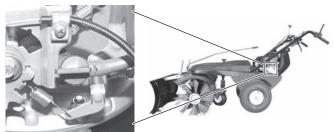
NOTE: Before starting the motor, ensure there is sufficient oil. The motor is not filled with oil when the machine is delivered.

#### **Starting the Motor**

Move throttle control to the choke position. Adjust choke.



Make sure fuel valve is ON.



Pull starter coil. Stand behind the handlebars. Do not press any levers.

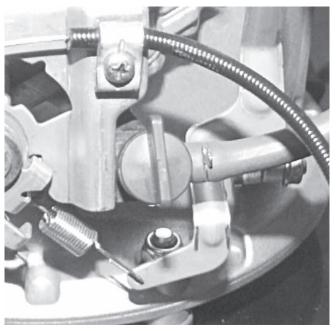


## Shutting Down the Motor

Close throttle.



Close fuel valve.



#### ADJUSTING HANDLEBAR HEIGHT

There are seven settings for adjusting the handlebar height.



Loosen the knob on both sides and choose the desired position



You can fold the handlebar forward to save space when storing.



## TRANSPORT

Use a ratchet strap around front and around rear axle when transporting.



Always use two straps on the rear axle; one on each side.



#### ADJUSTING EJECTION DIRECTION

There are five different settings available for the ejection direction.

Shown below: Forward ejection direction. The swept material will heap up in front of the brushes. You should give preference to angled brush settings.



To adjust brush angle: Lift the lever; Turn the brush in the desired direction; Release the lever and ensure the lever is latched in place.

With an angled setting, the material will be swept to one side.

Shown below: Material will be ejected to the right.



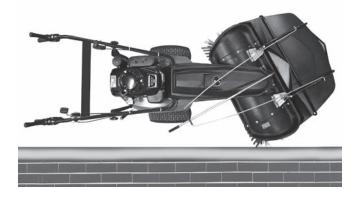
Shown below: Material will be ejected to the left.



If you use a plow, an angled direction must be used. Shown below: Ejection to the left.



A sideways setting is recommended if using the optional debris collector. This will allow sweeping against a wall or curb. (Debris collector box is an optional accessory).



#### ADJUSTING BRUSH PRESSURE

The brush height can be adjusted in fine increments by adjusting the height of the support wheel.



The adjustment knob is located above the support wheel.



Lower the brush by turning the knob in the direction of the "minus" arrow until it just touches the floor. Turn the knob three more turns and the brush height is just right for sweeping.



Turn clockwise (+): Raise brush

Turn counter-clockwise (-): Lower brush

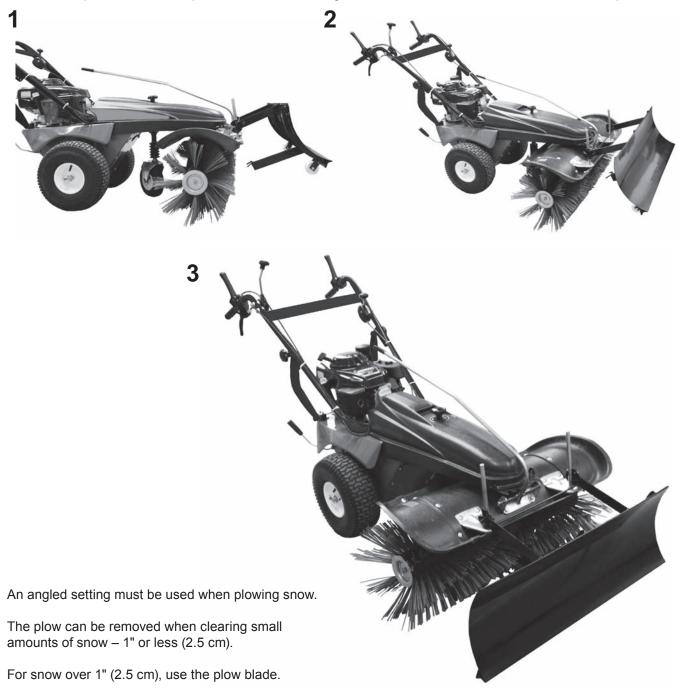


IMPORTANT: If the brushes are heavily worn, or if you are brushing cobblestones or brick pavers, lower the brush one more turn.

NOTE: If the brush pressure is too heavy, the cleaning effect is decreased because the brush fibers are bent too much. If you do not intend to use the rotary broom for a long period of time, release the pressure on the brush by raising the brush.

#### PLOW BLADE

To install the plow blade, lift the plow and hold it at an angle; slide it over the receiver bar and lower it into position.



The rotary broom can clear a maximum of 5-1/2" (14 cm) of snow in one pass. If snow is heavy, the capacity will be less.

See "Freewheel" section to adjust freewheel correctly for plowing snow.



#### **Rotary Broom with Debris Collector Box**

Mount as shown below, paying attention to the alignment with brush hood.

To dump the debris into a separate container, remove the debris collector box from the sweeper and use the handle to tow it to your other container.

To dump the debris, simply pull the handle from the

operating position so the debris can fall out.

### OIL AND GAS

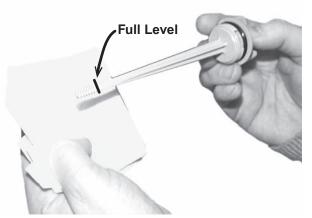


#### **Capacities:**

Oil: 20 oz (0.6 L)

Gasoline: 1.5 qt (3 L)

Use 86 octane or higher unleaded gasoline.



- 1. Remove oil cap; wipe dipstick clean.
- 2. Replace dipstick in the oil filler neck; do not screw down.
- 3. Remove dipstick; check oil level. The oil should be up to the upper marking.
- If oil level is low, fill up to the upper marking on the dipstick with the recommended oil (see Honda<sup>®</sup> Owner's Manual).
- 5. See marking on the dipstick for fill level.

#### TIRE PRESSURE

IMPORTANT: If the tire pressure is too low, the inner tube will rub against the wheel and be damaged. Over-inflation can cause the tire to burst. Check the tire pressure for both the support and drive wheels regularly.

Unscrew the valve cap and use a tire inflation device to check or inflate the tire as necessary. Always replace the valve cap when you have finished inflating.

DRIVE WHEEL

22 psi (1.5 bar)

SUPPORT WHEEL

30 psi (2 bar)

P

On rough surfaces: 22 psi (1.5 bar)

#### ADJUSTING CONTROL CABLES

IMPORTANT: It may be necessary to reset the cables after machine has been operating for a few hours.

Loosen the top nut with a 10 mm wrench.



Tighten the nut. Check the adjustment by pressing the lever down.

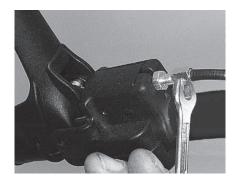


#### **Reverse Lever:**

There should be about 3-1/8" (80 mm) of space between the handlebar and lever when there starts to be a resistance to the lever.

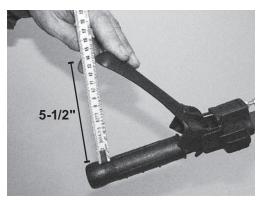


Turn the throttle cable the desired direction using an 8 mm wrench.



#### **Brush Drive and Forward Levers:**

There should be about 5-1/2" (140 mm) of space between the handlebar and lever when there starts to be a resistance to the lever.



#### **REPLACING/CHANGING THE BRUSHES**

IMPORTANT: Check the brushes after every 20 hours use. The brushes must be replaced if you are no longer satisfied with the brushing result, or if the brush diameter is below 8-5/8" (22 mm).

Loosen the nut on the axle. Use two 19 mm wrenches.



Remove the axle with the right brush.



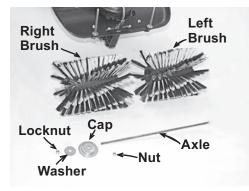
**If replacing the multi-purpose brushes, or changing to them:** The black row of bristles must touch the ground before the white row when the brush rotates.



Remove the left brush.



Parts after disassembly.



If replacing the snow brushes (standard), or changing them: The rows must curve upward from the left.



NOTE: Multi-purpose bristle shown for clarity.

Refer to the Installations Instructions for installing the new brushes.

21

## MAINTENANCE

MAINTENANCE PLAN/	Before every	After the following operating hours:				After 3 month	At least	After every	
CLEANING	use	5	10	25	50	100	min.		cleaning
Check screws and nuts			С						
Check motor oil level, refill if necessary	С								
First motor oil change		S							
All further motor oil changes					S			S	
Check air filter	С								
Clean air filter element, earlier if necessary				М			М		
Replace air filter element, earlier if necessary					М				
Replace fuel hoses								S (2 years)	
Clean cool air screen	М								
Clean baffle plate, cooling ribs, earlier if necessary						S			
Clean spark plugs, adjust gap					S				
Replace spark plugs						S			
Clean exhaust		М							
Lubricate all moving parts								М	М
Check hand lever play setting	С								
Check brush wear, earlier if necessary				С					
Stretch chain drive			С	S					
S = Maintenance by Specialist C = Check by Operator M = Maintenance by Operator						rator			

NOTE: Store the machine properly. Contact the local dealer for suitable storage practices in your geographic locations.

#### CLEANING

To keep your rotary broom in good condition, clean it regularly.

Remove loose dirt or dust with a car wash brush. Wash plastic surfaces with water and soap. Use normal car cleaning soap. Rinse off all cleaners thoroughly with clean water.

To give plastic parts a gloss finish, use a plastics care product.

Observe the instructions on the cleaning solution package.

Use glycerine as a corrosion protection for heavily soiled parts.

Do not use pressure washers. The high pressure may force water into bearings, seals, and the motor, causing damage.

## TROUBLESHOOTING

FAULT	POSSIBLE CAUSE	FAULT REMEDY				
Motor will not start	Fuel tank empty	Fill fuel tank				
	Throttle lever not set to choke when motor is cold	Set throttle lever to choke				
	Spark plug leads not connected	Connect spark plug leads				
	Fuel line blocked	Send fuel line to workshop for cleaning				
	Motor receiving wrong air due to loose carburetor	Tighten fixing screws				
	Fuel valve closed on Honda® motor	Open fuel valve on Honda motor				
Motor will not start;	Motor is receiving too much fuel	Set throttle lever to full speed, not to choke				
gasoline smell	Air filter dirty	Clean air filter				
Motor running badly;	Motor running with choke activated	Move throttle lever out of choke position				
misfires	Spark plug leads loose	Allow motor to cool and connect spark plug leads firmly				
	Air filter soiled	Clean air filter				
	Air bleed hole in fuel tank filler cap blocked	Replace fuel lines				
	Fuel line blocked	Run fuel system cleaner through tank of gas				
	Carburetor not correctly adjusted	Adjust carburetor/Send to dealer				
	Motor overheating	See fault "Motor Overheating"				
Motor misfires at high	Spark plug gap not correct	Adjust spark plug gap/Send to dealer				
speed	Carburetor not correctly adjusted	Adjust carburetor/Send to dealer				
Motor overheating	Oil level too low	Refill motor oil				
Ū	Air cooling system restricted	Send to dealer/adjust air cooler grille & cooling ribs				
	Air filter dirty	Clean air filter				
	Carburetor not correctly adjusted	Adjust carburetor/Send to dealer				
Motor often stops during	Throttle lever not set to choke when motor is cold	Set throttle lever to choke				
turnover	Spark plug gap not correct	Send carburetor to workshop for adjustment				
	Air filter dirty	Clean air filter				
Motor has lost power	Air filter soiled	Clean air filter				
	Compression too low	Send to workshop for adjustment				
Motor will not stop	Motor stop lever not correctly adjusted	See Honda owner's manual/Send to dealer				
Perpetual squeaking when	Switch lever not completely pressed down	Press switch lever completely down				
brushes switched on	Control cable not correctly adjusted	Readjust brush control cable				
Brushes do not turn, or	Switch lever not completely pressed down	Press switch lever completely down				
stop moving under load	Control cable not correctly adjusted	Readjust brush control cable				
	Toothed belts defective	Send to dealer				
Machine will not move	Movement control cable not correctly adjusted	Re-adjust control cable				
forward	Tension on toothed belt between motor and gearbox too low	Send to dealer				
Machine leaves unbrushed	Ejection direction forward with worn brushes	Turn the ejection direction to the side				
central strip	Brushes worn	Replace brushes				
Bad brushing results	Brushes wrongly mounted	Mount brushes correctly; observe working direction				
	Brush pressure too high	Readjust support wheel; Reduce brush pressure				
	Brushes not genuine SnowEx <sup>®</sup> parts	Use only SnowEx brushes				
	Brushes not suitable for application	Install SnowEx multi-purpose brushes (PN 72258)				
Bad brushing results with debris collector box	Debris collector box not fitted correctly, sealing lip above brush cover	Mount swept material container correctly.				



TrynEx International 531 Ajax Drive Madison Heights, MI 48071-2429 www.snowexproducts.com

#### **A DIVISION OF DOUGLAS DYNAMICS, LLC**

## CE

This product conforms to EU Machinery Directive 2006/42/EC.

Copyright © 2017 Douglas Dynamics, LLC. All rights reserved. This material may not be reproduced or copied, in whole or in part, in any printed, mechanical, electronic, film or other distribution and storage media, without the written consent of TrynEx International. Authorization to photocopy items for internal or personal use by TrynEx International outlets or rotary broom owner is granted.

TrynEx International reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. TrynEx International may require or recommend optional equipment for rotary brooms. TrynEx International offers a limited warranty for all rotary brooms and accessories. See separately printed page for this important information. The following are registered (®) trademarks of Douglas Dynamics, LLC: SnowEx<sup>®</sup>, TrynEx<sup>®</sup>.

Printed in U.S.A.