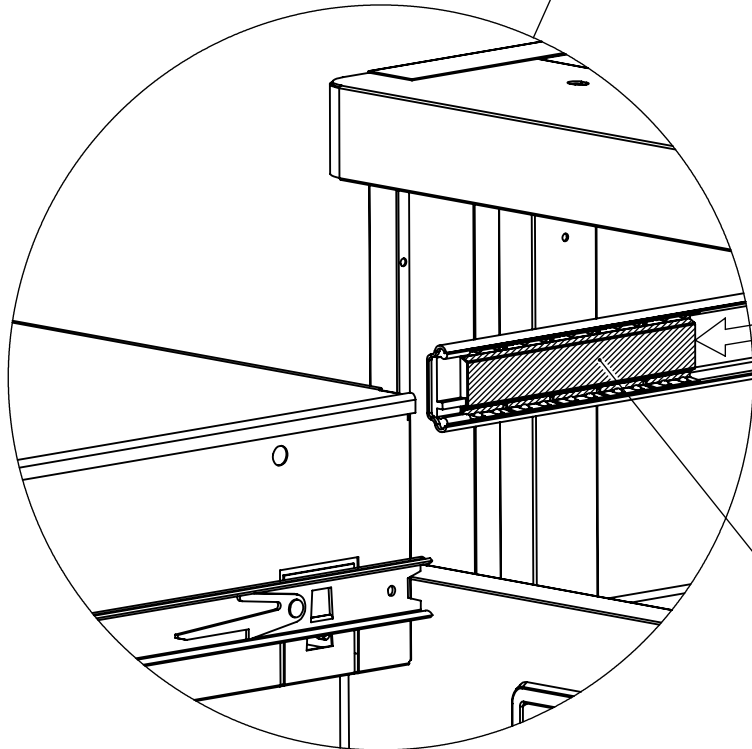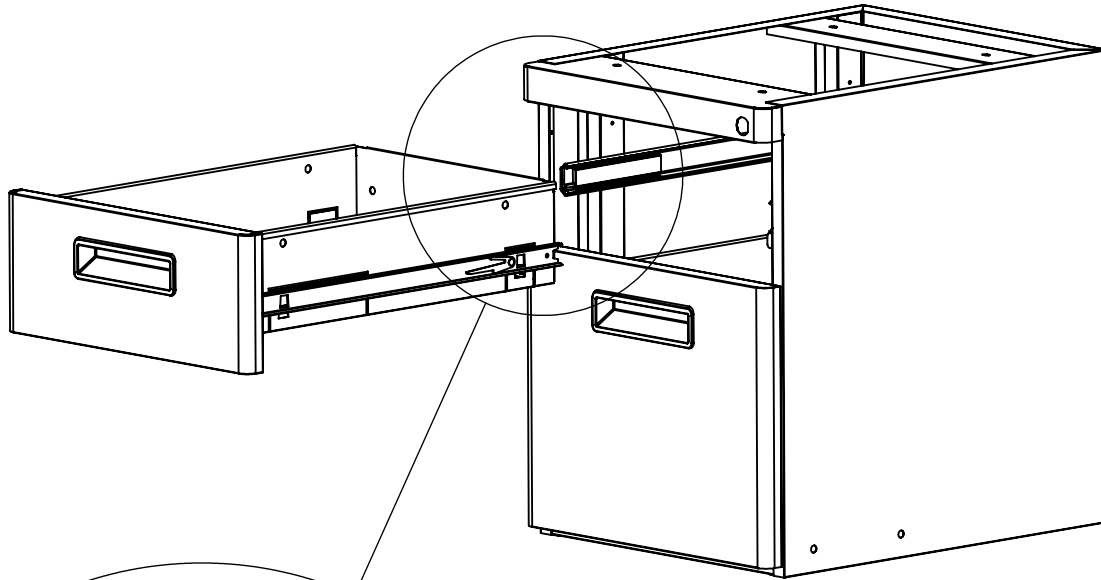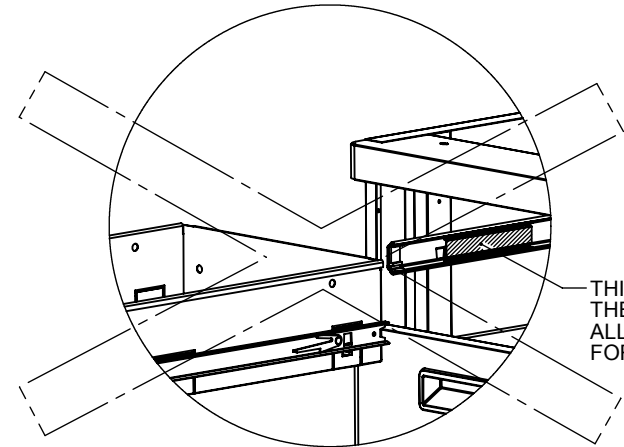# NOTE- PLEASE READ THIS
# DRAWER RE-INSTALLATION DETAIL!

MOVE THE BEARING
RACES (ONE IN EACH
SLIDE ) FORWARD

THIS IS WRONG-
THE RACE IS NOT
ALL THE WAY
FORWARD.

BEFORE YOU RE-INSERT THE DRAWER,
MOVE BOTH BEARING RACES (THE METAL PLATES
WITH METAL BALL BEARINGS IN THEM) **FORWARD**
TOWARD THE FRONT OF THE PEDESTAL AS SHOWN

R05143  09/01/09

# ASSEMBLY INSTRUCTIONS
## Follow Ped to top only - Not Valid for Modesty Panel

Remove the drawers from both pedestals.
Pull each drawer out fully, and move the
slide trigger on each slide up or down to
disengage the inner slide. Then slide
drawer completely out.

Trigger on slide
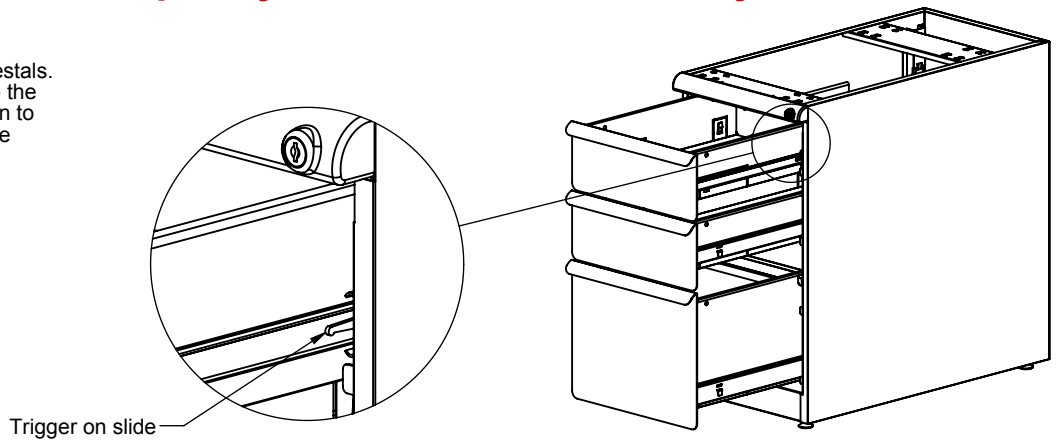
Lay the worksurface, bottom-side-up, on a
smooth surface. A carpet is best, but if none
are available, use the carton the top came in.
Be sure to remove all staples from the carton
before using.

See drawing at right. Use the pedestal holes
shown to attach the pedestals to the
worksurface.

Use furthest slot back
on the outside.

Use middle slot
on the outside.
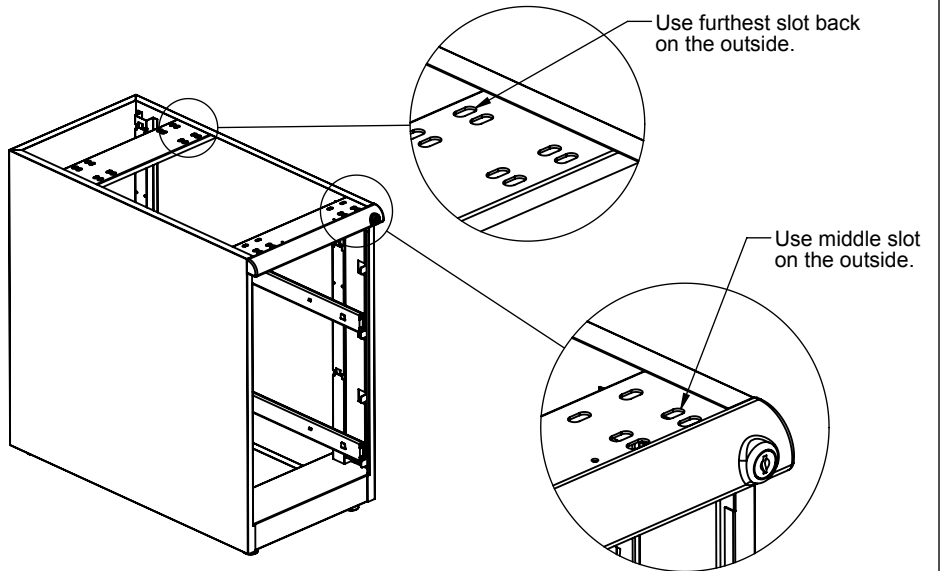
Attach pedestals to Worksurface using the (8)
SILVER MACHINE SCREWS into the metal inserts.
Attach the Modesty Panel to the Worksurface using
(3) SILVER SHEET METAL SCREWS into the pre-
drilled holes. Attach the Modesty Panel to the
pedestals at the bottom using a total of (2) BLACK
MACHINE SCREWS.

Turn desk upright. Re-insert drawers, **referring to
the Drawer Instruction Sheet found in the
Pedestals.**

The desk may be cleaned with a damp cloth and
gentle cleansers.

SILVER
MACHINE
SCREW (8)

BLACK
MACHINE
SCREW (2)

SILVER SHEET
METAL SCREW
(3)

FINISHED
DESK

R05163  03/11/11
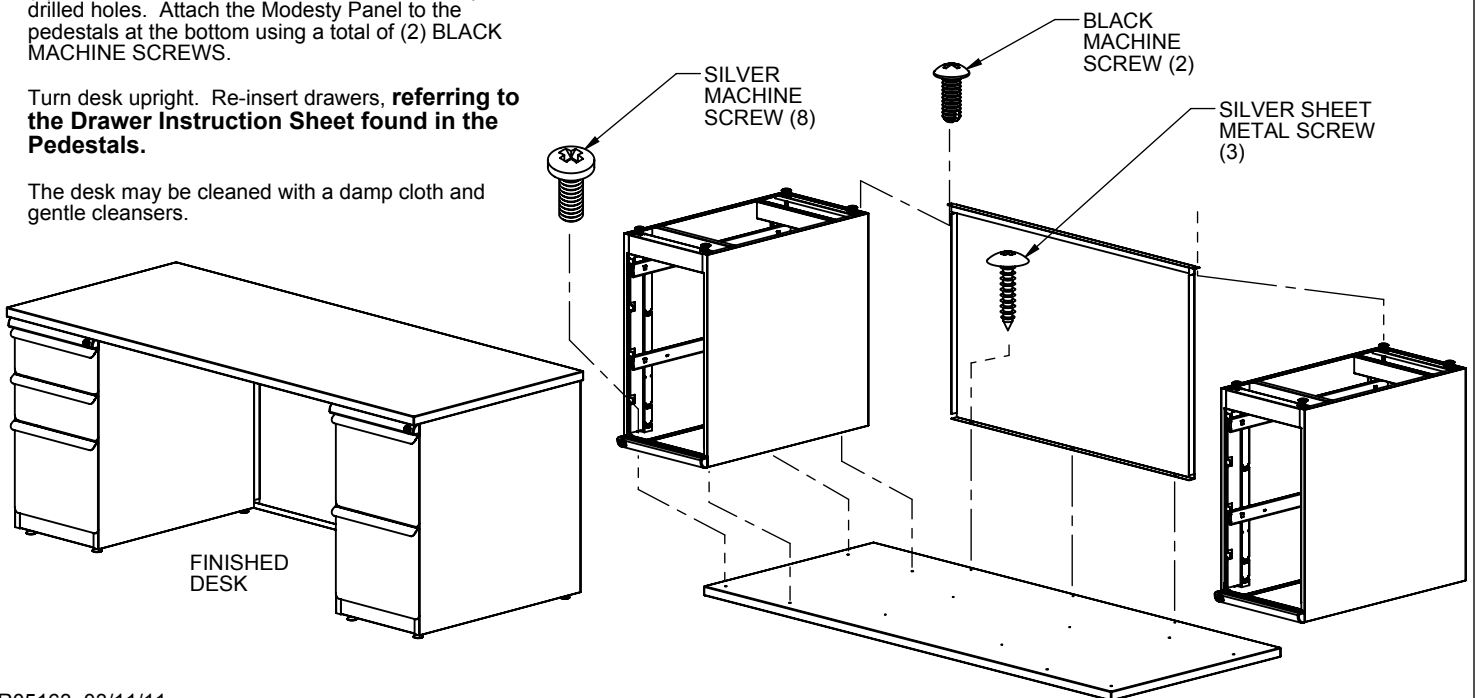
This shows how to attach a return to the RIGHT side of a desk. Reverse for the LEFT side. Attach the RETURN BRACE- RH (shown) to the LEG and TOP, using (2) BLACK SCREWS and (1) SILVER SCREW. Attach the CONNECTOR PLATE to the TOP using (2) SILVER SCREWS, as shown.
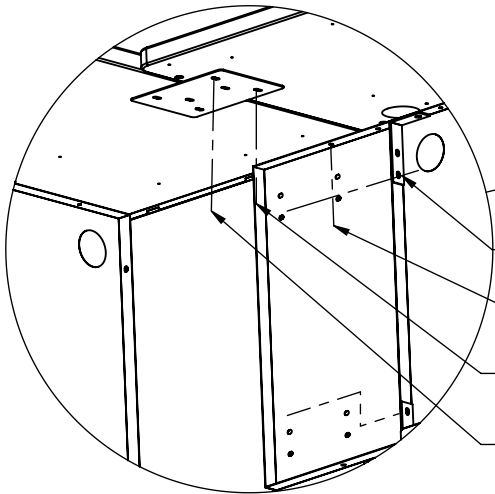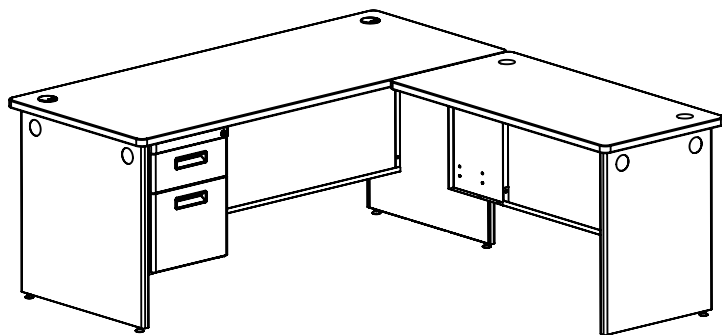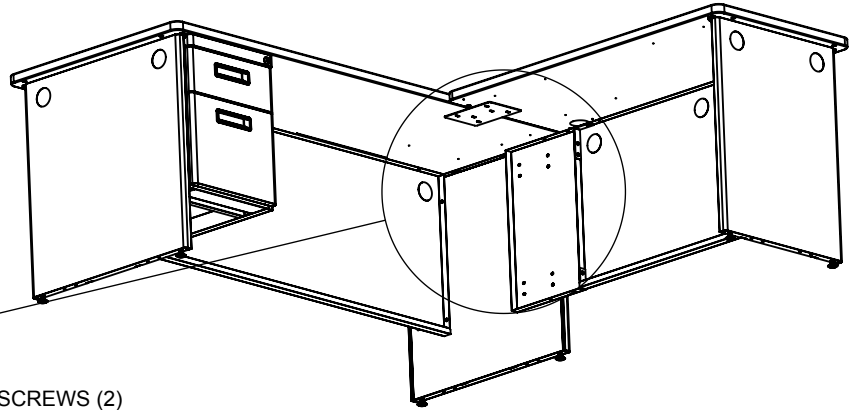
CONNECTOR PLATE

SILVER SCREWS

BLACK SCREWS
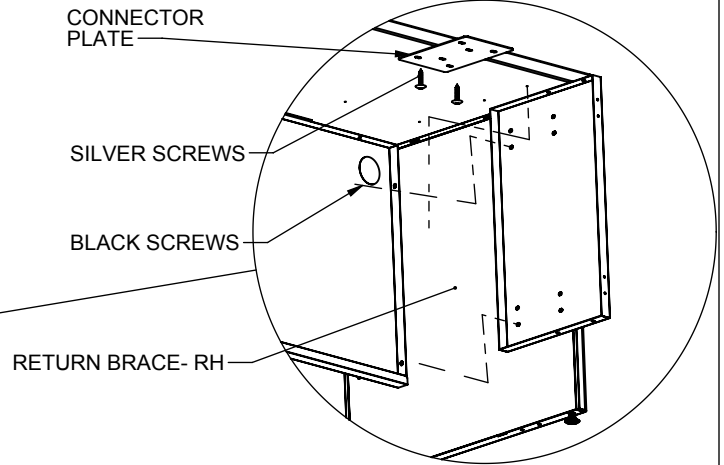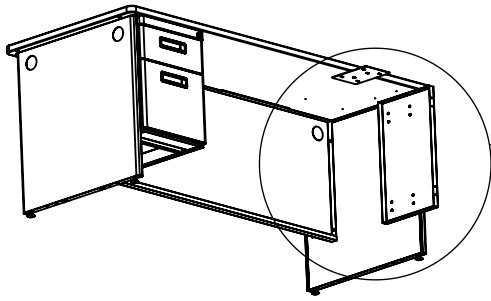
RETURN BRACE- RH

Attach the assembled Return to the Desk, as shown- using (2) BLACK SCREWS, (2) SILVER SCREWS, and (1) MACHINE SCREW.

BLACK SCREWS (2)
(Through MODESTY PANEL into RETURN BRACE)

SILVER SCREW
(Through MODESTY PANEL into TOP)

SILVER SCREW
(Through CONNECTOR PLATE into TOP)

MACHINE SCREW
(Through CONNECTOR PLATE into TOP)

# PARTS LIST

| QTY | DESCRIPTION | PART # |
|-----|-------------|--------|
| (1) | TOP (WORKSURFACE) | |
| (2) | LEG | 960007 (24")  960008 (30") |
| (1) | BACK (MODESTY) PANEL | 913XXX |
| (1) | ADAPTER | 120125 |

**HARDWARE BAG:**

| | | |
|-----|-------------|--------|
| (14) | SILVER SCREW (#10 X 3/4) | F02886 |
| (1) | MACHINE SCREW (1/4-20) | F03736 |
| (8) | BLACK SCREW (#10-24 X 1/2) | F09542 |
| (2) | SHOULDER SCREW | F30022 |
| (2) | GROMMET WITH LID | PM0130 |

R05103    04/25/08
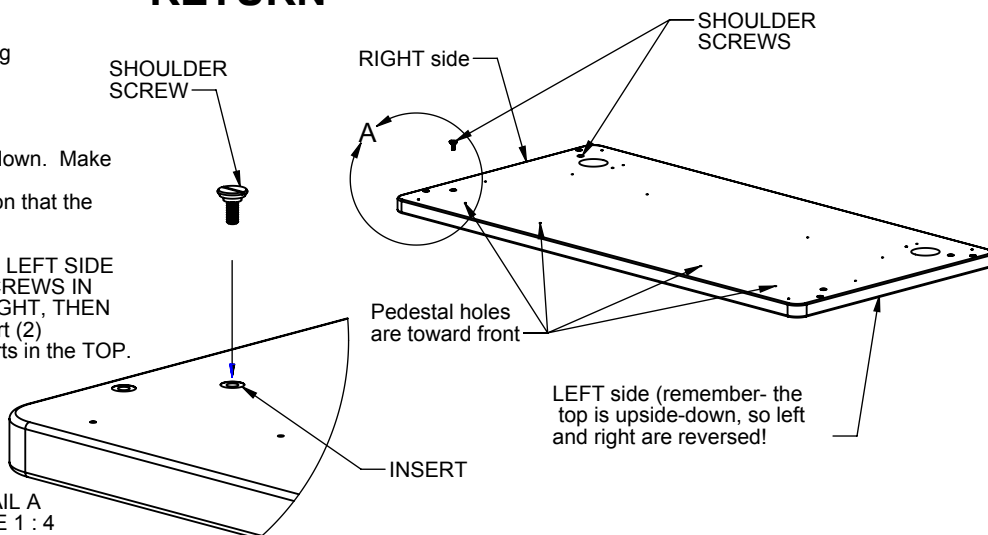
# ASSEMBLY INSTRUCTIONS-RETURN

Before assembly, make sure that you have everything you need- check your parts against the parts list on the last page. If you are missing anything, please call us at 1-800-621-8846.

Place the TOP on a smooth flat surface, face down. Make sure nothing is underneath to scratch the top! A carpet is best, but you can also use the carton that the desk came in.

IF YOU WANT THE RETURN TO BE ON THE LEFT SIDE OF THE DESK, INSERT THE SHOULDER SCREWS IN THE LEFT SIDE (SEE NOTE!) IF ON THE RIGHT, THEN INSERT THEM INTO THE RIGHT SIDE. Insert (2) SHOULDER SCREWS into two of the (4) inserts in the TOP. Hand tighten only!

This instruction sheet shows a "RIGHT-HAND" return assembly. For a "LEFT HAND" assembly, screw the shoulder screws into the left side.

SHOULDER SCREW

SHOULDER SCREWS

RIGHT side

A

Pedestal holes are toward front

LEFT side (remember- the top is upside-down, so left and right are reversed!)

INSERT

DETAIL A
SCALE 1 : 4

---

First: Place keyhole in leg over Shoulder Screw. (See Detail)
NOTE- the holes in the leg should be toward the inside of the return.
Slide leg forward until holes line up. Fix leg in place using (2) SILVER SCREWS per leg. (See Detail).
Yes, the leg will feel loose until the back is installed.

SILVER SCREW

---
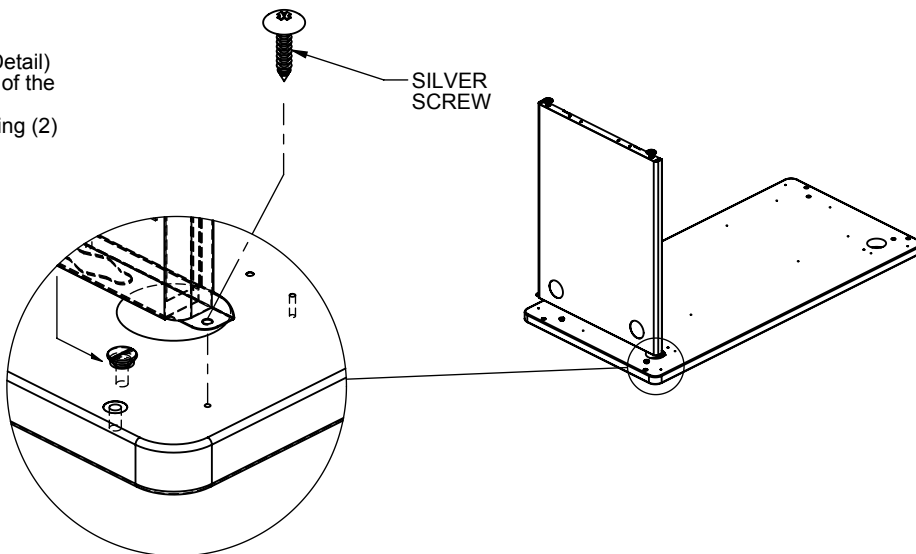
Attach BACK PANEL to LEG using (2) BLACK SCREWS. Attach to TOP using (2) SILVER SCREWS. Make sure Double fold on the BACK is away from the top.

The BACK will hang over the edge of the TOP.

BLACK SCREW

Double Fold

BACK PANEL

SILVER SCREW
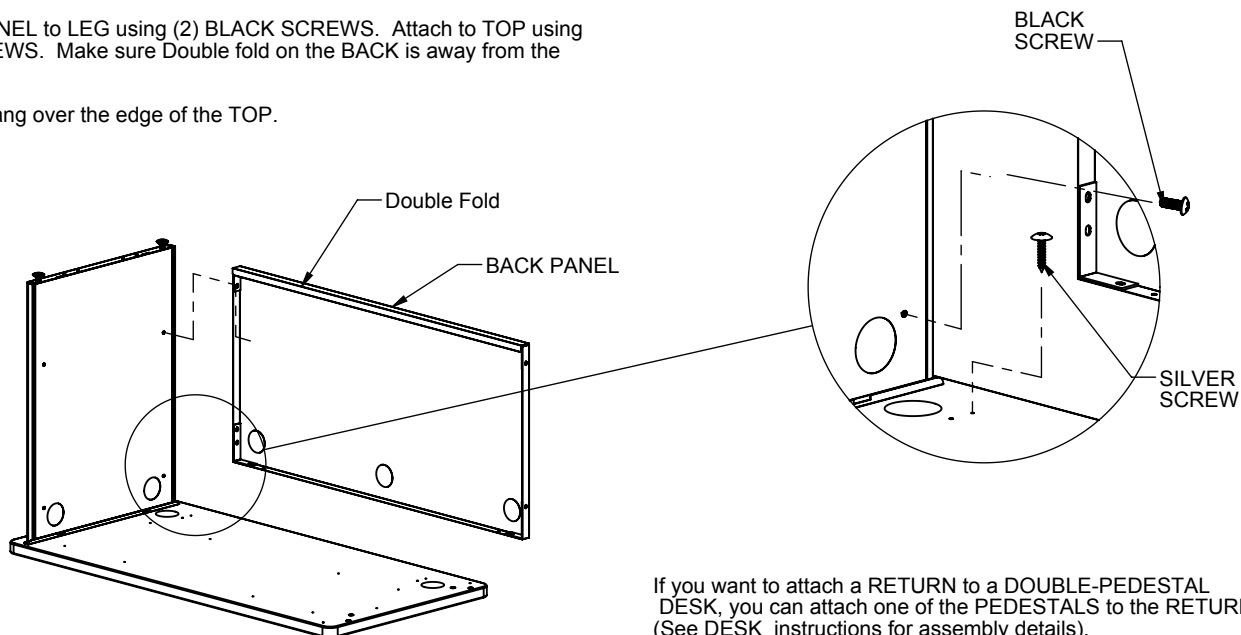
If you want to attach a RETURN to a DOUBLE-PEDESTAL DESK, you can attach one of the PEDESTALS to the RETURN. (See DESK instructions for assembly details).

NOTE: When assembling the returns to the Corner Desk, remove
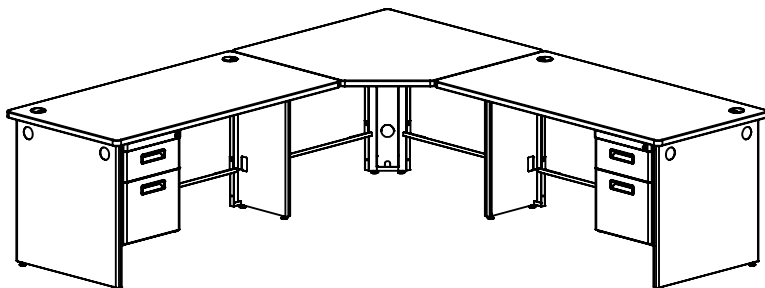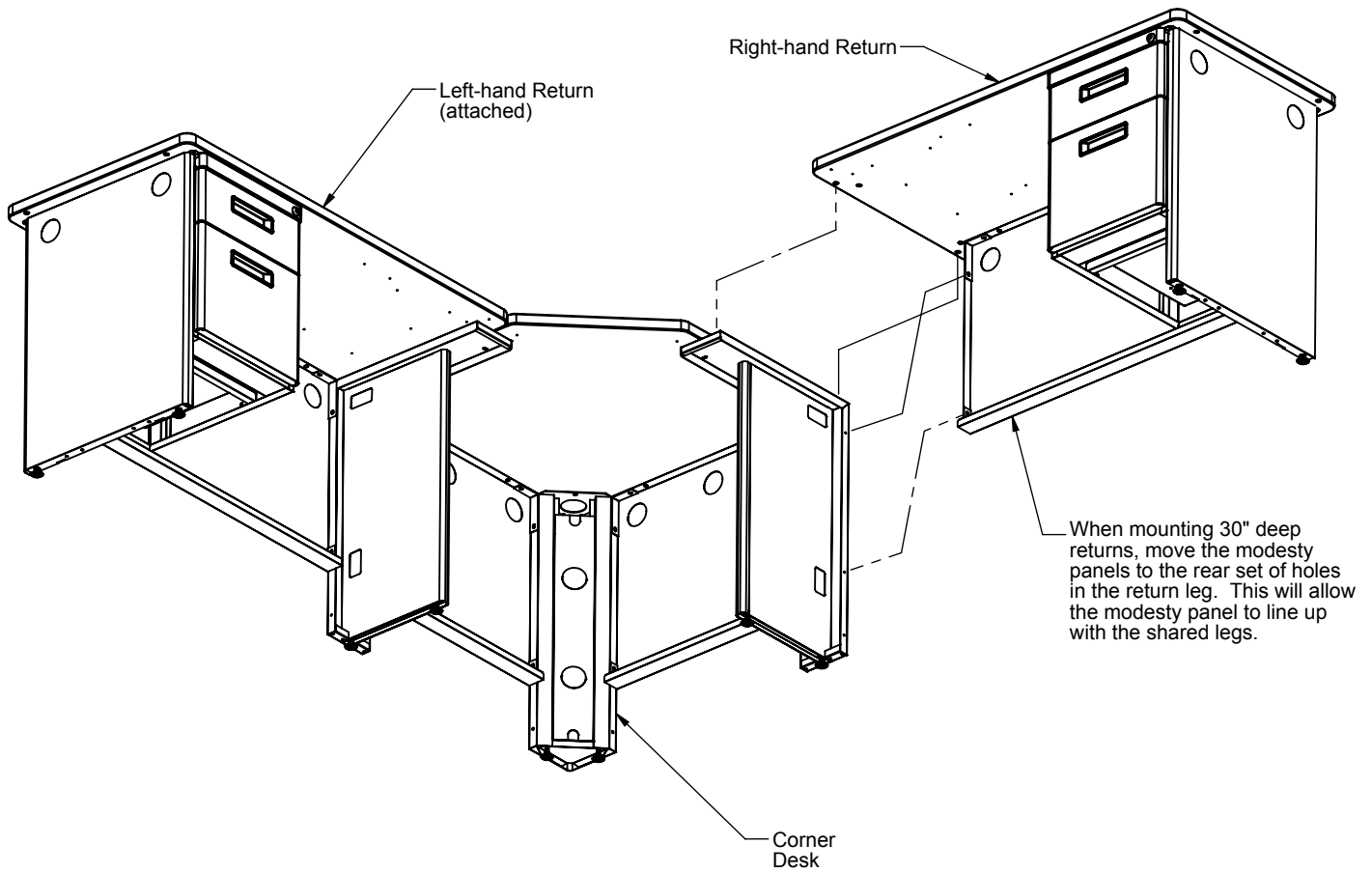and discard the adapters that come with the returns. The adapters
are only used to fasten a return to a regular desk.

Use the SILVER SCREWS to fasten the steel parts into the drilled holes in the top.
Use MACHINE SCREWS to fasten the steel parts into the threaded inserts in the top.
Use BLACK SCREWS to fasten the steel parts to each other.

Left-hand Return
(attached)

Right-hand Return

When mounting 30" deep
returns, move the modesty
panels to the rear set of holes
in the return leg. This will allow
the modesty panel to line up
with the shared legs.

Corner
Desk

# PARTS LIST

| QTY | DESCRIPTION | PART # |
|-----|-------------|--------|
| (1) | TOP (WORKSURFACE) | |
| (2) | SHARED LEG | 914697 |
| (1) | CORNER LEG | 914689 |
| (2) | BACK (MODESTY) PANEL | 914712 (36w) 914713 (42w) |
| (1) | WIRE COVER | 630719 |

## HARDWARE BAG:

| | | |
|-----|-------------|--------|
| (13) | SILVER SCREW (#10 X 3/4) | F02886 |
| (8) | MACHINE SCREW (1/4-20) | F03736 |
| (8) | BLACK SCREW (#10-24 X 1/2) | F09542 |

R05126  02/15/09

# ASSEMBLY INSTRUCTIONS- CORNER DESK

Before assembly, make sure that you have everything you need- check your parts against the parts list on the last page. If you are missing anything, please call us at 1-800-621-8846.

CORNER LEG
(with wire cover)

BACK PANEL

BACK PANEL

SHARED LEG
(non-handed)

SHARED LEG
(non-handed)

SILVER SCREW

MACHINE SCREW

BLACK SCREW

TOP

Place the TOP on a smooth flat surface, face down. Make sure nothing is underneath to screatch the top. A carpet is best, but you can also use the carton that the desk came in.

Use the SILVER SCREWS to fasten the steel parts into the drilled holes in the top.
Use MACHINE SCREWS to fasten the steel parts into the threaded inserts in the top.
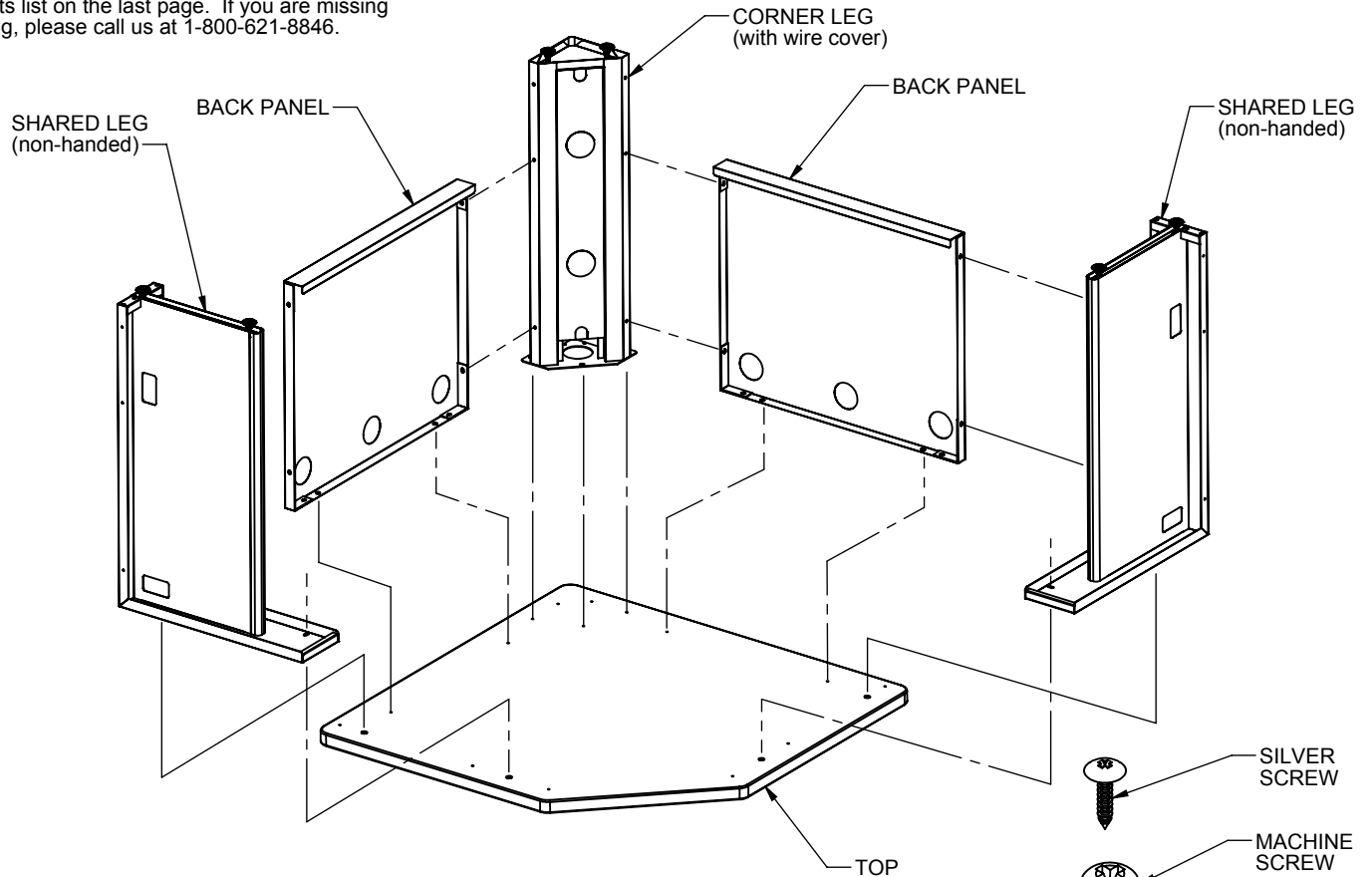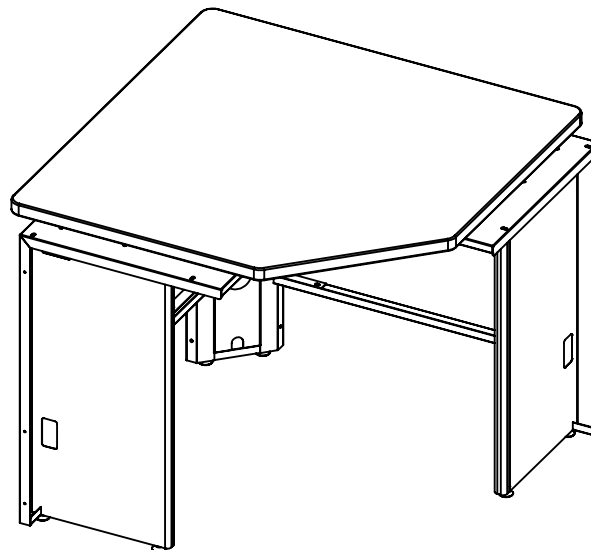Use BLACK SCREWS to fasten the steel parts to each other.

Tighten all the screws, and turn the Corner Station righ-side-up. Position it where it will be used.

Using (2) SILVER SCREWS and (4) BLACK SCREWS, attach MODESTY PANEL to the assembly.
The machine screwsscrew into the ADAPTERS.  NOW, tighten all screws.

BLACK SCREWS
(2) each side

SILVER SCREWS
(1) each side-
(2) screws total

MODESTY PANEL

R05109  10/25/10
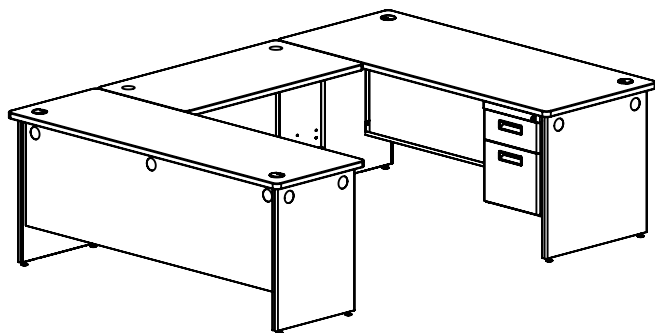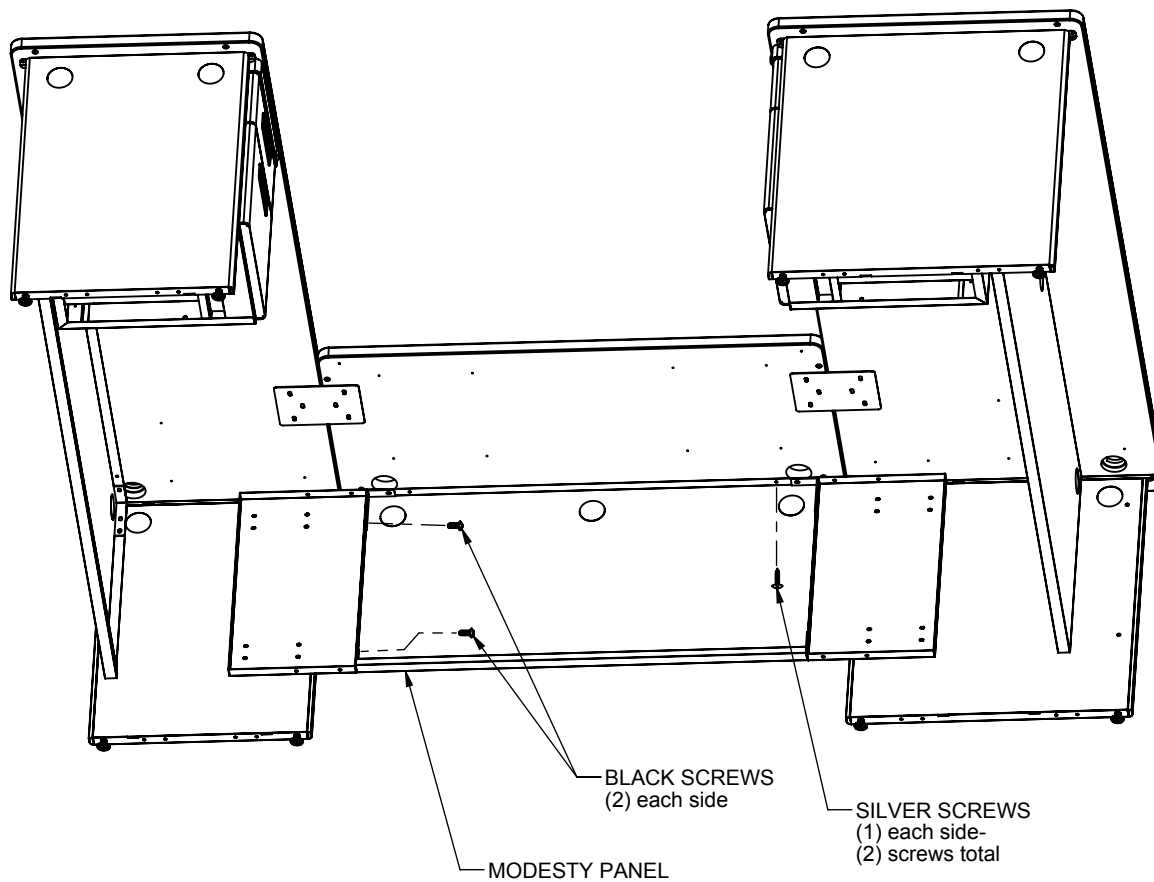
# **PARTS LIST**

| QTY | DESCRIPTION | PART # |
|-----|-------------|--------|
| (1) | TOP (WORKSURFACE) | |
| (1) | BACK (MODESTY) PANEL | 914713 (42w) |
| | | 914714 (48w) |
| (2) | ADAPTER | 120107 |
| (2) | CONNECTOR PLATE | 430067 |

## **HARDWARE BAG:**

| (14) | SILVER SCREW (#10 X 3/4) | F02886 |
|------|--------------------------|--------|
| (2) | MACHINE SCREW (1/4-20) | F03736 |
| (12) | BLACK SCREW (#10-24 X 1/2) | F09542 |

# BRIDGE ASSEMBLY

Before assembly, make sure that you have
everything you need- check your parts against
the parts list on the last page. If you are missing
anything, please call us at 1-800-621-8846.

END MODEL- 72 X 24 Credenza  shown

END MODEL-
72 X 30 Desk shown

CONNECTOR
PLATE

CONNECTOR
PLATE
(Fasten with
(2) SILVER SCREWS)

SILVER
SCREW

BLACK SCREWS

SILVER SCREW-
(2) for each CONNECTOR

ADAPTER (2 REQ'D)
Fasten with (1) SILVER SCREW
into TOP, and (2) BLACK
SCREWS into credenza leg (use
additional 2 screws for desk leg).
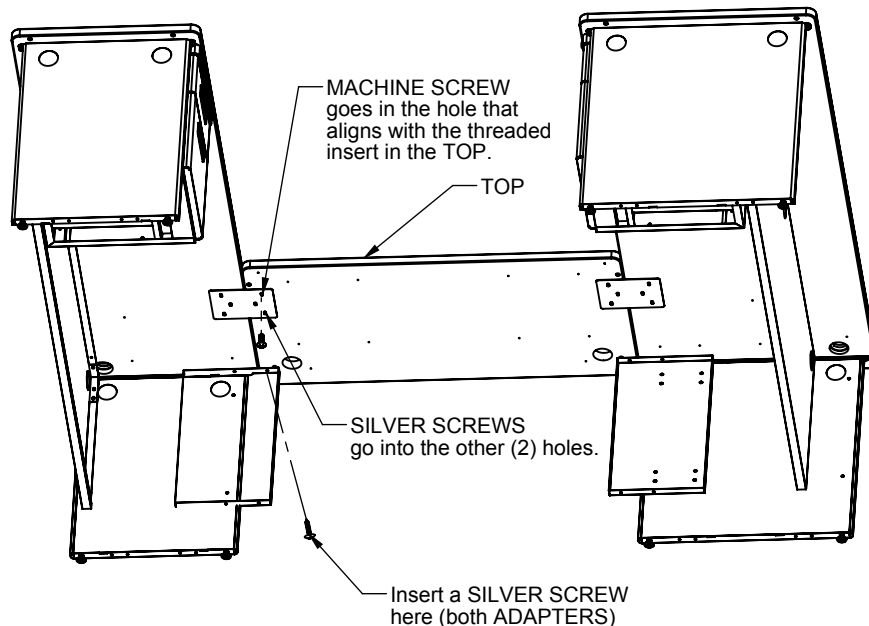(Do not tighten adapter screws yet)
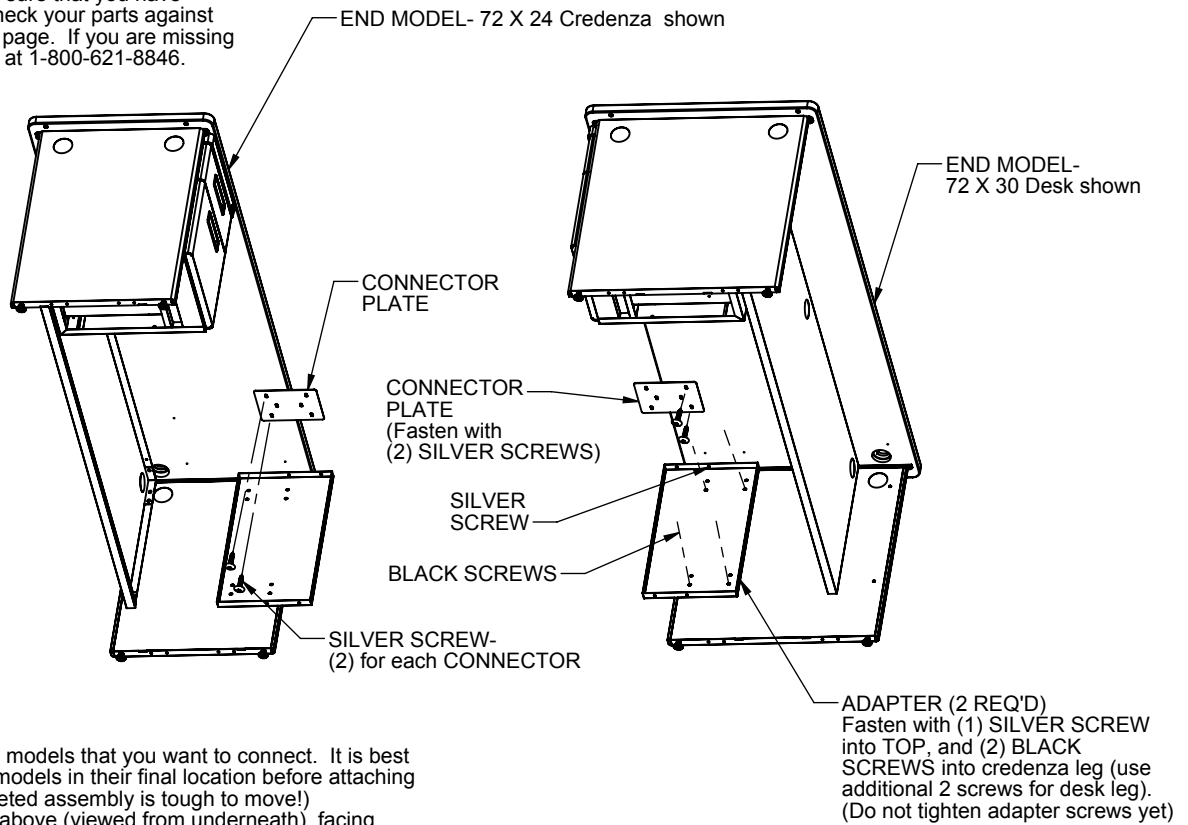
Assemble the two end models that you want to connect.  It is best
to locate the two end models in their final location before attaching
the bridge. (the completed assembly is tough to move!)
Place them as shown above (viewed from underneath), facing
each other.  The pedestals should be face-to-face, so the sides
without the pedestals will accept the bridge.

Attach (2) CONNECTOR PLATES using (2) SILVER SCREWS for
each plate (total of 4 screws).  Attach the (2) ADAPTERS- one to each
end model.
Use (1) SILVER SCREW and (2) BLACK SCREWS to fasten the
ADAPTER to a credenza leg.  Use (1) SILVER SCREW and
(4) black screws to fasten the ADAPTER to a desk leg.
**NOTE- DO NOT TIGHTEN ADAPTER SCREWS UNTIL YOU ATTACH
THE MODESTY PANEL!! (see next page)**.

---

Attach TOP to CONNECTOR PLATES using (1) MACHINE SCREW and (2)
SILVER SCREWS on each side.  Make sure that the TOP is correctly aligned
with the two other desks. Then attach the TOP to the two ADAPTERS using (1)
SILVER SCREW per ADAPTER (total of (2) SILVER SCREWS).

MACHINE SCREW
goes in the hole that
aligns with the threaded
insert in the TOP.

TOP

SILVER SCREWS
go into the other (2) holes.

Insert a SILVER SCREW
here (both ADAPTERS)

# OVERSHELF ASSEMBLY

Before assembly, make sure that you have everything you need- check your parts against the parts list on the last page. If you are missing anything, please call us at 1-800-621-8846.
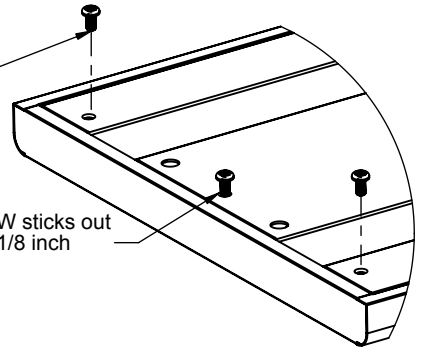
Find the non-handed SIDES. Lay them on a flat surface. Make sure nothing is underneath to scratch them! A carpet is best, but you can also use the carton that the Overshelf came in.

Screw (12) screws (6 for each SIDE) into the holes shown.
DO NOT SCREW ALL THE WAY IN-leave about 1/8" of thread showing. (See Detail A)
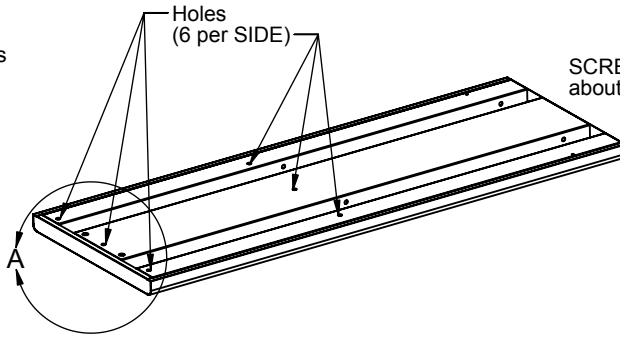
BLACK SCREW
(6 PER SIDE)

Holes
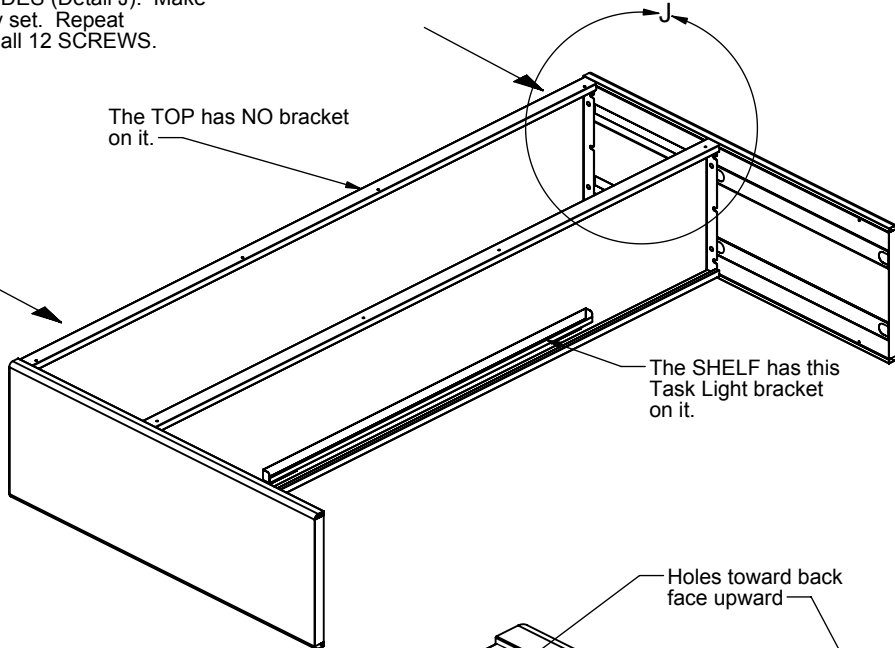(6 per SIDE)

SCREW sticks out
about 1/8 inch

A

DETAIL A
SCALE 1 : 4

Lay the SHELF face-down (back holes are up). Thread the three slots over the three screws in the SIDES (Detail J). Make sure the slots are fully set. Repeat for the TOP. Tighten all 12 SCREWS.
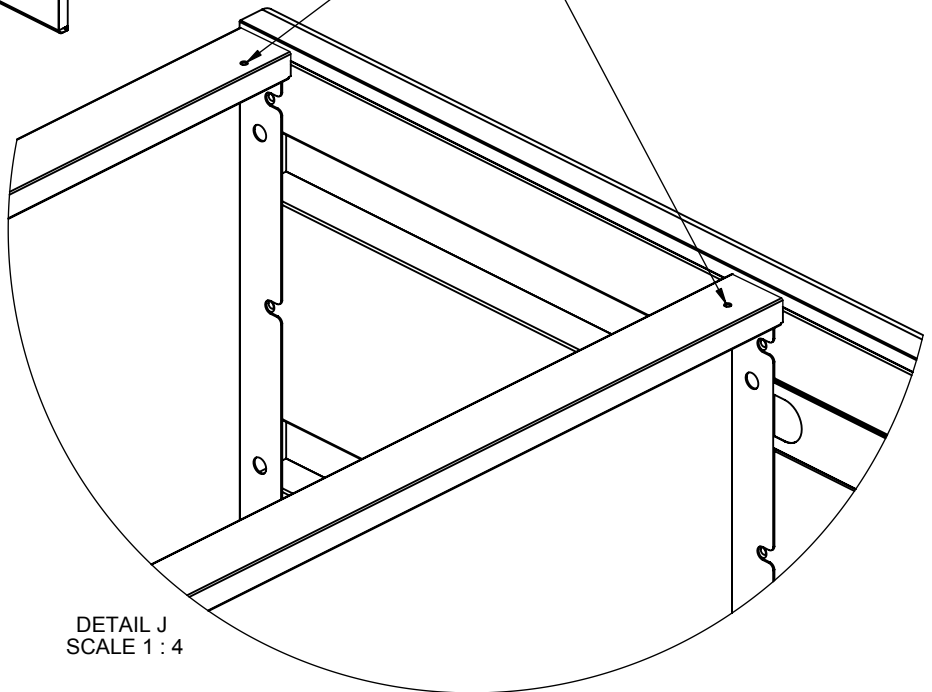
J

The TOP has NO bracket on it.

Slide TOP and SHELF over the SCREWS
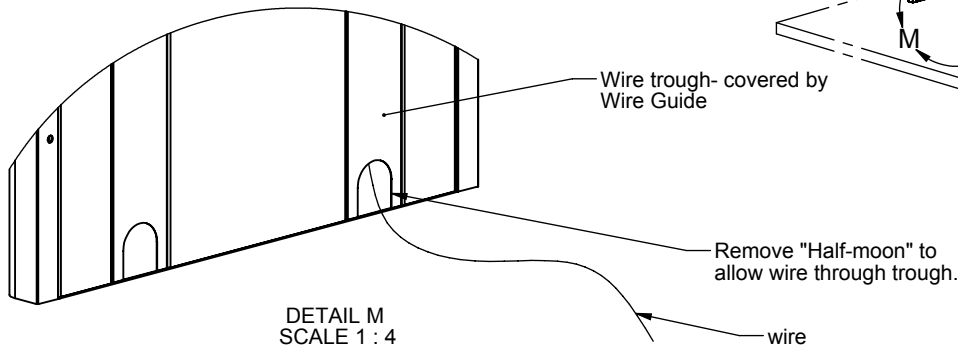
The SHELF has this Task Light bracket on it.

Holes toward back face upward

DETAIL J
SCALE 1 : 4

Lay the BACK into position, with tabs going into slots in shelf. Holes should line upwith holes in top!! Fasten back with (4) BLACK SCREWS.

Note the Double-faced Tape on the bottom ends of the SIDES.

Double-faced tape

Double-faced tape

Wire trough- covered by Wire Guide

M

Remove "Half-moon" to allow wire through trough.

DETAIL M
SCALE 1 : 4
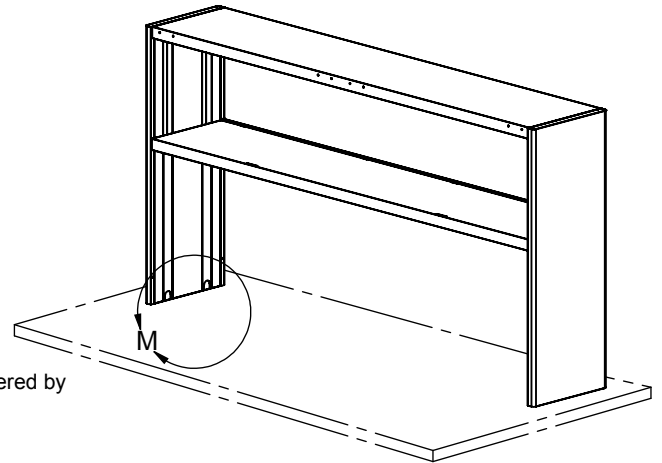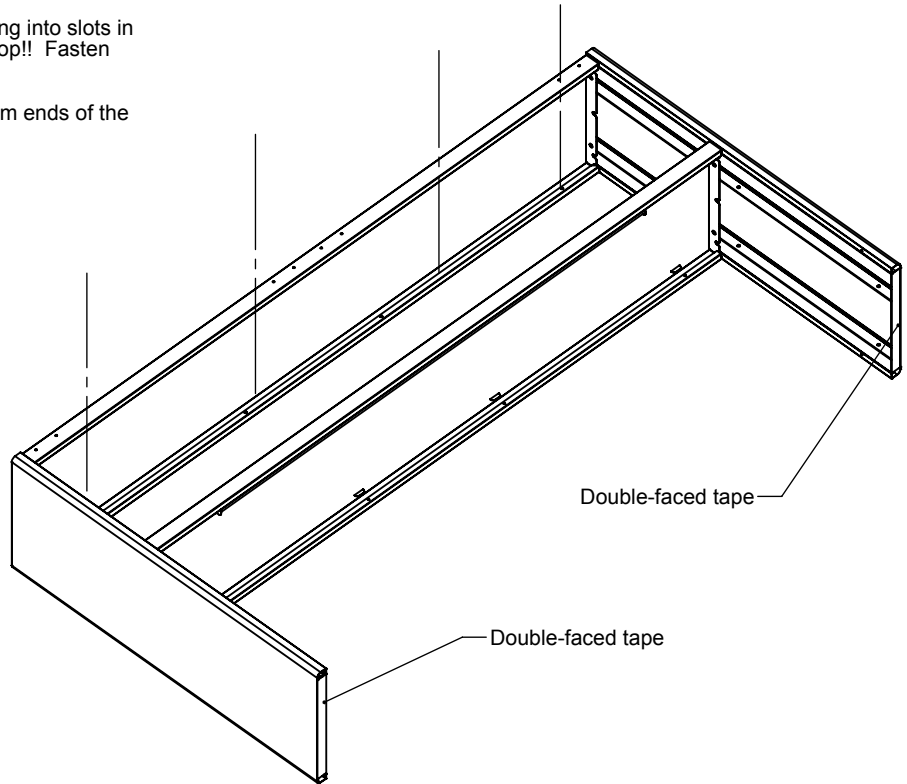
wire

# PARTS LIST

QTY   DESCRIPTION

(2)   SIDE (NON HANDED)

(1)   BACK PANEL

(1)   SHELF

QTY   DESCRIPTION

(1)   TOP

(4)   WIRE GUIDE
      (Already assembled to Legs)

**HARDWARE BAG:**

(20)   BLACK SCREW (#10-24 X 1/2)

R05144   09/09/09

Lay the BACK in position, with small offset over TOP, and large offset over SHELF (See Detail K). Holes should line up!! Fasten back with (8) BLACK SCREWS.

Note the Double-faced Tape on the ends of the SIDES.

SHORT FLANGE IS TOWARD TOP!!

BLACK SCREW (8 req'd)

LONG FLANGE IS TOWARD SHELF!!

K

DETAIL K
SCALE 1 : 6

Double Faced Tape

Double Faced Tape

Turn Overshelf upright, and place on Desk. CAUTION- THE DOUBLE-FACED TAPE IS STRONG!! USE CARE IN POSITIONING THE OVERSHELF! If you wish, you can leave the backer on the tape, and use it as a pad, instead. Note that the Overshelf will not be as stable if used this way.

See Detail M. The four WIRE GUIDES (2 in each SIDE) that cover the Wire Troughs are removable. Remove the "half-moon" in the WIRE GUIDE to allow the electrical cord to fit into the trough. Cover with the WIRE GUIDE.

M
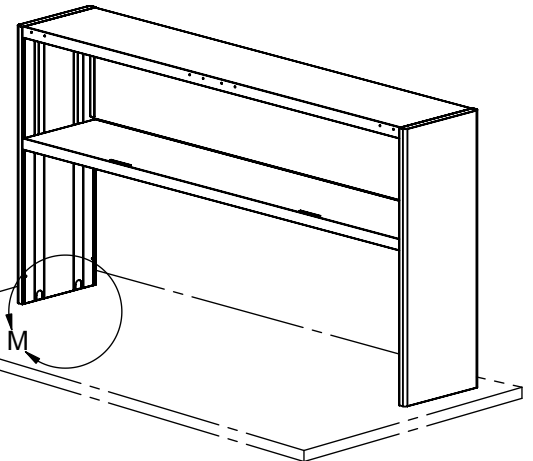
Wire trough- covered by Wire Guide

Remove "Half-moon" to allow wire through trough.

DETAIL M
SCALE 1 : 4

wire

# PARTS LIST

| QTY | DESCRIPTION | | PART # |
|-----|-------------|---|--------|
| (2) | SIDE (NON HANDED) | | MG772881 |
| (1) | BACK PANEL | 48"- | MG772877 |
| | | 60"- | MG772878 |
| | | 72"- | MG772879 |
| (1) | SHELF | 48"- | MG772882 |
| | | 60"- | MG772883 |
| | | 72"- | MG772884 |

| QTY | DESCRIPTION | | PART # |
|-----|-------------|---|--------|
| (1) | TOP | 48"- | MG772893 |
| | | 60"- | MG772894 |
| | | 72"- | MG772895 |
| (1) | WIRE GUIDE (Already assembled to Legs) | | MG772850 |

**HARDWARE BAG:**

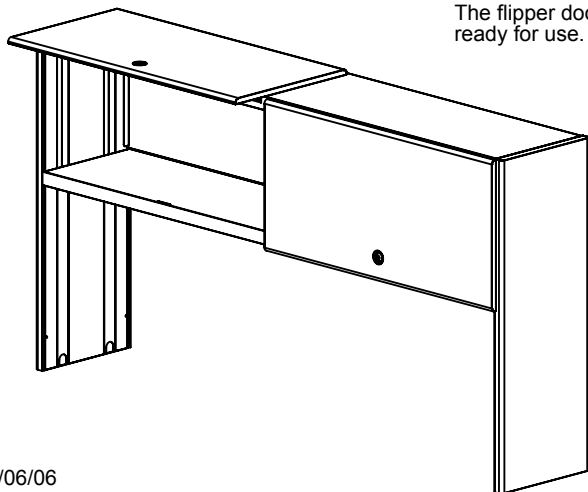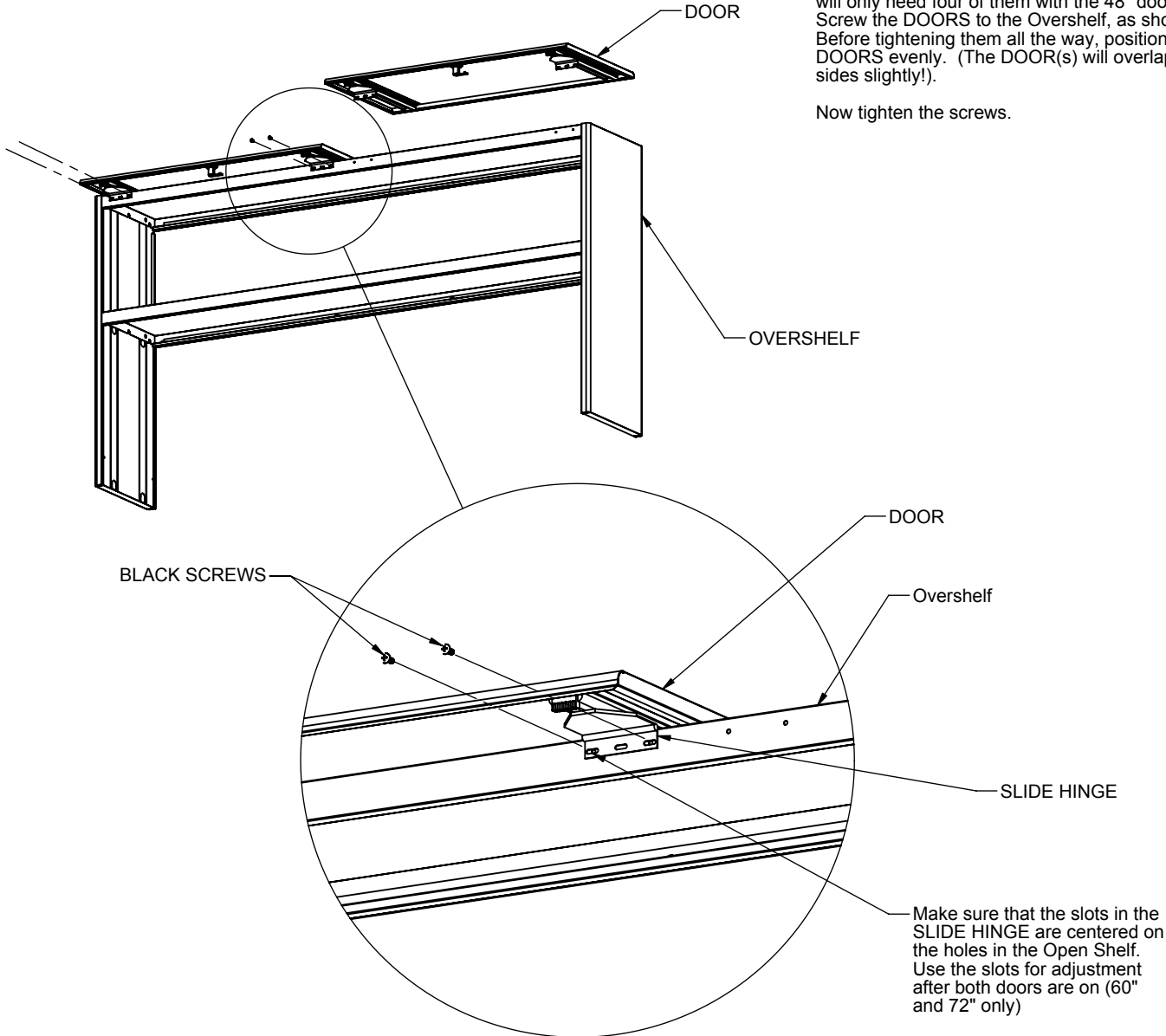| (24) | BLACK SCREW (#10-24 X 1/2) | F09542 |
|------|----------------------------|--------|

R05104   12/06/06

# FLIPPER DOOR ASSEMBLY

Before assembly, make sure that you have everything you need-check your parts against the parts list at the bottom of the page. If you are missing anything, please call us at 1-800-621-8846.

Place the DOOR(s) on to the top of the Overshelf, with the locks facing forward, and the SLIDE HINGES touching the front face of the Overshelf, as shown. Line up the slots in the SLIDE HINGES with the holes in the front of the Overshelf.

Find the eight screws in the Hardware Bag (you will only need four of them with the 48" door). Screw the DOORS to the Overshelf, as shown. Before tightening them all the way, position the DOORS evenly. (The DOOR(s) will overlap the sides slightly!)

Now tighten the screws.

DOOR

OVERSHELF

DOOR

Overshelf

BLACK SCREWS

SLIDE HINGE

Make sure that the slots in the SLIDE HINGE are centered on the holes in the Open Shelf. Use the slots for adjustment after both doors are on (60" and 72" only)

The flipper doors are now ready for use.

## PARTS LIST

| DESCRIPTION | | PART # |
|---|---|---|
| DOOR | 48" (qty = 1) | MG772885 |
| | 60" (qty = 2) | MG772886 |
| | 72" (qty = 2) | MG772887 |

**HARDWARE BAG:**

(8)   BLACK SCREW (#10-24 X 1/2)   F09542

R05105   12/06/06
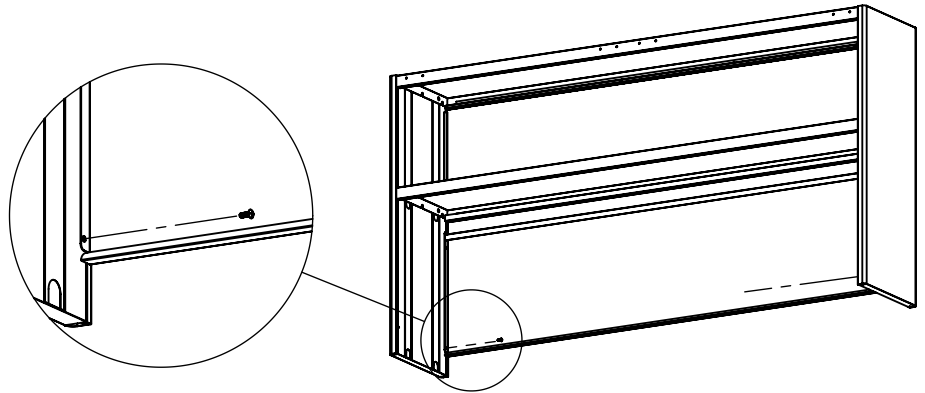
# TACKBOARD ASSEMBLY

Before assembly, make sure that you have everything you need- check your parts against the parts list at the bottom of the page. If you are missing anything, please call us at 1-800-621-8846.

Remove the TACKBOARD from the metal FRAME. Set the TACKBOARD aside.

Align the metal FRAME with the Overshelf as shown. The channel at the top of the FRAME will go over the rear flange of the Overshelf, as shown in the Detail.

Overshelf

Flange on Overshelf

Channel at top of FRAME

METAL FRAME
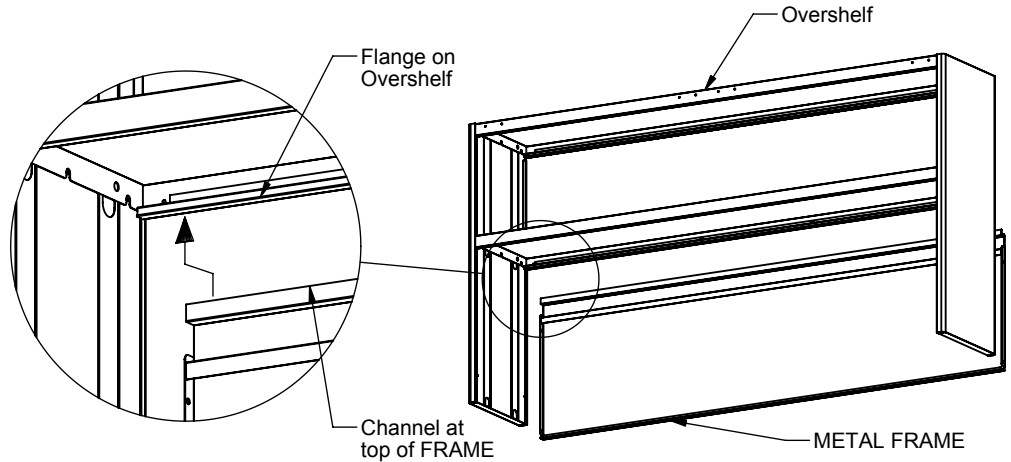
In the hardware bag, locate the two BLACK SCREWS. Line the hole in the FRAME with the hole in the side of the Overshelf. Screw the BLACK SCREWS into the sides- one on each side.

Take the TACKBOARD, and slide it up under the upper flange of the FRAME. Press it into the FRAME, and slide it down into the lower flange of the FRAME, as shown.

Slide up

Press in

Slide down

TACKBOARD

TACKBOARD
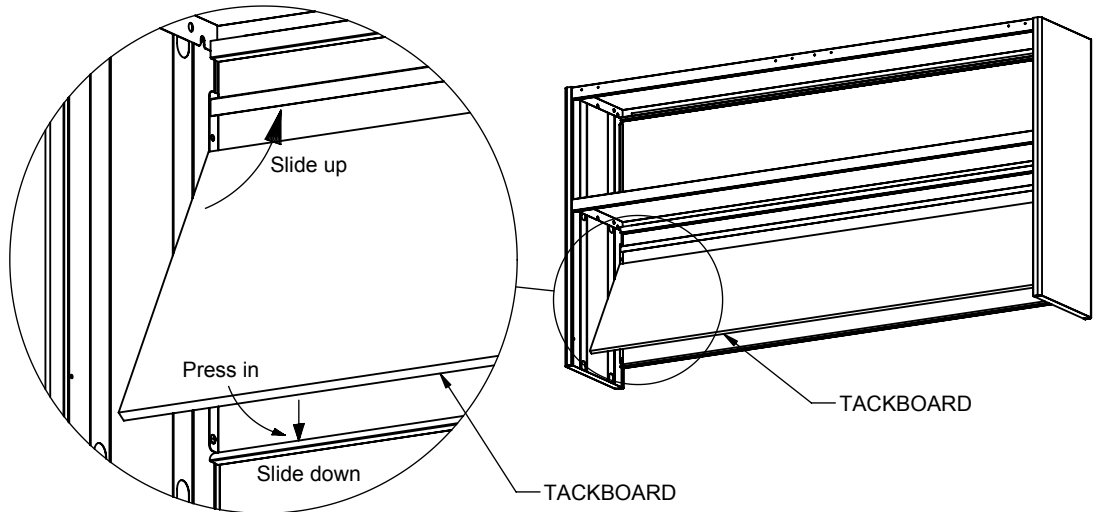
TACKBOARD

Your Tackboard is ready for use.
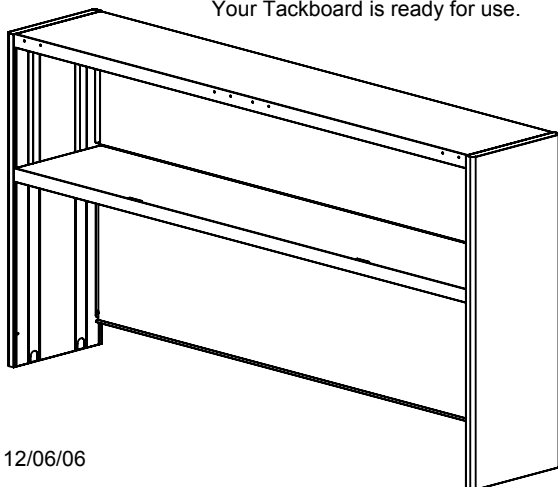
## PARTS LIST

| QTY | DESCRIPTION | | PART # |
|-----|-------------|------|--------|
| (1) | TACKBOARD (IN FRAME) | 48"- | 700107 |
| | | 60"- | 700108 |
| | | 72"- | 700109 |
| (1) | METAL FRAME | 48"- | MG772888 |
| | | 60"- | MG772889 |
| | | 72"- | MG772890 |

### HARDWARE BAG:

| | | |
|-----|-----|-----|
| (2) | BLACK SCREW (#10-24 X 1/2) | F09542 |

R05106   12/06/06

# ASSEMBLY INSTRUCTIONS-
# TRAINING TABLES

Before assembly, make sure that you have
everything you need- check your parts against
the parts list on the last page. If you are missing
anything, please call us at 1-800-621-8846.

RIGHT LEG

BLACK
SCREWS
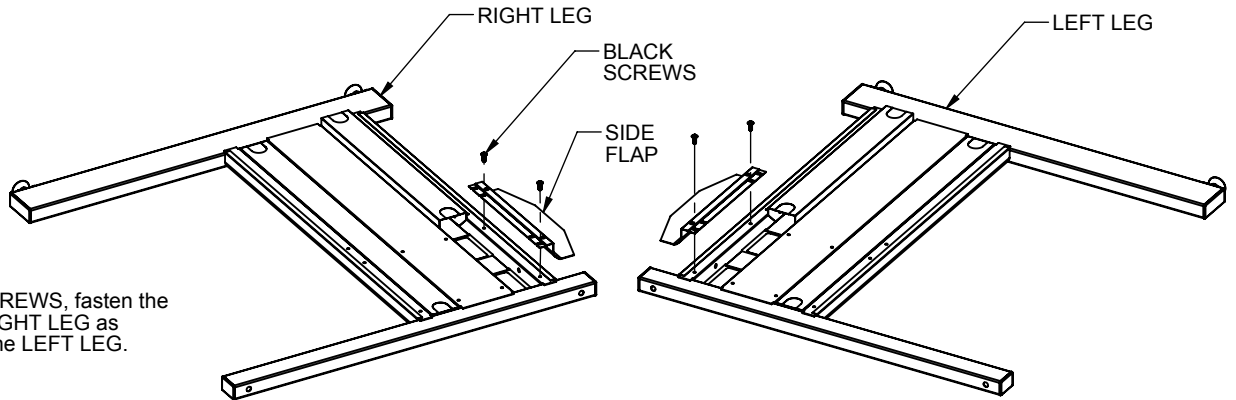
LEFT LEG

SIDE
FLAP

Using (2) BLACK SCREWS, fasten the
SIDE FLAP to the RIGHT LEG as
shown. Repeat for the LEFT LEG.

BLACK
SCREWS

RIGHT
LEG
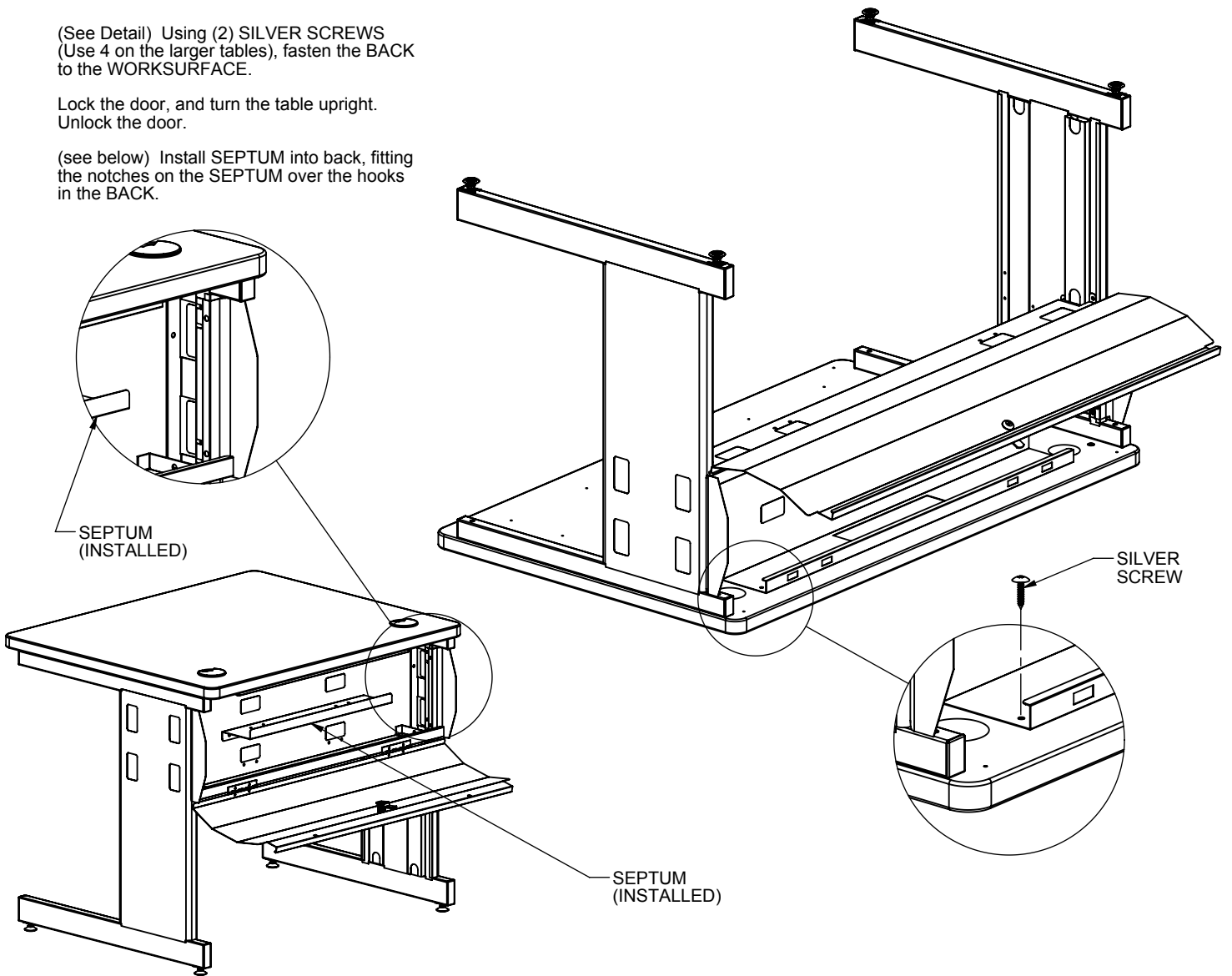
BACK

LEFT
LEG

LONG
SCREWS
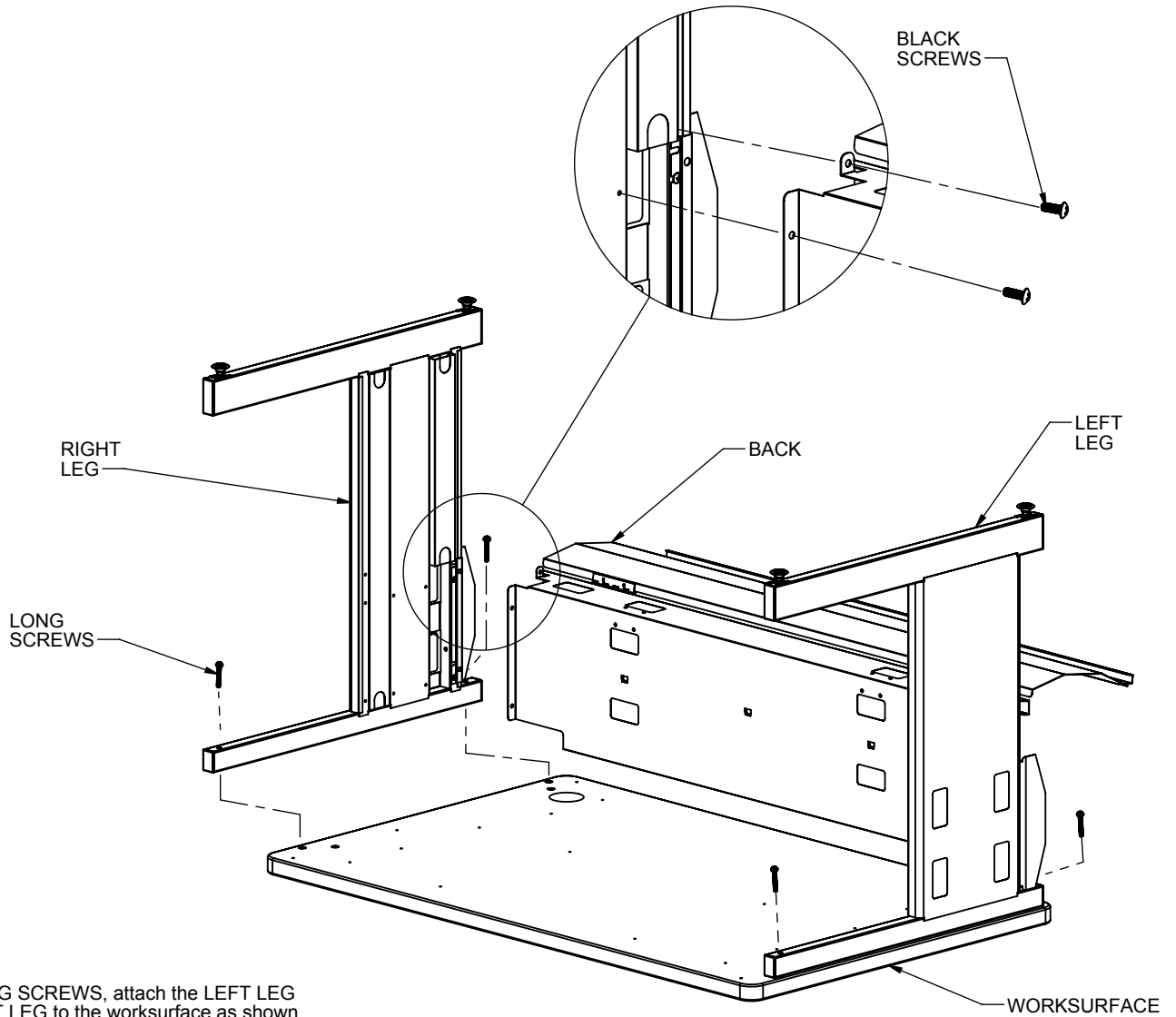
WORKSURFACE

Using (4) LONG SCREWS, attach the LEFT LEG
and the RIGHT LEG to the worksurface as shown.

Using (6) BLACK SCREWS (3 per side), attach the
BACK to the two legs. (See detail)

(See Detail) Using (2) SILVER SCREWS (Use 4 on the larger tables), fasten the BACK to the WORKSURFACE.

Lock the door, and turn the table upright. Unlock the door.

(see below) Install SEPTUM into back, fitting the notches on the SEPTUM over the hooks in the BACK.

SEPTUM (INSTALLED)

SILVER SCREW

SEPTUM (INSTALLED)

Turn the table right-side-up. Unlock the door, and open it.
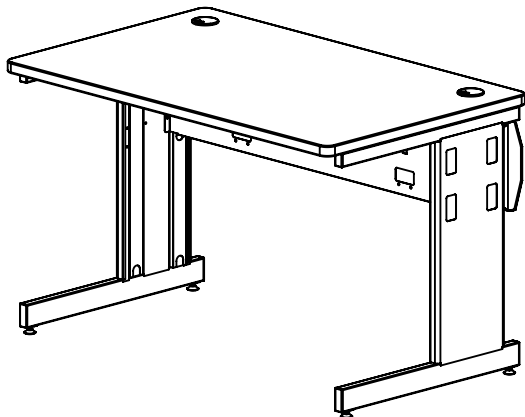
Insert the SEPTUM into the BACK, attaching the slots into the stirrups in the BACK.

Insert (2) GROMMETS into the worksurface.

Use the (2) TIE BRACKETS provided to gang tables together.

Use the (2) ELECTRICAL BRACKETS (attached with BLACK SCREWS) to attach outlets and power cables to the inside of the back.

Your table can be cleaned with a soft cloth and mild cleaner.

# PARTS LIST

| QTY | DESCRIPTION | PART NUMBER |
|---|---|---|
| (1) | TOP (WORKSURFACE) | |
| (1) | LEG- LEFT HAND | 772946 (24" DEEP) |
| | | 772948 (30" DEEP) |
| (1) | LEG- RIGHT HAND | 772947 (24" DEEP) |
| | | 772949 (30" DEEP) |
| (2) | SIDE FLAP | 772937 |
| (1) | BACK (WITH DOOR) | |
| (1) | SEPTUM | |

## HARDWARE BAG:

| (4) | SILVER SCREW (#10 X 3/4) | F02886 |
|---|---|---|
| (14) | BLACK SCREW (#10-24 X 1/2) | F09542 |
| (4) | LONG SCREW | F03060 |
| (2) | GROMMET WITH LID | PM0130 |
| (2) | TIE BRACKET | 772950 |
| (2) | ELECTRICAL BRACKET | MS0225 |

R05115  06/28/10
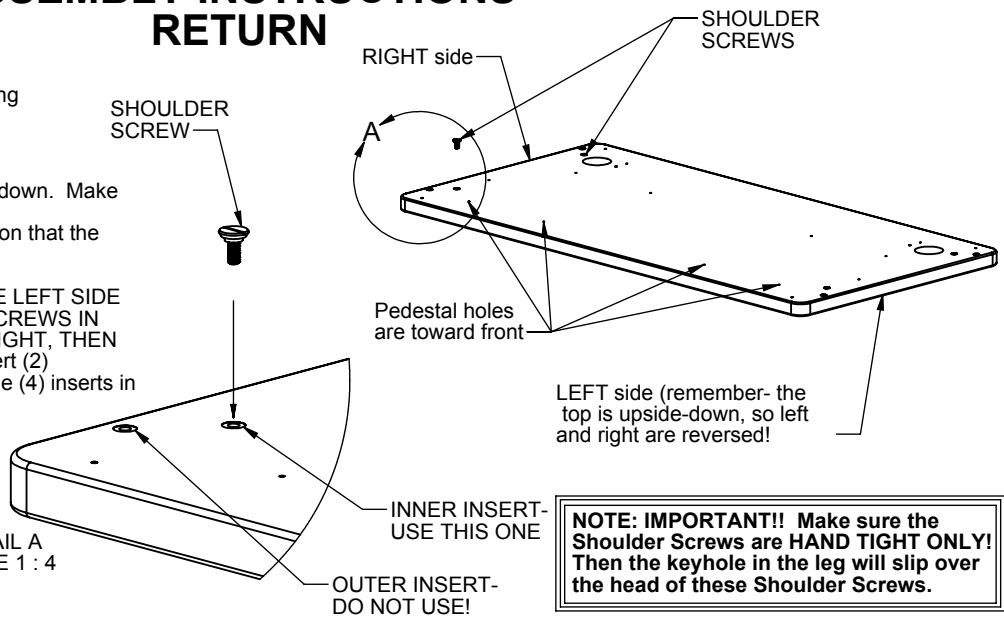
# ASSEMBLY INSTRUCTIONS- RETURN

Before assembly, make sure that you have everything you need- check your parts against the parts list on the last page. If you are missing anything, please call us at 1-800-621-8846.

Place the TOP on a smooth flat surface, face down. Make sure nothing is underneath to scratch the top! A carpet is best, but you can also use the carton that the desk came in.

IF YOU WANT THE RETURN TO BE ON THE LEFT SIDE OF THE DESK, INSERT THE SHOULDER SCREWS IN THE LEFT SIDE (SEE NOTE!) IF ON THE RIGHT, THEN INSERT THEM INTO THE RIGHT SIDE. Insert (2) SHOULDER SCREWS into the inner two of the (4) inserts in each side of the TOP. Hand tighten only!

This instruction sheet shows a "RIGHT-HAND" return assembly. For a "LEFT HAND" assembly, screw the shoulder screws into the left side.

SHOULDER SCREW

SHOULDER SCREWS

RIGHT side

A

Pedestal holes are toward front

LEFT side (remember- the top is upside-down, so left and right are reversed!)

DETAIL A
SCALE 1 : 4

INNER INSERT- USE THIS ONE

OUTER INSERT- DO NOT USE!

NOTE: IMPORTANT!! Make sure the Shoulder Screws are HAND TIGHT ONLY! Then the keyhole in the leg will slip over the head of these Shoulder Screws.

First: Place keyhole in leg over Shoulder Screw. (See Detail) NOTE- the holes in the leg should be toward the inside of the return.
Slide leg forward until holes line up. Fix leg in place using (2) SILVER SCREWS per leg. (See Detail).
Yes, the leg will feel loose until the back is installed.
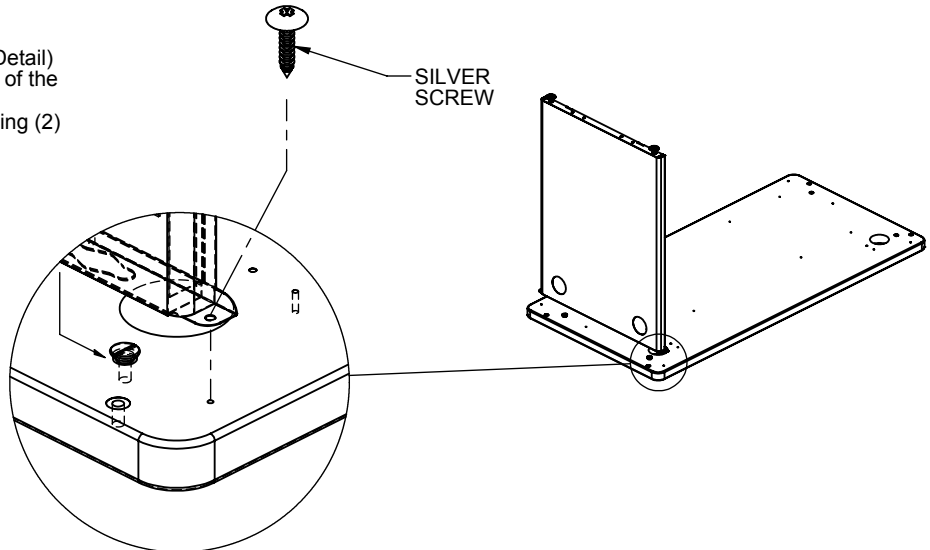
SILVER SCREW

Attach BACK PANEL to LEG using (2) BLACK SCREWS. Attach to TOP using (2) SILVER SCREWS. Make sure wire channel on the BACK is away from the top.

SILVER SCREW

wire channel

BACK PANEL

BLACK SCREW
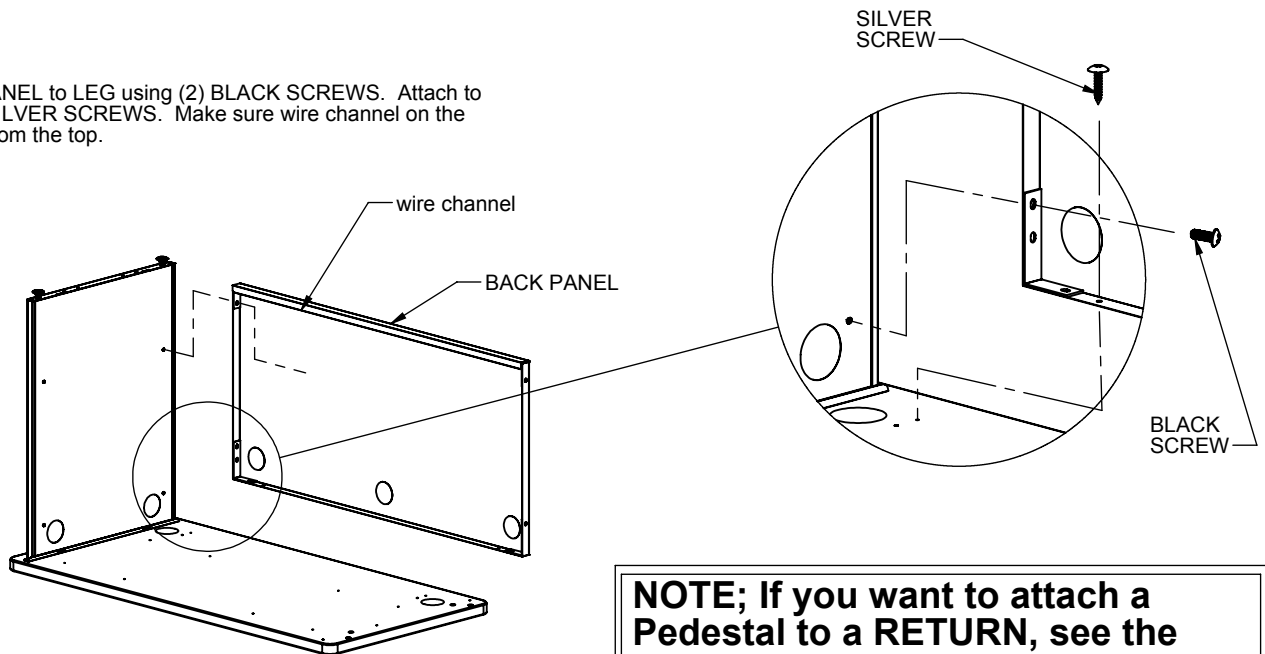
NOTE; If you want to attach a Pedestal to a RETURN, see the DESK ASSEMBLY INSTRUCTIONS.

# TACKBOARD ASSEMBLY

Before assembly, make sure that you have everything you need- check your parts against the parts list at the bottom of the page. If you are missing anything, please call us at 1-800-621-8846.

Remove the TACKBOARD from the metal FRAME. Set the TACKBOARD aside.

Align the metal FRAME with the Overshelf as shown. The holes in the flange at the top of the FRAME should align with the holes in the flange of the shelf.

Flange on Overshelf

Overshelf

Flange at top of FRAME

METAL FRAME

---
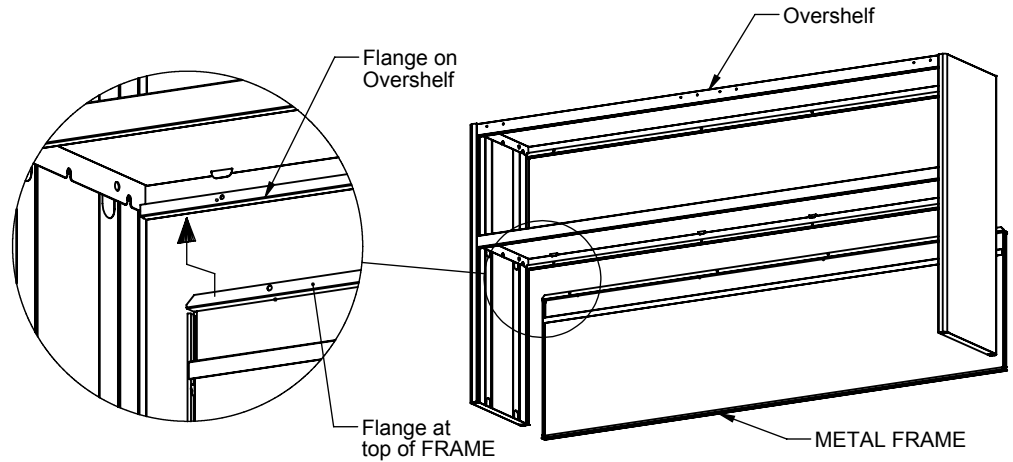
In the hardware bag, locate the six BLACK SCREWS. Line the hole in the FRAME with the hole in the side of the Overshelf. Screw the BLACK SCREWS into the sides- one on each side. Then screw in the four remaining screws into the lower shelf through the FRAME.
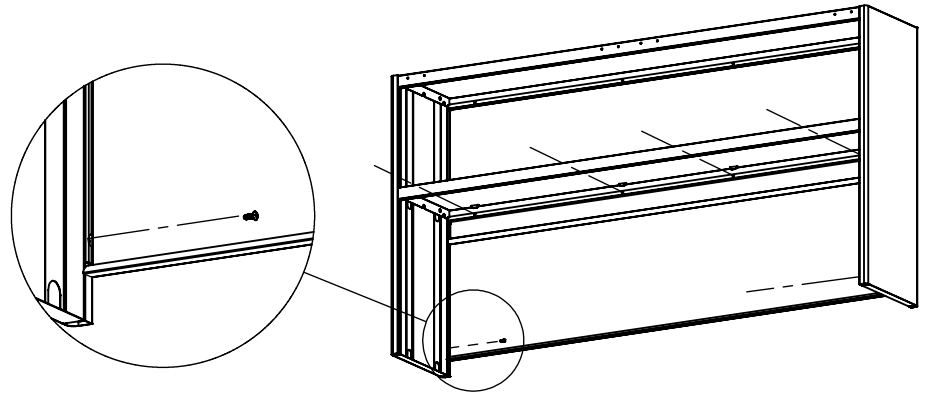
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Take the TACKBOARD, and slide it up under the upper flange of the FRAME. Press it into the FRAME, and slide it down into the lower flange of the FRAME, as shown.

Slide up

Press in

Slide down

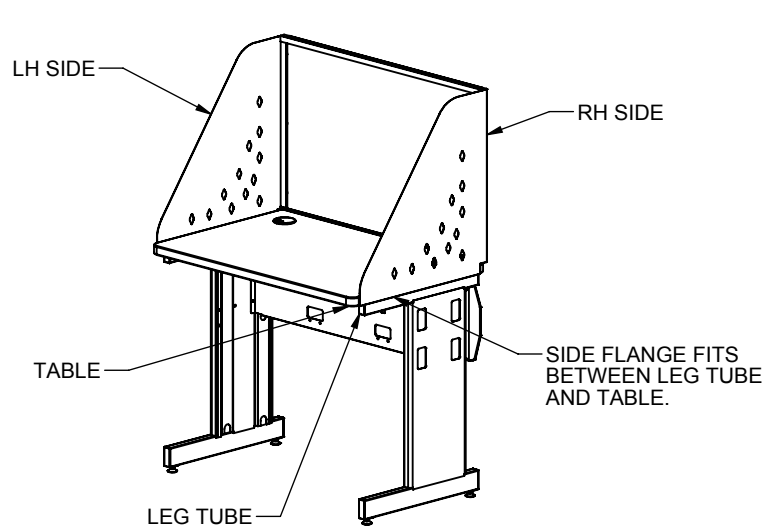TACKBOARD

TACKBOARD

TACKBOARD

---
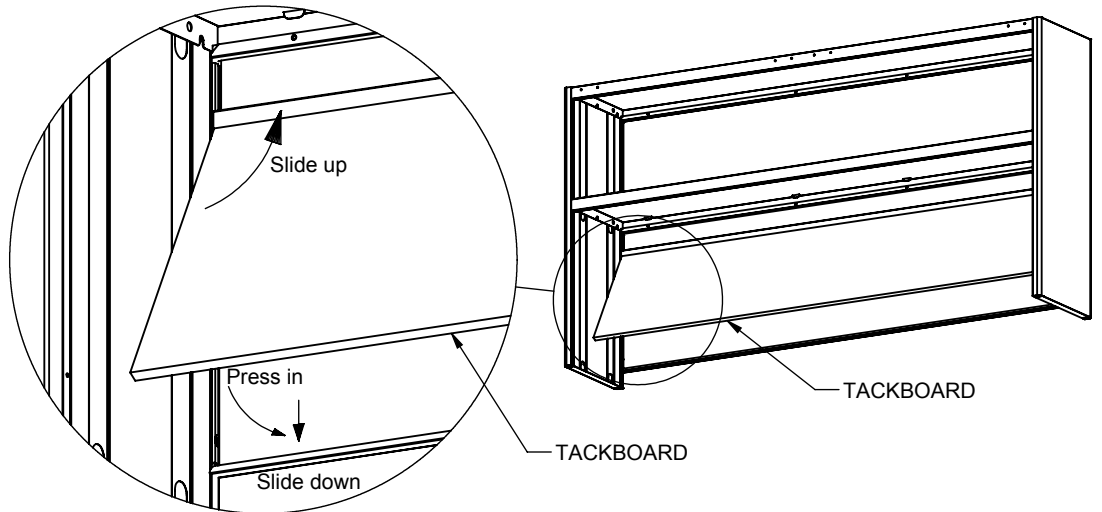
Your Tackboard is ready for use.
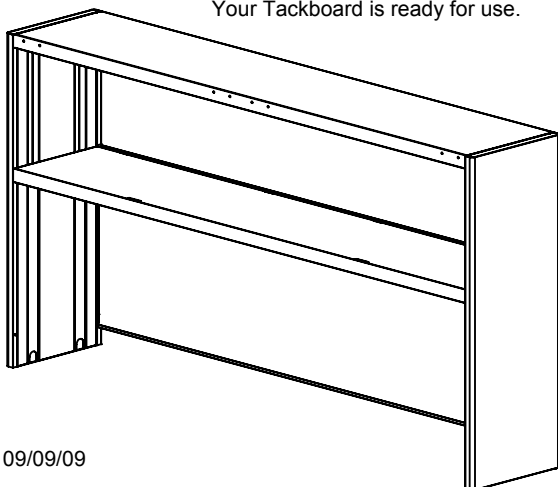
## PARTS LIST

QTY   DESCRIPTION

(1)   TACKBOARD (IN FRAME)

(1)   METAL FRAME

**HARDWARE BAG:**

(6)   BLACK SCREW (#10-24 X 1/2)

R05145   09/09/09

MÁRVEL

SIDE- LH

BACK

SIDE- RH

TACKBOARD

LH SIDE

BACK

TACKBOARD

RH SIDE

TABLE

SIDE FLANGE FITS
BETWEEN LEG TUBE
AND TABLE.
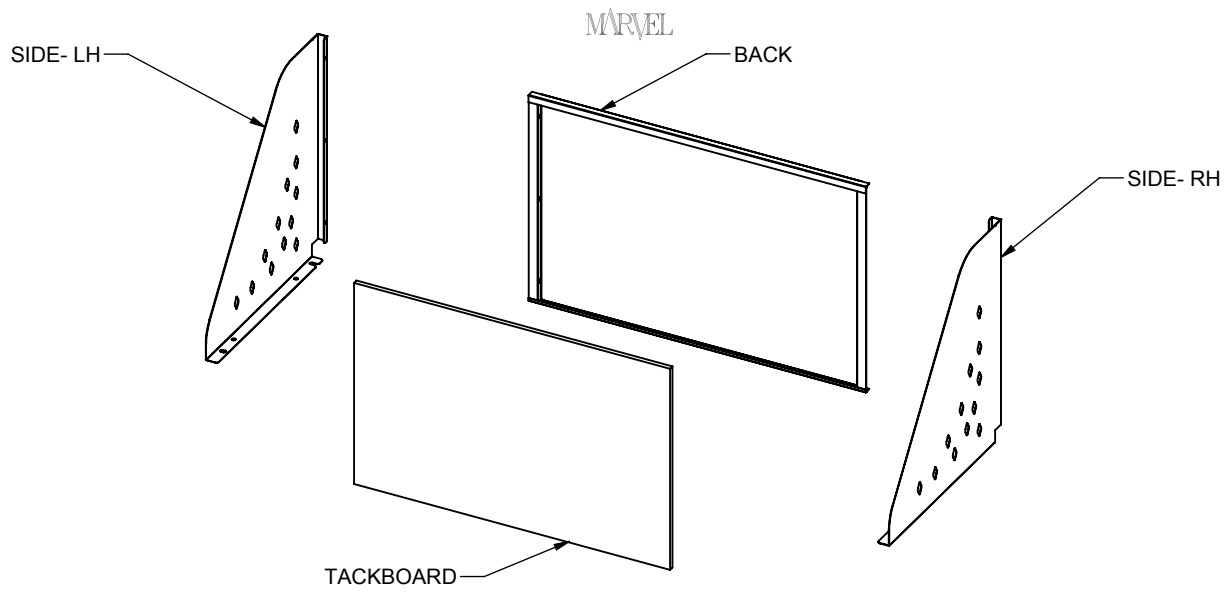
LEG TUBE

STEP 1- LOOSEN SCREWS THAT ATTACH
THE TRAINING TABLE LEGS TO THE
TRAINING TABLE.  SLIDE THE LH AND RH
SLIDES BETWEEN THE LEG TUBES AND
THE TOPS.

DO NOT TIGHTEN SCREWS YET.
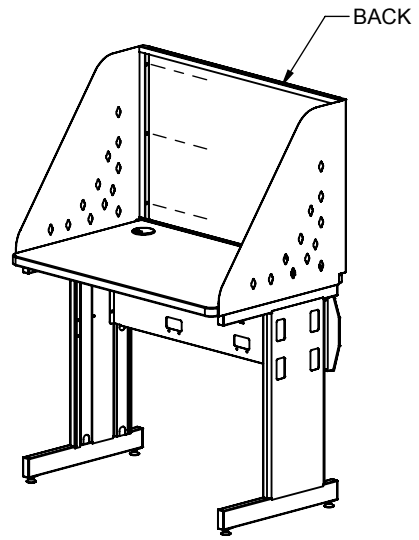
STEP 2- ATTACH BACK TO SIDES, USING
THE FLAT HEAD SCREWS PROVIDED.
MAKE SURE EVERYTHING IS SNUGGED
UP.

STEP 3-SLIP THE TACKBOARD INTO THE
BACK.

TIGHTEN THE SCREWS ON THE TRAINING
TABLE.

R05147   06/21/10

## Power Entries

### Base End Power Entry

No receptacles are displaced when using a base end power entry. Plug the end of the "whip" assembly into either a power block or harness jumper attached in a raceway.

*A certified electrician must attach the other end of the base power entry to the building power.*

### Power Pole – End of Run

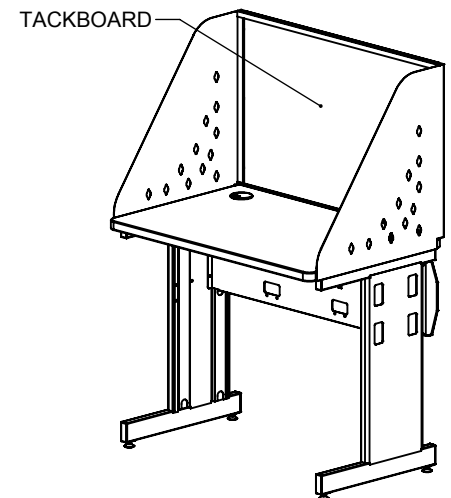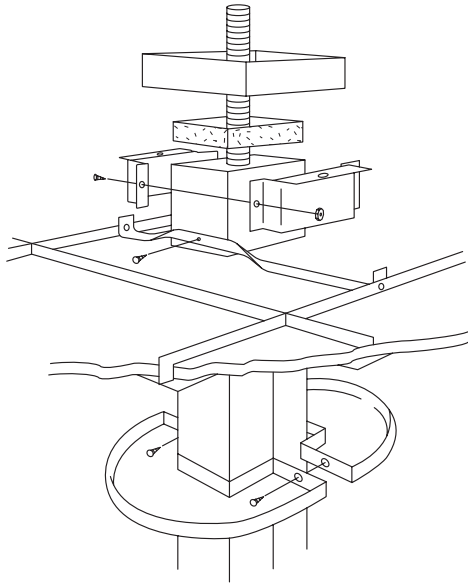Make sure a wedge block is attached to the end of the panel run. Attach the raceway cover plate to the bottom of the power pole with hardware provided. Place the cutout in the bottom of the power pole over the wedge block.

### Ceiling Attachment

1) Cut a 2 1/2″ x 3 1/2 ″ access hole in the ceiling tile directly above the ceiling power entry outside the footprint attachment point.

2) Cut the pole to size: top of pole should be about 4″ above top of ceiling tile.

3) Push the top of the pole through the access hole in the ceiling tile.

4) Feed the base power entry through the cover and into the opening on the raceway frame end. Use the septum when running wires inside the pole.

5) Attach the power entry to the junction block. Match the curved terminal on the power entry to the curved terminal on the junction block. (See jumpers)

6) Install hanger strip: To gain access to the area, remove a ceiling tile adjacent to the location of the pole. Twist the hanger strip to lie flat against the pole. Use the provided 1/4-10″ bolt, washer, and 1/4″ nut to fasten the hanger strip to the pole. Drill 5/16″ clearance holes through the ceiling grid. Fasten the hanger strip to the ceiling grid with the provided 1/4-20″ bolt and 1/4″ nuts. Tighten with a socket wrench. Insert the provided foam plug into top of the pole.

7) Install the mounting box assembly: Fit the halves of the mounting bracket together. Insert the provided #10-32 screws into the bracket holes to hold the halves together. Loosely thread nuts onto screws. Remove the center knockout from the electrical box (electrical box is supplied locally). Fit the assembly over the top of the pole. Once assembly is in position tighten nuts onto screws.

8) Install the trim bezel: Position the trim bezel halves around the pole. Snap the provided retaining clips through the holes in both trim bezel the halves. Push trim bezel up against the ceiling tile. Replace the adjacent ceiling tile.

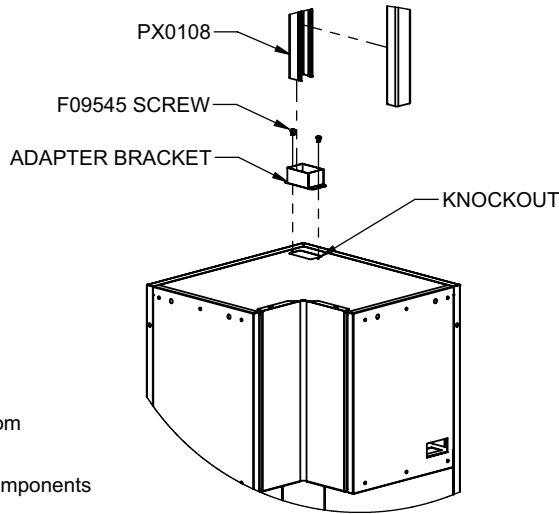N O T E S

Hardware

See 2nd pg PARTS LIST for Hardware

Tools

1/4" hex socket bit

Power driver recommended

#2 Phillips bit

# POWER ENTRIES

## PECC132

PX0108

F09545 SCREW

ADAPTER BRACKET

KNOCKOUT

1) Remove KNOCKOUT from CORNER COLUMN.

2) Install POWER POLE components as show.

| Component | Qty | Description |
|---|---|---|
| **PARTS LIST** | | |
| 914807 | 1 | ADAPTER BRACKET |
| F01696 | 4 | 10-32X3/8 PH MACHINE SCREW |
| F03730 | 3 | 1/4-20 X 1 PH MACHINE SCREW |
| F09545 | 2 | 10-24X3/8 PH T/HD TF SCREW |
| F11770 | 4 | 10-32 KEPS LOCKNUT |
| F11876 | 3 | 1/4-20 KEPS NUT |
| F12178 | 3 | 1/4 FLAT WASHER |
| F37001 | 2 | RATCHFAST FASTENER |
| MS0036 | 1 | PERFORATED HANGING STRAP |
| MS0037 | 1 | ELECTRICAL BOX |
| MS0047 | 1 | ELECTRICAL BOX COVER |
| PM0078 | 2 | TOP COVER HIPS |
| PX0108 | 2 | 11' PLASTIC CHANNEL |

## PEDR132

710186

KNOCKOUT

PX0108

F03727 SCREW

F02886 SCREW

ADAPTER BRACKET

F09545 SCREW
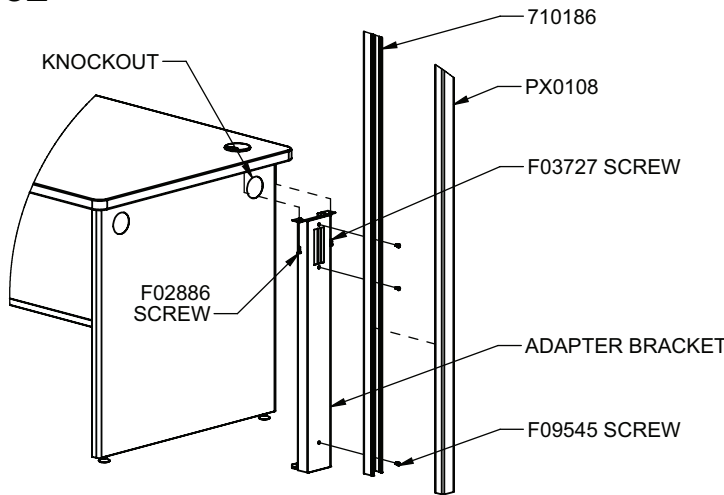
1) Remove KNOCKOUT from DESK LEG.

2) Install POWER POLE components as show.

| Component | Qty | Description |
|---|---|---|
| **PARTS LIST** | | |
| 650850 | 1 | ADAPTER BRACKET |
| 710186 | 1 | 11' PLASTIC CHANNEL W/ CUTOUT |
| F01696 | 4 | 10-32X3/8 PH MACHINE SCREW |
| F02886 | 1 | 10 X 3/4 PH WOOD SCREW |
| F03727 | 1 | 1/4-20 X 1/2 PH MACHINE SCREW |
| F03730 | 3 | 1/4-20 X 1 PH MACHINE SCREW |
| F09545 | 3 | 10-24X3/8 PH TF SCREW |
| F11770 | 4 | 10-32 KEPS LOCKNUT |
| F11876 | 3 | 1/4-20 KEPS NUT |
| F12178 | 3 | 1/4 FLAT WASHER |
| F37001 | 2 | RATCHFAST FASTENER |
| MS0036 | 1 | PERFORATED HANGING STRAP |
| MS0037 | 1 | ELECTRICAL BOX |
| MS0047 | 1 | ELECTRICAL BOX COVER |
| PM0078 | 2 | TOP COVER HIPS |
| PX0108 | 1 | 11' PLASTIC CHANNEL |

## PETR132

710186

ADAPTER BRACKET

KNOCKOUT

PX0108

F11915 NUT

F09545 SCREW

| Component | Qty | Description |
|---|---|---|
| **PARTS LIST** | | |
| 630727 | 1 | ADAPTER BRACKET |
| 710186 | 1 | 11' PLASTIC CHANNEL W/ CUTOUT |
| F01696 | 4 | 10-32X3/8 PH MACHINE SCREW |
| F03730 | 3 | 1/4-20 X 1 PH MACHINE SCREW |
| F09545 | 2 | 10-24X3/8 PH T/HD TF SCREW |
| F11770 | 4 | 10-32 KEPS LOCKNUT |
| F11876 | 3 | 1/4-20 KEPS NUT |
| F11915 | 2 | 10-24 KEPS LOCKNUT |
| F12178 | 3 | 1/4 FLAT WASHER |
| F37001 | 2 | RATCHFAST FASTENER |
| MS0036 | 1 | PERFORATED HANGING STRAP |
| MS0037 | 1 | ELECTRICAL BOX |
| MS0047 | 1 | ELECTRICAL BOX COVER |
| PM0078 | 2 | TOP COVER HIPS |
| PX0108 | 1 | 11' PLASTIC CHANNEL |

1) Assemble ADAPTER BRACKET to 710186 PLASTIC CHANNEL.

2) Remove KNOCKOUT from TRAINING TABLE LEG.

3) Align ADAPTER BRACKET over KNOCKOUT; bend BRACKET-flanges into opening & over KNOCKOUT edges.

# ASSEMBLY INSTRUCTIONS
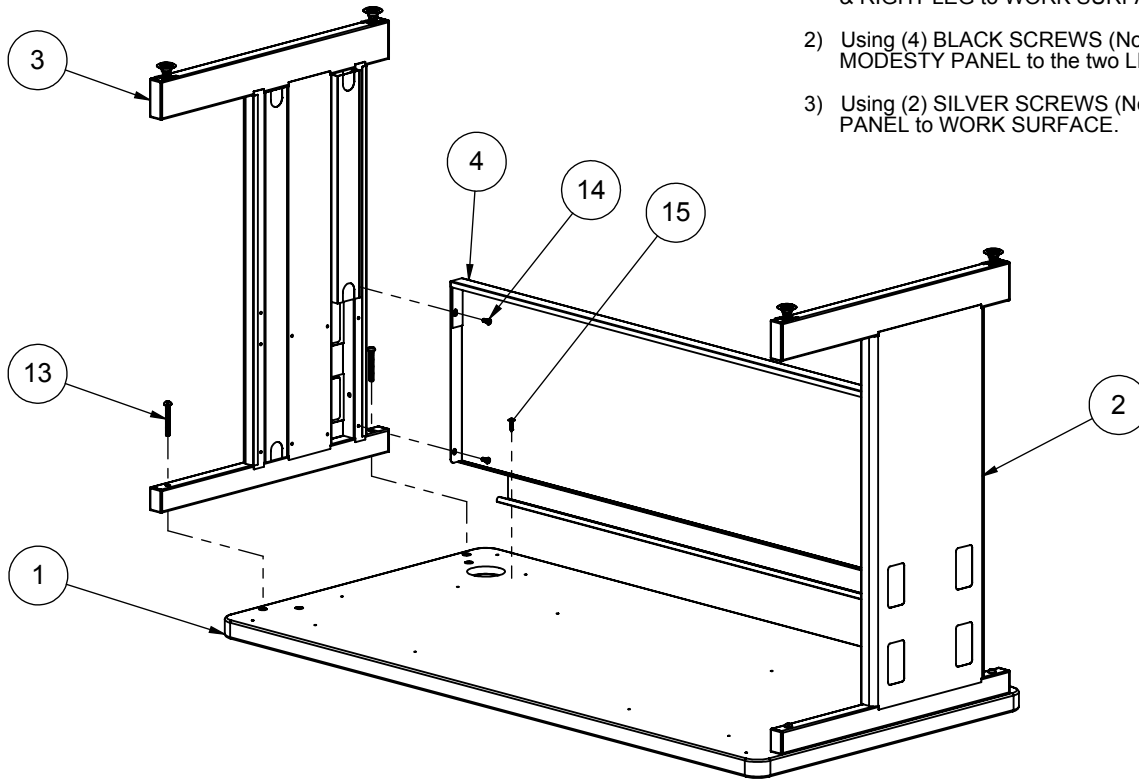# TRAINING TABLE W/ MODESTY PANEL (PTRxxxxM)

**STEPS**

1) Using (4) LONG SCREWS (No 13), attach LEFT LEG & RIGHT LEG to WORK SURFACE.

2) Using (4) BLACK SCREWS (No 14), (2 per side), attach MODESTY PANEL to the two LEGS.

3) Using (2) SILVER SCREWS (No 15), attach MODESTY PANEL to WORK SURFACE.

4) Turn the table right-side-up.

5) Insert (2) GROMMETS (No 7) into the work surface.

6) Use the (2) TIE BRACKETS (No 12) provided to gang tables together.

Your table can be cleaned with a soft cloth & mild soap.

## PARTS LIST

| ITEM NO | QTY | PART NO | DESCRIPTION |
|---|---|---|---|
| 1 | 1 | | WORK SURFACE |
| 2 | 1 | 772946 | LEG - LH (24" DEEP) |
| | | 772948 | LEG - LH (30" DEEP) |
| 3 | 1 | 772947 | LEG - RH (24" DEEP) |
| | | 772949 | LEG - RH (30" DEEP) |
| 4 | 1 | | MODESTY PANEL |
| 5 | 4 | PM0189 | END CAP 1 X 1.5 |
| 6 | 4 | PM0190 | END CAP 1 X 2.5 |
| 7 | 2 | PM0130 | GROMMET W/ LID |
| 8 | 2 | 772944 | WIRE COVER- SHORT |
| 9 | 2 | 772945 | WIRE COVER- LONG |
| 10 | 4 | K10925 | GLIDE 2.6" LG |
| 11 | 4 | F13866 | 5/16-18 H Nut |
| 12 | 2 | 772950 | TIE BRACKET |

## HARDWARE LIST

| ITEM NO | QTY | PART NO | DESCRIPTION |
|---|---|---|---|
| 13 | 4 | F03060 | 1/4-20 x2 PH/RH M SCREW |
| 14 | 4 | F09542 | #10-24 X 1/2" PH/RH TF SCREW |
| 15 | 2 | F02886 | #10 X 3/4 PH TR/HD SM SCREW |