Simple-Lock™ Crate Assembly Instructions.

HANDLING WARNING! GLOVES ARE RECOMMENDED TO REDUCE THE RISK OF CUTS OR SPLINTERS.

1. If loading and securing a large item, place it on base **A** before beginning the assembly of the crate. If loading the crate with loose items, complete steps 2-4 and then fill the crate.
2. Place **B** panels into base **A**. See Figure 1.
3. Pull top of **B** panels outward and insert **C** panels into the metal channel from the top. See Figure 2.
4. Using a hammer, lock tabs by bending the tabs away from the crate, folding them over the frames/rails and back onto themselves. Lightly strike the folded tab with a hammer to complete the fold. See Figure 5.
5. Place lid **D** on top of the crate, inserting side panel **B** and **C** tabs into the corresponding lid slots. Start by fitting one corner of the lid and working around the crate. See Figures 3 and 4.
6. Lock lid tabs per Figure 5.
7. Add available accessories like tamper evident seals and shock/tilt event labels to the finished crate (Figure 6).

ASSEMBLY ALTERNATIVE: *If the crate is taller than it is wide or the crate size makes this process difficult, preassemble (2)* **B** *panels and (1)* **C** *panel (or vice versa) and drop them into the base* **A** *before adding the remaining panel.*

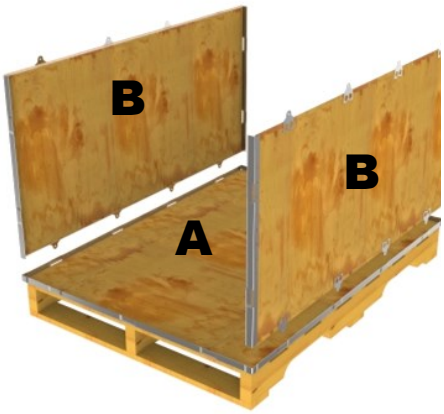

Figure 1

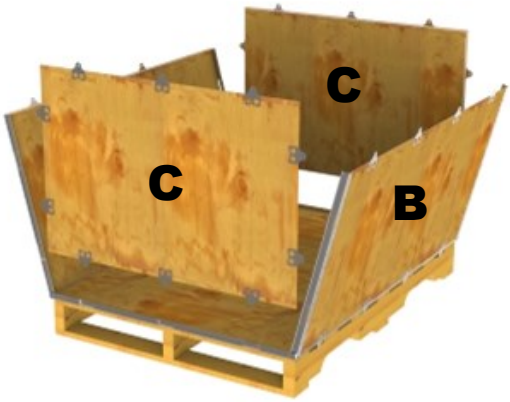

Figure 2

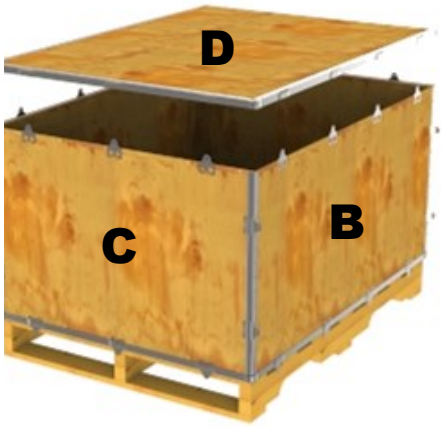

Figure 3



Figure 4

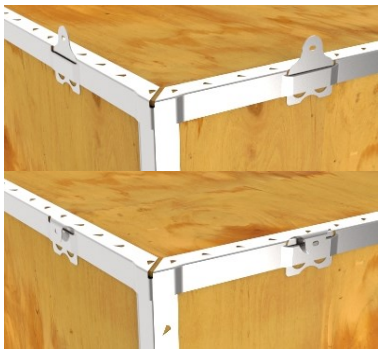

Figure 5



Figure 6